Instruction Manual



Infinity Supported Application 1993–1998 Toyota Supra MKIV Twin Turbo

STOP!

THIS PRODUCT HAS LEGAL RESTRICTIONS. READ THIS BEFORE INSTALLING/USING!

THIS PRODUCT MAY BE USED <u>SOLELY</u> ON VEHICLES USED IN SANCTIONED COMPETITION WHICH MAY NEVER BE USED UPON A PUBLIC ROAD OR HIGHWAY, UNLESS PERMITTED BY SPECIFIC REGULATORY EXEMPTION. (VISIT THE "EMISSIONS" PAGE AT <u>HTTP://</u>WWW.SEMASAN.COM/EMISSIONS FOR STATE BY STATE DETAILS.)

IT IS THE RESPONSIBILITY OF THE INSTALLER AND/OR USER OF THIS PRODUCT TO ENSURE THAT IT IS USED IN COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS. IF THIS PRODUCT WAS PURCHASED IN ERROR, DO NOT INSTALL AND/OR USE IT. THE PURCHASER MUST ARRANGE TO RETURN THE PRODUCT FOR A FULL REFUND.

THIS POLICY ONLY APPLIES TO INSTALLERS AND/OR USERS WHO ARE LOCATED IN THE UNITED STATES; HOWEVER CUSTOMERS WHO RESIDE IN OTHER COUNTRIES SHOULD ACT IN ACCORDANCE WITH THEIR LOCAL LAWS AND REGULATIONS.

WARNING: This installation is not for the tuning novice! Use this system with EXTREME caution! The AEM Infinity Programmable EMS allows for total flexibility in engine tuning. Misuse or improper tuning of this product can destroy your engine! If you are not well versed in engine dynamics and the tuning of engine management systems DO NOT attempt the installation. Refer the installation to an AEM-trained tuning shop or call 800-423-0046 for technical assistance.

NOTE: All supplied AEM calibrations, Wizards and other tuning information are offered as potential starting points only. IT IS THE RESPONSIBILITY OF THE ENGINE TUNER TO ULTIMATELY CONFIRM IF THE CALIBRATION IS SAFE FOR ITS INTENDED USE. AEM holds no responsibility for any engine damage that results from the misuse or mistuning of this product!

AEM Performance Electronics AEM Performance Electronics, 2205 126th Street Unit A, Hawthorne, CA 90250 Phone: (310) 484-2322 Fax: (310) 484-0152 http://www.aemelectronics.com Instruction Part Number: Document Build 1/6/2015

OVERVIEW

The AEM Infinity EMS can be adapted to most fuel injected engines. The base configuration files available for the Infinity ECU are starting points only and will need to be modified for your specific application. This manual lists the files available and suggested changes for your engine. It also includes a pinout with suggestions for adapting the Infinity ECU to your engine harness. It is the responsibility of the installer to verify this information before starting the engine.

MODELS

Toyota

1993–1998 MKIV Supra Twin Turbo

DOWNLOADABLE FILES

Files can be downloaded from <u>www.aeminfinity.com</u>. An experienced tuner must be available to configure and manipulate the data before driving can commence. The Quick Start Guide and Full Manual describe the steps for logging in and registering at <u>www.aeminfinity.com</u>. These documents are available for download in the Support section of the AEM Electronics website: <u>http://www.aemelectronics.com/</u>products/support/instructions.

FILES

Downloadable files for MKIV Toyota Supra Twin Turbo

- 7100-XXX-62 Infinity-10 (XXXX = serial number)
- 7101-XXX-63 Infinity-8 (XXXX = serial number)

To properly control your engine, the <u>application specific settings</u> listed in this document MUST be confirmed or changed to the given settings. Failure to do so may result in improper function and possible ECU damage.

ADAPTER HARNESS OPTIONS

30-3500 Harness, Plug & Play

Plug & Play harnesses are available for specific applications and are sold separately. Specific model files must be used with each harness. Contact AEM for more information.

30-3702 Harness, Mini Lead

This harness includes a fused power distribution center with main relay. Pre-terminated connectors are available for the internal UEGO sensors and AEMNet. A bag of multi-color flying leads is included to simplify custom harness builds.

