# Instruction Manual



Infinity 508
58X LS Engine Harness
System User Manual
30-3801



## STOP!

## THIS PRODUCT HAS LEGAL RESTRICTIONS. READ THIS BEFORE INSTALLING/USING!

WARNING! THIS IS A RACE ONLY PRODUCT MANUFACTURED AND SOLD FOR INSTALLATION ON VEHICLES DESIGNED TO BE USED SOLELY FOR COMPETITION PURPOSES. ONCE THIS PART IS INSTALLED, THE VEHICLE MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR USE, ON A PUBLIC ROAD OR HIGHWAY. IF YOU INSTALL THIS PART ON YOUR VEHICLE AND USE THE VEHICLE ON A PUBLIC ROAD OR HIGHWAY, YOU WILL VIOLATE THE CLEAN AIR ACT AND MAY BE SUBJECT TO PERSONAL CIVIL OR CRIMINAL LIABILITY, INCLUDING FINES OF UP TO \$4,819 PER DAY.

IT IS THE RESPONSIBILITY OF THE INSTALLER AND/OR USER OF THIS PRODUCT TO ENSURE THAT IT IS USED IN COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS. IF THIS PRODUCT WAS PURCHASED IN ERROR, DO NOT INSTALL AND/OR USE IT. THE PURCHASER MUST ARRANGE TO RETURN THE PRODUCT FOR A FULL REFUND.

THIS POLICY ONLY APPLIES TO INSTALLERS AND/OR USERS WHO ARE LOCATED IN THE UNITED STATES; HOWEVER CUSTOMERS WHO RESIDE IN OTHER COUNTRIES SHOULD ACT IN ACCORDANCE WITH THEIR LOCAL LAWS AND REGULATIONS.

#### **WARNING!**

Improper installation and/or adjustment of this product can result in major engine/vehicle damage. For technical assistance visit our dealer locator to find a professional installer/tuner near you.

Note: AEM holds no responsibility for any engine damage or personal injury that results from the misuse of this product, including but not limited to injury or death.

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#### Introduction

This Infinity Layover Harness was designed for the GM LS Engine 58x (manual transmission). The harness includes all standard GM (or equivalent) connectors for direct plug-in fitment, and requires minimal wiring to complete the Power Distribution Center (PDC) connections. The Infinity ECU is sold separately, and includes base configuration files for the GM LS Engines 58x.

Connector interface features include:

- 1 wire alternator
- Manifold Pressure Sensor
- Fuel Pressure Sensor
- Oil Pressure Sensor
- Air Temperature Sensor
- Coolant Temperature Sensor
- Drive By Wire Throttle Body
- Harness Flash
- Lambda (UEGO)
- Drive By Wire Accelerator Pedal
- 4 Wire GM Stepper IAC (Optional)
- Crank Position
- Cam Position
- 8x Injectors
- · Bank1 and Bank2 Coils
- 2x Knock
- Power Distribution Center with 5 automotive relays (fuse protected), distributed coil and injector power, fuel pump power, fan power, accessory power

#### **Kit Contents**



- Infinity 58X LS Engine Harness
- User Instructions

#### **ECU Connectors**

The Infinity ECUs use the MX123 Sealed Connection System from Molex. AEM strongly recommends that users become familiar with the proper tools and procedures before attempting any modifications or additions to these connector housings. The entire Molex user manual can be downloaded direct from Molex at <a href="http://www.molex.com/mx\_upload/family//MX123UserManual.pdf">http://www.molex.com/mx\_upload/family//MX123UserManual.pdf</a>

## **Splice Savers**

Some harness assemblies include connector housings called splice savers. These are used to distribute power and ground circuits throughout the harness without requiring unreliable crimp splices within the harness. There are no external interfaces required at these connectors. Example shown below. Note that these connectors are NOT sealed and should not be located in environments that may see excessive water spray.



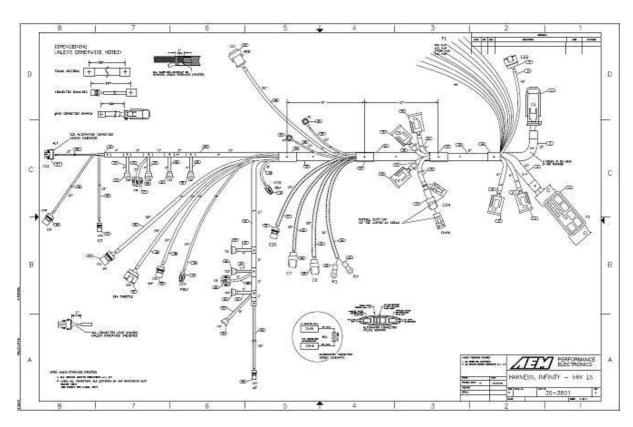
#### **Power Distribution Center**

Included in the harness is a Power Distribution Center (PDC), pre-populated with the required relays and fuses for correct operation of accessory loads. The PDC comes with a bundle of flying leads that need to be properly wired as part of the installation. Flying leads include switched ignition, an optional fused +12V relay power output for auxiliary loads, and optional fused +12V relay outputs for a Fuel Pump and Coolant Fan.



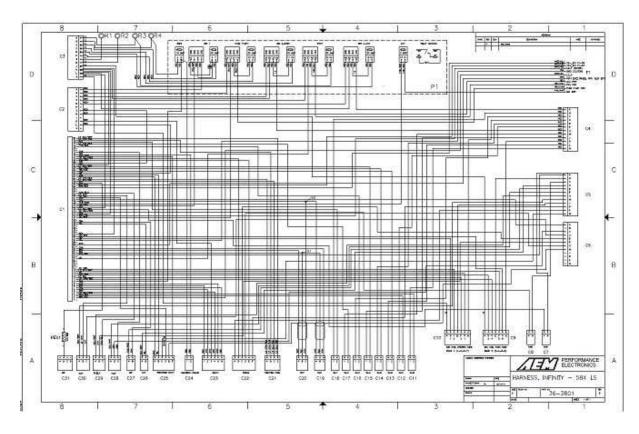


## **Harness Layout**



If viewing this manual electronically, an embedded document containing the above layout can be found <u>HERE</u>.

#### **Harness Schematic**



If viewing this manual electronically, an embedded document containing the above schematic can be found <a href="here">here</a>.

## **Harness Pinout**

## **36-3801 - Pinout GM LSX 58X for Infinity 508**

C1	Infir	80 Way F Receptacle 0.64 2.8 Series Sealed (BL)				
<b>D</b> .			De	stination		
Pin	Wire Color	Gauge	1	2	3	
C1-01						
C1-02	WHT/VIO	20	F1			LowsideSwitch_5
C1-03	RED/BLK	20	C12-2			Injector 7/LowsideSwitch_6
C1-04	DK BLU/WHT	20	C11-2			Injector 8/LowsideSwitch_7
C1-05	WHT	18	C23-4			UEGO1_Heat
C1-06	GRN	20	C23-2			UEGO1_IA