30-3701 Connector Kit

This kit includes mating connectors and terminals for the Infinity. It also includes a main relay kit which is necessary for proper power distribution. This kit is best suited for experienced installers who want to build their own harness.

30-3600 O2 Sensor Extension Harness

30-3601 IP67 Comms Cable

30-3602 IP67 Logging Cable

IMPORTANT APPLICATION SPECIFIC SETTINGS Infinity Tuner Wizard Setup

Engine

In the Wizard Engine tab confirm the following settings:

| Number of Cylinders | = 6 |
|---------------------|-----------------------------|
| Engine Cycle Type | = 4 Stroke |
| Ignition Type | = Sequential (Coil On Plug) |
| Firing Order | = 1-5-3-6-2-4 |

Cam/Crank

In the Wizard Cam/Crank tab confirm the following setting:

Toyota Supra (1993–1998 Turbo)

Open the Advanced Setup tab and set the following:

| Crank Noise Cancellation | = 70 |
|--------------------------|------|
| Cam 1 Noise Cancellation | = 70 |

Add the 1-Axis Lookup Table VR_PwmDuty [%] to your layout. Set the following:

| VR_PwmDuty [%] | COMPANY OF THE OWNER. | × |
|----------------|-----------------------|---|
| 60.0 | 95.0 | |
| - | | Þ |
| 0.0 | 500.0 | |
| | EngineSpeed [RPM] | |

Ignition Sync

Add a text grid control to your layout and select the following channels. Make sure their values match the settings below for initial timing sync.

| TrigOffset [degBTDC] | = 23.00 |
|----------------------|---------|
| CamSyncAdjustment | = 11.00 |

See QuickStart Guide section Setup: Ignition Sync for instructions on timing sync.

Idle Stepper Max Steps

Go to Setup Wizard Idle page and confirm the following setting:

Idle Stepper Max Steps = 33

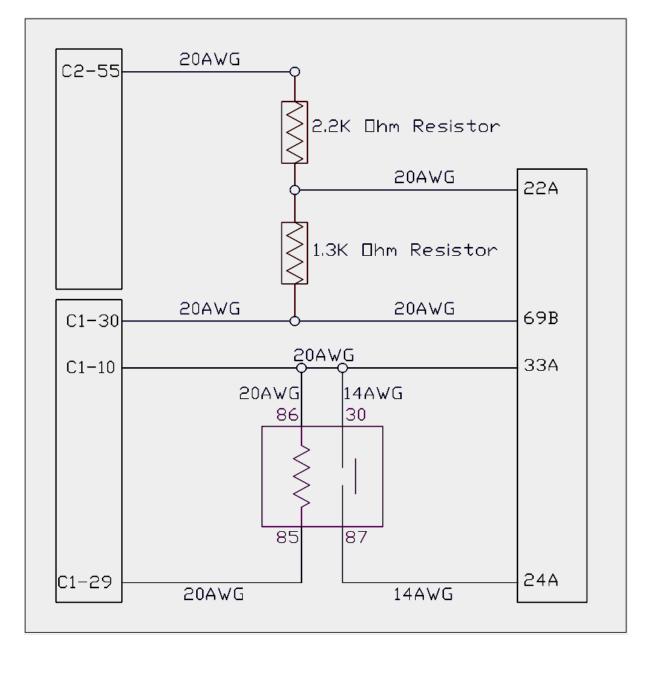
AC Input Switch

Go to Setup Wizard Input Function Assignment page and confirm the following setting:

AC Input Switch Setup = Analog17[V]

MAIN RELAY/FUEL PUMP SCHEMATIC

The 1993–1998 Toyota Supra Infinity patch harness requires a harness relay and fuel pump control to be wired exactly as pictured below. Failure to do so may result in an unresponsive ECU and/or a no-start condition.



IMPORTANT IDLE AIR CONTROL VALVE REQUIREMENTS

Many Toyota, Mitsubishi, and other vehicles use an Idle Air Control Valve with a Unipolar Stepper Motor (6-pin connector) and MUST be modified. See instructions below. A Bipolar Stepper Motor (e.g., GM) will have a 4-pin connector and DOES NOT need to be modified.