C1-07	RED	20	C23-6	UEGO1_IP
C1-08	BLK	20	C23-1	UEGO1_UN
C1-09	ORG	20	C23-5	UEGO1_VM
C1-10	RED	20	P1-8	+12V_R8C_CPU
C1-11	DK GRN/WHT	20	C9-C	Coil4
C1-12	LT BLU	20	C10-F	Coil3
C1-13	RED/WHT	20	С9-В	Coil2
C1-14	VIO	20	C10-G	Coil1
C1-15	LT BLU/WHT	20	C9-F	Coil6
C1-16	DK GRN	20	C10-C	Coil5
C1-17				
C1-18				
C1-19				
C1-20				
C1-21	VIO	20	P1-37	LowsideSwitch_2
C1-22				
C1-23	BLK/WHT	20	C5-A	AGND_1
C1-24	BLK	22	S1	AGND_1
C1-25	WHT	22	C20-A	Crank_Hall
C1-26	GRN	22	C19-C	Cam1_Hall
C1-27				
C1-28	BRN	20	F1	Digital_ln_3
C1-29				
C1-30	YEL	20	F1	Digital_ln_5
C1-31	TAN	20	C10-B	COIL7/Digital_In_6
C1-32	VIO/WHT	20	C9-G	COIL8/Digital_In_7
C1-33	BLK	20	C3-K	PGND
C1-34				
C1-35				
C1-36				
C1-37				
C1-38	YEL	20	C26-B	Analog_In_Temp_1
C1-39	TAN	20	C27-B	Analog_In_Temp_2
C1-40				
C1-41	VIO/WHT	20	P1-13	LowsideSwitch_0

C1-42	WHT/YEL	20	F1	LowsideSwitch_1
C1-43	BLK	20	С3-К	PGND
C1-44	DK BLU/WHT	20	C8-A	KnockSensor_1
C1-45	LT BLU/WHT	20	C7-A	KnockSensor_2
C1-46	BLK	20	C3-L	PGND
C1-47	YEL/WHT	20	P1-1	+12V_Relay_Cntrl
C1-48	PNK/WHT	20	P1-27	+12V_SW
C1-49	ORG	22	S2	+5V_Out_1
C1-50	GRY	20	C6-A	+5V_Out_1
C1-51	DK BLU	20	C25-D	Analog_ln_7
C1-52	LT GRN	20	C30-B	Analog_ln_8
C1-53	GRN/BLU	20	C29-C	Analog_ln_9
C1-54				
C1-55				
C1-56	WHT/BLU	20	F1	VRIN3
C1-57	WHT/RED	20	F1	VR+_IN3
C1-58	RED	20	RES1	
C1-59	LT BLU/BLK	20	C21-C	Stepper_1B
C1-60	LT GRN/BLK	20	C21-A	Stepper_2B
C1-61	BRN	20	C25-A	DBW1 Motor -
C1-62	YEL	20	C25-B	DBW1 Motor +
C1-63	RED	20	C2-L	+12V
C1-64	YEL/BLK	20	C13-2	Injector 6
C1-65	BLU/RED	20	C14-2	Injector 5
C1-66	LT BLU/BLK	20	C15-2	Injector 4
C1-67	BLK	20	C3-L	PGND
C1-68	RED	20	C2-G	+12V
C1-69	RED/BLK	20	C22-E	Analog_ln_19
C1-70	DK BLU/RED	20	C22-B	Analog_ln_18
C1-71	RED/GRN	20	C25-F	Analog_ln_16
C1-72	RED	20	C24-2	Flash_Enable
C1-73	GRN	20	C28-C	Analog_ln_13
C1-74				
C1-75				
C1-76	PNK/BLK	20	C16-2	Injector 3

C1-77	LT GRN/BLK	20	C17-2		Injector 2
C1-78	BLU	20	C18-2		Injector 1
C1-79	LT GRN/WHT	20	C21-B		Stepper_2A
C1-80	LT BLU/WHT	20	C21-D		Stepper_1A

C2		280 METRI-PACK 12F				
Dire	Wine Colon	000000	Des	stination		
Pin	Wire Color	Gauge	1	2	3	
А	RED	12	P1-2			
В	RED	20	P1-22			
С	RED	20	P1-34			
D	RED	20	P1-46			
E	RED	20	P1-48			
F						
G	RED	20	C1-68			
Н	RED	20	F1			
J						
К	BRN	20	C23-3			
L	RED	20	C1-63			
М						

C3		280 METRI-PACK 12F				
Din	Wire Color	Cauga	De	stination		
Pin	Wire Color	Gauge	1	2	3	
А	RED	12	R3			
В	RED	12	R4			
С	RED	12	P1-7			
D	RED	12	P1-15			
E	RED	12	P1-23			
F	RED	12	P1-16			
G	BLK	12	R1			
Н	BLK	12	R2			
J	BLK	18	C9-A			
К	BLK	20, 22, 20	C1-33	P1-25	C1-43	
L	BLK	20, 22, 20	C1-67	P1-39	C1-46	

M   BLK   18   10-A
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C4		280 METRI-PACK 12F				
Din	Wire Color	Course	De	stination		
Pin	wire Color	Gauge	1	2	3	
А	RED	12	P1-40			
В	RED	20	C18-1			
С	RED	20	C16-1			
D	RED	18	C10-H			
Е	RED	20	C14-1			
F	RED	20	C12-1			
G	RED	12	P1-26			
Н	RED	18	C17-1			
J	RED	18	C15-1			
К	RED	18	C9-H			
L	RED	20	C13-1			
М	RED	20	C11-1			

<b>C</b> 5		280 METRI-PACK 12F				
Dis	Wire Color	Course	De	stination		
Pin	Wire Color	Gauge	1	2	3	
А	BLK/WHT	20	C1-23	C7-B		
В	BLK/WHT	20	C9-E			
С	BLK/WHT	20	C8-B			
D	BLK/WHT	20	C26-A			
Е	BLK/WHT	20	C27-A			
F	BLK/WHT	20	C28-A			
G	BLK/WHT	20	C29-A			
Н	BLK/WHT	20	C30-A			
J	BLK/WHT	20	C10-E			
К	BLK/WHT	20	C22-F			
L	BLK/WHT	20	C22-A			
М	BLK/WHT	20	C25-C			

C6	280 METRI-PACK 12F	
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Pin	Wire Color	Destination				
PIII	Wire Color	Gauge	1	2	3	
А	GRY	20	C1-50			
В						
С	GRY	20	C28-B			
D	GRY	20	C30-C			
Е	GRY	20	C22-C			
F	GRY	20	C29-B			
G	GRY	20	C22-D			
Н	GRY	20	C25-E			
J						
К						
L					·	
М						

<b>C</b> 7		2 Way F GT 150 Series, Sealed (BK)				
Din	Wire Color	Course	Destination			Knook?
PIN	Pin Wire Color	Gauge	1	2	3	Knock2
А	LT BLU/WHT	20	C1-45			
В	BLK/WHT	20	C5-A			

C8		2 Way F GT 150 Series, Sealed (BK)				
Pin	Wire Color	Course	Destination			Knook1
PIN	Wire Color	Gauge	1	2	3	Knock1
А	DK BLU/WHT	20	C1-44			
В	BLK/WHT	20	C5-C			

<b>C</b> 9									
Din	Wire Color	Course	De	stination		Coil Bank 2			
Pin		Gauge	1	2	3				
А	BLK	18	C3-J						
В	RED/WHT	20	C1-13						
С	DK GRN/WHT	20	C1-11						
D									

E	BLK/WHT	20	C5-B		
F	LT BLU/WHT	20	C1-15		
G	VIO/WHT	20	C1-32		
Н	RED	18	C4-K		

C10						7 Way F Metri-Pack 150 Series Sealed (Cream)
Pin	Wire Color	Course	Des	stination		0 11 0 1 4
PIII	Wire Color	Gauge	1	2	3	Coil Bank 1
А	BLK	18	C3-M			
В	TAN	20	C1-31			
С	DK GRN	20	C1-16			
D						
Е	BLK/WHT	20	C5-J			
F	LT BLU	20	C1-12			
G	VIO	20	C1-14		·	
Н	RED	18	C4-D		·	

C11						
Pin	Wire Color	Course	Destination			IN IO
PIII	Wire Color	Gauge	1	2	3	INJ8
1	RED	20	C4-M			
2	DK BLU/WHT	20	C1-4			