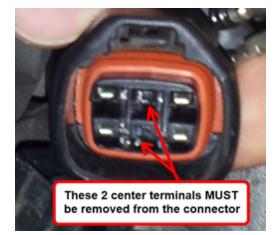
*This info does not apply to vehicles that utilize IACV solenoids.





The 2 center pins (Black-Red wires) supply 12V power to the stepper motor in the factory setup, however these pins MUST BE DISCONNECTED before powering the AEM Infinity ECU.









Step 2: Use a small flat-blade screwdriver/pick to move the terminal locks while pulling the Black-Red wires out from the backside of the connector.



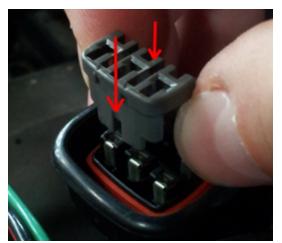


Step 1: Disconnect connector from IACV housing and gently remove the retainer from the connector.

Step 3: Use heat shrink to insulate both 12V wires, and then zip-tie the insulated wires to a nearby loom.



Step 4: Reinstall the retainer, and then plug the connector back into the IACV.



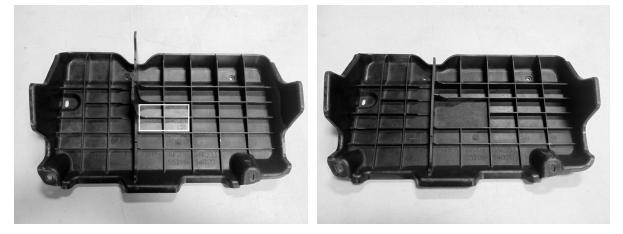


ECU COVER MODIFICATIONS

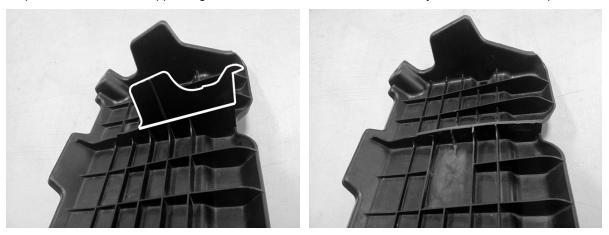
It is recommend that the OEM ECU cover panel be modified and reinstalled with the AEM Infinity EMS when utilizing the mounting bracket. Failure to properly clearance and reinstall this panel (**Toyota PN#55199-14020**) could potentially result in damage to the ECU, adapter harness, ECU connectors and/ or USB cables and connectors.

Please note clearance modifications below. These modifications should be performed with a die grinder, 90-degree sander, or plastic shears.

Step 1: Remove the four ribs located near the center of the cover as highlighted below.



Step 2: Trim the center support leg as outlined. Test fit, note, and trim any additional areas required.



PINOUTS

Infinity Pinouts

| Dedicated | Dedicated and not reconfigurable |
|----------------|----------------------------------|
| Assigned | Assigned but reconfigurable |
| Available | Available for user setup |
| Not Applicable | Not used in this configuration |
| Required | Required for proper function |

| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|--------------------|--|--|--|
| C1-1 | LowsideSwitch_4 | A/C Relay Control | Lowside switch, 4A max, NO internal flyback diode. | See "LowSide Assignment Tables" for output assignment. |
| C1-2 | LowsideSwitch_5 | LS5 | Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power. | See Setup Wizard Page "LowSide Assignment Tables" for output assignment and 2D table "LS5_Duty [%]" for activation. |
| C1-3 | LowsideSwitch_6 | LS6 | Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power. | See Setup Wizard Page "LowSide Assignment Tables" for output assignment and 2D table "LS6_Duty [%]" for activation. |
| C1-4 | UEGO 1 Heat | UEGO 1 Heat | Bosch UEGO controller | Lowside switch for UEGO heater control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply. |
| C1-5 | UEGO 1 IA | UEGO 1 IA | | Trim Current signal. Connect to pin 2 of Bosch UEGO sensor. |
| C1-6 | UEGO 1 IP | UEGO 1 IP | | Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor. |
| C1-7 | UEGO 1 UN | UEGO 1 UN | | Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor. |
| C1-8 | UEGO 1 VM | UEGO 1 VM | | Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor. |
| C1-9 | Flash_Enable | Flash Enable | 10K pulldown | Not usually needed for automatic firmware updates through Infinity Tuner. If connection errors occur during update, connect 12 volts to this pin before proceeding with upgrade. Disconnect the 12 volts signal after the update. |
| C1-10 | +12V_R8C_CPU | Battery Perm Power | Dedicated power management CPU | Full time battery power. MUST be powered before the ignition switch input is triggered. (See C1-65.) |
| C1-11 | Coil 4 | Coil 4 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C1-12 | Coil 3 | Coil 3 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |

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| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|------------------------------------|--|--|--|
| C1-13 | Coil 2 | Coil 2 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C1-14 | Coil 1 | Coil 1 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C1-15 | Coil 6 | Coil 6 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C1-16 | Coil 5 | Coil 5 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C1-17 | LowsideSwitch_2 | Coolant Fan 1 Control | Lowside switch, 4A max, NO internal flyback diode. | See "LowSide Assignment Tables" for output assignment. |
| C1-18 | LowsideSwitch_3 | MIL Output | Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power. | See Wizard page "LowSide Assignment Tables" for output assignment. MIL Activates when any of the following flags are true: ErrorAirTemp, ErrorBaro, ErrorCoolantTemp, ErrorEBP, ErrorFuelPressure, UEGO_0_Diag_error, UEGO_1_Diag_error, ErrorMAFAnalog, ErrorMAFDigital, ErrorMAP, ErrorOilPressure, ErrorThrottle. |
| C1-19 | AGND_1 | Sensor Ground | Dedicated analog ground | Analog 0–5V sensor ground |
| C1-20 | AGND_1 | Sensor Ground | Dedicated analog ground | Analog 0–5V sensor ground |
| C1-21 | Crankshaft Position Sensor Hall | Crankshaft Position Sensor Hall | 10K pullup to 12V. Will work with ground or floating switches. | See Setup Wizard page Cam/Crank for options. |
| C1-22 | Camshaft Position Sensor 1 Hall | Camshaft Position Sensor 1 Hall | 10K pullup to 12V. Will work with ground or floating switches. | See Setup Wizard page Cam/Crank for options. |
| C1-23 | Digital_In_2 | Camshaft Position Sensor 2 Hall | 10K pullup to 12V. Will work with ground or floating switches. | See Setup Wizard page Cam/Crank for options. |
| C1-24 | Digital_In_3 | Turbo Speed Hz | 10K pullup to 12V. Will work with ground or floating switches. | See Setup Wizard page Input Function Assignment for calibration constant. TurboSpeed [RPM] = Turbo [Hz] * Turbo Speed Calibration. |
| C1-25 | Digital_In_4 | Vehicle Speed Sensor | 10K pullup to 12V. Will work with ground or floating switches. | See Setup Wizard page Input Function Assignment for calibration constant. |
| C1-26 | Digital_In_5 | Flex Fuel | 10K pullup to 12V. Will work with ground or floating switches. | See channel FlexDigitalIn [Hz] for raw frequency input data. |
| C1-27 | Knock Sensor 1 | Knock Sensor 1 | Dedicated knock signal processor | See Setup Wizard page Knock Setup for options. |
| C1-28 | Knock Sensor 2 | Knock Sensor 2 | Dedicated knock signal processor | See Setup Wizard page Knock Setup for options. |
| C1-29 | +12V_Relay_Control | +12V Relay Control | 0.7A max ground sink for external relay control | Will activate at key on and at key off according to the configuration settings. |
| C1-30 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C1-31 | CANL_Aout | AEMNet CANL | Dedicated High Speed CAN Transceiver | Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information. |

| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|-------------------------|--|--|---|
| C1-32 | CANH_Aout | AEMNet CANH | Dedicated High Speed CAN Transceiver | Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information. |
| C1-33 | LowsideSwitch_1 | Boost Control | Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power. | See Setup Wizard page Boost Control for options. Monitor BoostControl [%] channel for output state. |
| C1-34 | Lowside Fuel Pump drive | Fuel Pump | Lowside switch, 4A max, NO internal fly back diode. | Switched ground. Will prime for 2 seconds at key on and activate if RPM > 0. |
| C1-35 | Analog_In_7 | Throttle Position Sensor | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard Set Throttle Range page for automatic min/max calibration. Monitor the Throttle [%] channel. Also DB1_TPSA [%] for DBW applications. |
| C1-36 | Analog_In_8 | MAP Sensor | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard Set Manifold Pressure page for setup and calibration. Monitor the MAP [kPa] channel. |
| C1-37 | Analog_In_9 | Fuel Pressure | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard Fuel Pressure page for setup and calibration. Monitor the FuelPressure [psig] channel. |
| C1-38 | Analog_In_10 | Baro Sensor | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard Barometric Pressure page for setup and calibration. Monitor the BaroPress [kPa] channel. |
| C1-39 | Analog_In_11 | Shift Switch Input | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the 1D lookup table 'ShiftSwitch' for setup. Also assignable to multiple functions. See Setup Wizard for details. |
| C1-40 | Analog_In_12 | Mode Switch | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the 1D lookup table 'ModeSwitch' for input state. A multi-position rotary switch such as AEM P/N 30-2056 is recommended. Also assignable to multiple functions. See Setup Wizard for details. |
| C1-41 | +5V_Out_1 | +5V Out | Regulated, fused +5V supply for sensor power | Analog sensor power |
| C1-42 | +5V_Out_1 | +5V Out | Regulated, fused +5V supply for sensor power | Analog sensor power |

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| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|-----------------------------------|--|--|--|
| C1-43 | HighsideSwitch_1 | HS1 (switched 12V) | 0.7A max, High Side Solid State Relay | See Setup Wizard page 'HighSide Assigment Tables' for configuration options. See 2D lookup table 'HS1_Table' for activation settings. |
| C1-44 | HighsideSwitch_0 | VTEC | 0.7A max, High Side Solid State Relay | See Setup Wizard page 'HighSide Assigment Tables' for configuration options. See 2D lookup table 'HS0_Table' for activation settings. See Setup Wizard page 'VTEC' for default activation criteria. |
| C1-45 | Crankshaft Position Sensor VR+ | Crankshaft Position Sensor VR+ | Differential Variable Reluctance | See Setup Wizard page Cam/Crank for options. |
| C1-46 | Crankshaft Position Sensor VR- | Crankshaft Position Sensor VR- | Zero Cross Detection | See Setup Wizard page Cam/Crank for options. |
| C1-47 | Camshaft Position Sensor 1 VR- | Camshaft Position Sensor 1 VR- | Differential Variable Reluctance | See Setup Wizard page Cam/Crank for options. |
| C1-48 | Camshaft Position Sensor 1 VR+ | Camshaft Position Sensor 1 VR+ | Zero Cross Detection | See Setup Wizard page Cam/Crank for options. |
| C1-49 | VR+_In_2 | Non Driven Left Wheel Speed Sensor + | Differential Variable Reluctance | See Non Driven Wheel Speed Calibration in the Setup Wizard Input Function Assignment page. |
| C1-50 | VRIn_2 | Non Driven Left Wheel Speed Sensor - | Zero Cross Detection | |
| C1-51 | VRIn_3 | Driven Left Wheel Speed Sensor - | Differential Variable Reluctance Zero Cross Detection | See Driven Wheel Speed Calibration in the Setup Wizard Input Function Assignment page. |
| C1-52 | VR+_In_3 | Driven Left Wheel Speed Sensor + | | |
| C1-53 | DBW1 Motor - | DBW Motor Control Close | 5.0A max Throttle Control Hbridge Drive | +12V to close |
| C1-54 | DBW1 Motor + | DBW Motor Control Open | 5.0A max Throttle Control Hbridge Drive | +12V to open |
| C1-55 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C1-56 | Injector 6 | Injector 6 | Saturated or peak and hold, 3A max continuous | Injector 6 |
| C1-57 | Injector 5 | Injector 5 | Saturated or peak and hold, 3A max continuous | Injector 5 |
| C1-58 | Injector 4 | Injector 4 | Saturated or peak and hold, 3A max continuous | Injector 4 |
| C1-59 | Injector 3 | Injector 3 | Saturated or peak and hold, 3A max continuous | Injector 3 |
| C1-60 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C1-61 | +12V | +12V In | 12 volt power from relay | 12 volt power from relay. Relay must be controlled by +12V Relay Control signal, pin C1-29 above. |
| C1-62 | Injector 2 | Injector 2 | Saturated or peak and hold, 3A max continuous | Injector 2 |
| C1-63 | Injector 1 | Injector 1 | Saturated or peak and hold, 3A max continuous | Injector 1 |
| C1-64 | +12V | +12V In | 12 volt power from relay | 12 volt power from relay. Relay must be controlled by +12V Relay Control signal pin C1-29 above. |
| C1-65 | +12V_SW | Ignition Switch | 10K pulldown | Full time battery power must be available at C1-10 before this input is triggered. |
| C1-66 | Analog_In_Temp_1 | Coolant Temp Sensor | 12 bit A/D, 2.49K pullup to 5V | See "Coolant Temperature" Setup Wizard for selection. |