C12						
Dia	Wine Color	Causa	Destination			IN 17
Pin	Wire Color	Gauge	1	2	3	INJ7
1	RED	20	C4-F			
2	RED/BLK	20	C1-3			

C13						
Dia	Wine Color	Causa	Destination			IN IC
Pin	Wire Color	Gauge	1	2	3	INJ6
1	RED	20	C4-L			
2	YEL/BLK	20	C1-64			

C14						
Din	Wire Color	Course	Des	stination		IN 15
Pin	Wire Color	Gauge	1	2	3	INJ5
1	RED	20	C4-E			
2	BLU/RED	20	C1-65			

C15						
Din	Wire Color	Course	Destination			IN IA
Pin	Wire Color	Gauge	1	2	3	INJ4
1	RED	20	C4-J			
2	LT BLU/BLK	20	C1-66			

C16						
Din	Wire Color	Wire Color Gauge		stination		IN I2
Pin	Wire Color	Gauge	1	2	3	INJ3
1	RED	20	C4-C			
2	PNK/BLK	20	C1-76			

C17						
Din	Wire Color	Course	Des	stination		IN IO
Pin	Wire Color	Gauge	1	2	3	INJ2
1	RED	20	C4-H			
2	LT GRN/BLK	20	C1-77			

C18						
Din	Wire Color	Caugo	Des	stination		INJ1
Pin Wi	Wife Color	Gauge	1	2	3	IIVJ I
1	RED	20	C4-B			
2	BLU	20	C1-78			

C19						
Pin	Wire Color	Caugo	Des	stination		CAM
PIII	Wife Color	Gauge	1	2	3	CAIVI

А	ORG	22	S2		
В	BLK	22	S1		
С	GRN	22	C1-26		

C20						
Din	Wire Color	Win Oaler Oaler		stination		CDANIK
Pin	Wire Color	Gauge	1	2	3	CRANK
А	WHT	22	C1-25			
В	BLK	22	S1			
С	ORG	22	S2			

C21						
Pin	Wire Color	Cougo	Des	stination		IDLE
PIII	Wire Color	Gauge	1	2	3	IDLE
А	LT GRN/BLK	20	C1-60			
В	LT GRN/WHT	20	C1-79			
С	LT BLU/BLK	20	C1-59			
D	LT BLU/WHT	20	C1-80			

C22						
Din	Wire Color	Course	De	stination		DEDAL
Pin	Wire Color	Gauge	1	2	3	PEDAL
А	BLK/WHT	20	C5-L			
В	DK BLU/RED	20	C1-70			
С	GRY	20	C6-E			
D	GRY	20	C6-G			
Е	RED/BLK	20	C1-69			
F	BLK/WHT	20	C5-K			

C23						
Pin	Wire Color	Course	Des	stination		LIECO
PIN	Wire Color	Gauge	1	2	3	UEGO
1	BLK	20	C1-8			
2	GRN	20	C1-6			

3	BRN	20	C2-K		
4	WHT	18	C1-5		
5	ORG	20	C1-9		
6	RED	20	C1-7		

C24						
Din	Wire Color	Course	Des	stination		FLASH
Pin	Wire Color	Gauge	1	2	3	ГГАЭП
1	RED	20	P1-8			
2	RED	20	C1-72			

C25						
Pin	Wire Color	Course	De	stination		TUDOTTI E
PIII	Wire Color	Gauge	1	2	3	THROTTLE
А	BRN	20	C1-61			
В	YEL	20	C1-62			
С	BLK/WHT	20	C5-M			
D	DK BLU	20	C1-51			
E	GRY	20	С6-Н			
F	RED/GRN	20	C1-71			

C26						
Pin	Wire Color	/ire Color Gauge	Destination			COOLANT
FIII	wire Color		1	2	3	COOLANI
А	BLK/WHT	20	C5-D			
В	YEL	20	C1-38			

C27						
Din	Wire Color	Course	Destination			AID TEMP
Pin	Wire Color	Gauge	1	2	3	AIR TEMP
А	BLK/WHT	20	C5-E			
В	TAN	20	C1-39			

C28	
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Pin	Wire Color	Cours	Des	stination		OIL PRESS
Pin	Wire Color	Gauge	1	2	3	OIL PRESS
А	BLK/WHT	20	C5-F			
В	GRY	20	C6-C			
С	GRN	20	C1-73			

C29						
Pin	Wire Color	Course	Des	stination		FUEL PRESS
PIN	Wire Color	Gauge	1	2	3	
А	BLK/WHT	20	C5-G			
В	GRY	20	C6-F			
С	GRN/BLU	20	C1-53			

C30						
Din	Pin Wire Color Ga	Course	Des	stination	MAD	
PIII		Gauge	1	2	3	MAP
А	BLK/WHT	20	C5-H			
В	LT GRN	20	C1-52			
С	GRY	20	C6-D			

C31						
Pin	Wire Color	Cougo	Des	stination		AL T
PIII	Wire Color	Gauge	1	2	3	ALT
А						
В	RED	20	RES1			
С					·	
D						

RES1						
Pin	Wire Color	r Gauge	Destination			AL T
Pilli	Wire Color		1	2	3	ALT
	RED	20	C31-B			
	RED	20	C1-58			

P1						Power Distribution Module, PDM- T3AA1
D:	Wine Oalen	0	De	estination		
Pin	Wire Color	Gauge	1	2	3	
1	YEL/WHT	20	C1-47			
2	RED	12	C2-A			
3	RED	12, 22	P1-9	P1-10		
4	RED	20	R4			
5						
6						
7	RED	12	C3-C			
8	RED	20, 20	C1-10	C24-1		
9	RED	12	P1-3			
10	RED	22	P1-3			
11	RED	12	P1-33			
12	RED	12	P1-21			
13	VIO/WHT	20	C1-41			
14	RED/GRN	12	F1			
15	RED	12	C3-D			
16	RED	12	C3-F			
17						
18						
19	RED	12	P1-47			
20	RED	12	P1-45			
21	RED	12	P1-12			
22	RED	20	C2-B			
23	RED	12	C3-E			
24	RED	12	R3			
25	BLACK	20	С3-К			
26	RED	12	C4-G			
27	PNK/WHT	20	C1-48			
28						
29						
30						
31	PNK/WHT	22	F1			
32						

33	RED	12	P1-11		
34	RED	20	C2-C		
35					
36					
37	VIO	20	C1-21		
38	RED/BLU	12	F1		
39	BLK	22	C3-L		
40	RED	12	C4-A		
41					
42					
43					
44					
45	RED	12	P1-20		
46	RED	20	C2-D		
47	RED	12	P1-19		
48	RED	20	C2-E		

F1									
Die	Wire Color	Course	De	stination					
Pin	Wire Color	Gauge	1	2	3				
	WHT/BLU	20	C1-56						
	WHT/RED	20	C1-57						
	WHT/YEL	20	C1-42						
	YEL	20	C1-30						
	WHT/VIO	20	C1-2						
	BRN	20	C1-28						
	RED	20	C2-H						
	RED/BLU	12	P1-38						
	RED/GRN	12	P1-14						
	PNK/WHT	22	P1-31						

S1		Splice				
Pin	Wire Color	De	stination			
PIII	Wire Color	Gauge	1	2	3	
IN	BLK	22	C1-24			

OUT	BLK	22	C20-B		
OUT	BLK	22	C19-B		

S2									
Din	Wire Color	Course	Des	stination					
Pin	Wire Color	Gauge	1	2	3				
IN	ORG	22	C1-49						
OUT	ORG	22	C20-C						
OUT	ORG	22	C19-A	·					