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| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|--|--|--|--|
| C1-67 | Analog_In_Temp_2 | Intake Air Temperature | 12 bit A/D, 2.49K pullup to 5V | See "Air Temperature" Setup Wizard for selection. |
| C1-68 | Harness_Analog_In_Temp _ ³ | Oil Temperature Sensor | 12 bit A/D, 2.49K pullup to 5V | See 1D table OilTempCal table for calibration data and OilTemp [C] for channel data. |
| C1-69 | Stepper_2A | Stepper 2A | Automotiv e, Programmable Stepper Driv er, up to 28V and ±1.4A | Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only. |
| C1-70 | Stepper_1A | Stepper 1A | Automotiv e, Programmable Stepper Driv er, up to 28V and ±1.4A | Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only. |
| C1-71 | Stepper_2B | Stepper 2B | Automotive, Programmable Stepper Driver, up to 28V and ±1.4A | Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only. |
| C1-72 | Stepper_1B | Stepper 1B | Automotive, Programmable Stepper Driver, up to 28V and ±1.4A | Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only. |
| C1-73 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C2-1 | DBW2 Motor + | DBW Motor Control Open | 5.0A max Throttle Control Hbridge Drive | +12V to open |
| C2-2 | DBW2 Motor - | DBW Motor Control Close | 5.0A max Throttle Control Hbridge Drive | +12V to close |
| C2-3 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C2-4 | Injector 7 | Injector 7 | Saturated or peak and hold, 3A max continuous | Injector 7 |
| C2-5 | Injector 8 | Injector 8 | Saturated or peak and hold, 3A max continuous | Injector 8 |
| C2-6 | Injector 9 | Injector 9 | Saturated or peak and hold, 3A max continuous | Injector 9 |
| C2-7 | Injector 10 | Injector 10 | Saturated or peak and hold, 3A max continuous | Injector 10 |
| C2-8 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C2-9 | +12V | +12V In | 12 volt power from relay | 12 volt power from relay. Relay must be controlled by +12V Relay Control signal, pin C1-29 above. |
| C2-10 | Injector 11 | Injector 11 | Saturated or peak and hold, 3A max continuous | Not used |
| C2-11 | Injector 12 | Injector 12 | Saturated or peak and hold, 3A max continuous | Not used |
| C2-12 | Analog_In_17 | A/C Analog Request | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard Input Functions page for input selection. See AC_Request_In 1-axis table for activation logic. |
| C2-13 | Analog_In_18 | DBW_APP1 [%] | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. |

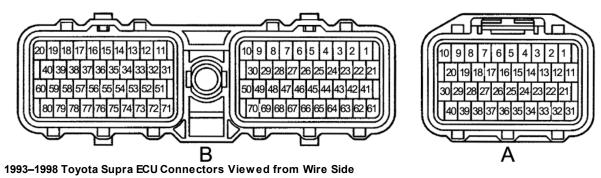
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| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|--------------------|--|---|---|
| C2-14 | Analog_In_19 | DBW_APP2 [%] | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. |
| C2-15 | Analog_In_Temp_4 | Charge Out Temperature | 12 bit A/D, 2.49K pullup to 5V | See ChargeOutTemp [C] table for calibration data and ChargeOutTemp [C] for channel data. |
| C2-16 | Analog_In_Temp_5 | Airbox Temperature | 12 bit A/D, 2.49K pullup to 5V | See AirboxTemp [C] table for calibration data and AirboxTemp [C] for channel data. |
| C2-17 | Analog_In_Temp_6 | Fuel Temperature | 12 bit A/D, 2.49K pullup to 5V | See FuelTemp [C] table for calibration data and FuelTemp [C] for channel data. |
| C2-18 | Analog_In_13 | Oil Pressure | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard Oil Pressure page for setup options. See OilPressure [psig] for channel data. |
| C2-19 | Analog_In_14 | Traction Control Mode / Sensitivity | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the TC_SlipTrgtTrim [MPH] 1-axis table. A multi-position rotary switch such as AEM P/N 30-2056 is recommended. |
| C2-20 | Analog_In_15 | Exhaust Back Pressure | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard Exhaust Pressure page for setup options. See EBPress [kPa] for channel data. |
| C2-21 | Analog_In_16 | DBW1_TPSB [%] | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. |
| C2-22 | +5V_Out_2 | +5V Out | Regulated, fused +5V supply for sensor power | Analog sensor power |
| C2-23 | +5V_Out_2 | +5V Out | Regulated, fused +5V supply for sensor power | Analog sensor power |
| C2-24 | +5V_Out_2 | +5V Out | Regulated, fused +5V supply for sensor power | Analog sensor power |
| C2-25 | VR+_In_5 | Driven Right Wheel Speed Sensor + | Differential Variable Reluctance Zero Cross Detection | See Driven Wheel Speed Calibration in the Setup Wizard Input Function Assignment page. |
| C2-26 | VRIn_5 | Driven Right Wheel Speed Sensor - | | |
| C2-27 | VRIn_4 | Non Driven Right Wheel Speed Sensor - | Differential Variable Reluctance Zero Cross Detection | See Non Driven Wheel Speed Calibration in the Setup Wizard Input Function Assignment page. |
| C2-28 | V R+_In_4 | Non Driv en Right Wheel Speed Sensor + | | |
| C2-29 | LowsideSwitch_9 | Tachometer | Lowside switch, 4A max with internal flyback diode, 2.2K 12V pullup. Inductive load should NOT have full time power. | See Setup Wizard page Tacho for configuration options. |

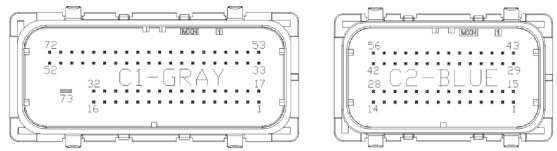
| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|--------------------|--|--|---|
| C2-30 | AGND_2 | Sensor Ground | Dedicated analog ground | Analog 0–5V sensor ground |
| C2-31 | AGND_2 | Sensor Ground | Dedicated analog ground | Analog 0–5V sensor ground |
| C2-32 | AGND_2 | Sensor Ground | Dedicated analog ground | Analog 0–5V sensor ground |
| C2-33 | Analog_In_20 | Spare Analog Input | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. |
| C2-34 | Analog_In_21 | 3 Step Enable Switch | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See 3StepSwitch 1-axis table for setup. |
| C2-35 | Analog_In_22 | USB Logging Activate | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See USBLoggingRequestIn channel for input state. See Setup Wizard page USB Logging for configuration options. |
| C2-36 | Analog_In_23 | Charge Out Pressure | 12 bit A/D, 100K pullup to 5V | 0–5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See ChargeOutPress [kPa] channel for input state. See Setup Wizard page Charge Out Pressure for calibration options. |
| C2-37 | Digital_In_6 | Spare Digital Input | No pullup. Will work with TTL signals. | Input can be assigned to different pins. See Setup Wizard page Input Function Assignments for input mapping options. |
| C2-38 | Digital_In_7 | Clutch Switch | No pullup. Will work with TTL signals. | See ClutchSwitch 1-axis table for setup options. Input can be assigned to different pins. See Setup Wizard page Input Function Assignments for input mapping options. |
| C2-39 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C2-40 | Power Ground | Ground | Power Ground | Connect directly to battery ground. |
| C2-41 | CanH_Bout | CANH | Dedicated High Speed CAN Transceiver | Not used |
| C2-42 | CanL_Bout | CANL | Dedicated High Speed CAN Transceiver | Not used |
| C2-43 | LowsideSwitch_8 | Engine Protect Warning Out | Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power. | Activates if any of the following flags are true: OilPressProtectOut, LeanProtectOut, CoolantProtect. Output can be assigned to other functions. See Setup Wizard page LowSide Assignment Tables for additional options. |
| C2-44 | LowsideSwitch_7 | Spare GPO1 | Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power. | See Spare GPO1 Basic Setup section of User GPIOs and PWM Setup Wizard page LowSide Assignment Tables for additional options. |
| C2-45 | UEGO 2 VM | UEGO 2 VM | Bosch UEGO Controller | Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor. |

| Infinity Pin | Hardware Reference | 7100-XXXX-62 7101-XXXX-63 Function | Hardware Specification | Notes |
|-----------------|------------------------------|--|--|--|
| C2-46 | UEGO 2 UN | UEGO 2 UN | | Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor. |
| C2-47 | UEGO 2 IP | UEGO 2 IP | | Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor. |
| C2-48 | UEGO 2 IA | UEGO 2 IA | | Trim Current signal. Connect to pin 2 of Bosch UEGO sensor. |
| C2-49 | UEGO 2 HEAT | UEGO 2 HEAT | | Lowside switch for UEGO heater control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply. |
| C2-50 | +12V_R8C_CPU | Battery Perm Power | Dedicated power management CPU | Optional full time battery power. MUST be powered before the ignition switch input is triggered. (See C1-65.) |
| C2-51 | Coil 7 | Coil 7 | 25 mA max source current | 0–5V falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C2-52 | Coil 8 | Coil 8 | 25 mA max source current | 0–5V falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C2-53 | Coil 9 | Coil 9 | 25 mA max source current | 0–5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C2-54 | Coil 10 | Coil 10 | 25 mA max source current | 0–5V falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal. |
| C2-55 | Highside Fuel Pump switch | Fuel Pump | Highside switch, 0.7A max, Solid State Relay, NO internal flyback diode. | +12V High Side Drive. Will prime for 2 seconds at key on and activate if RPM > 0. |
| C2-56 | Not used | Not used | Not used | Not used |

Toyota Pin Numbering



Infinity Pin Numbering



AEM Infinity Connectors Viewed from Wire Side

12 MONTH LIMITED WARRANTY

Advanced Engine Management Inc. warrants to the consumer that all AEM High Performance products will be free from defects in material and workmanship for a period of twelve (12) months from date of the original purchase. Products that fail within this 12-month warranty period will be repaired or replaced at AEM's option, when determined by AEM that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product. Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. All implied warranties shall be limited in duration to the said 12-month warranty period. Improper use or installation, accident, abuse, unauthorized repairs or alterations voids this warranty. AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted by AEM when accompanied by a valid Return Merchandise Authorization (RMA) number. Product must be received by AEM within 30 days of the date the RMA is issued.

Please note that before AEM can issue an RMA for any electronic product, it is first necessary for the installer or end user to contact the EMS tech line at 1-800-423-0046 to discuss the problem. Most issues can be resolved over the phone. Under no circumstances should a system be returned or a RMA requested before the above process transpires.

AEM will not be responsible for electronic products that are installed incorrectly, installed in a non-approved application, misused, or tampered with.

Any AEM electronics product can be returned for repair if it is out of the warranty period. There is a minimum charge of \$50.00 for inspection and diagnosis of AEM electronic parts. Parts used in the repair of AEM electronic components will be extra. AEM will provide an estimate of repairs and receive written or electronic authorization before repairs are made to the product.