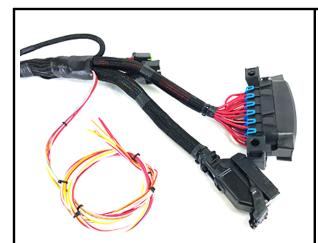
R1		Ring Terminal				
Pin	Wire Color	Gauge	Des	stination		Batt-
	Wife Goldi	Cauge	1	2	3	Dati
	BLK	12	C3-G			

R2					Ring Terminal	
Din	Wire Color	Course	De	stination		Dott
Pin	Wire Color	Gauge	1	2	3	Batt-
	BLK	12	С3-Н			

R3					Ring Terminal	
Pin	Wire Color	Course	De	stination		Dott.
Pin	Wire Color	Gauge	1	2	3	Batt+
	RED	12,12	C3-A	P1-24		

R4						Ring Terminal
Din	Wire Color	Course	De	stination		Dott.
Pin	Wire Color	Gauge	1	2	3	Batt+
	RED	12, 20	С3-В	P1-4		

## **Harness Installation Tips**



Mount power distribution module (PDM) in a secure/accessible location. Connect 80 pin connector to ECU.



The "Pedal" branch of the harness mates with GM pedal PN 25835421 or equivalent.



The red battery power leads are intended to be installed on the starter solenoid positive terminal.



The two black serrated battery ground terminals are intended to be connected to a bolt on the rear of each cylinder head.





Not used normally. Connect and use flash jumper for firmware update processes only when automatic methods fail.

Bosch LSU 4.2 sensor connector for internal wideband UEGO controller.



Can be used with AEM 30-2130-100 or 30-2130-150 stainless steel pressure sensors as well as the OEM sensor.



Fuel Press - can be used with AEM 30-2130-100 or 30-2130-150 stainless steel pressure sensors.

CAM - connect to OEM cam sensor jumper harness at cam gear cover.



Connect to OEM crank position sensor behind starter motor.



Connect to OEM MAP sensor GM PN 12615801, 12569240 or equivalent. The MAP sensor is located at the rear of the intake manifold.



Connect to OEM knock sensors on either side of the engine block.



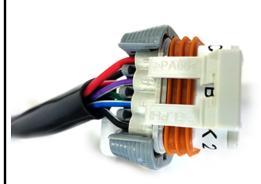
Optional for drive by wire throttle bodies (DBW). Connect to OEM throttle body GM PN 12570790 or equivalent.



EV6/USCar injector connector. Appearance may vary on this connector.



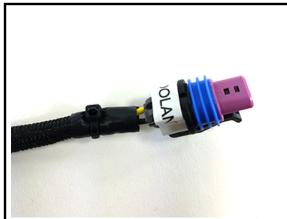
Optional for stepper motor idle control. Compatible with typical GM 4 wire stepper motor air valves.



Coil interface connector. Plug into coil sub harnesses on each bank.



Inlet air temperature sensor. For use with AEM Air Temperature Sensor PN 30-2010 or equivalent.



Coolant temperature sensor. Connect to GM PN 15326388 or equivalent.



Provides turn on signal to alternator. For use with GM alternator PN 10464407 or equivalent.

#### Flying Leads

A bundle of flying lead wires is included for various input and output functions. They are described below.

Wire	Description			
PNK/WHT	Ignition Switch - +12V power in crank and run positions only. Recommend that no other loads or devices be connected to this wire			
RED/BLU	Relay controlled fused fan power - connect to fan motor +			
RED/GRN	Relay controlled fused fuel pump power - connect to fuel pump motor +			
RED	Relay controlled fused auxiliary power - connect to optional relay primary coil +			
BRN	DIG3 - for frequency input - see ECU pinout for hardware limitations			
WHT/VIO	Lowside 5 - switched ground output - see ECU pinout for hardware limitations			
YEL	DIG5 - for switch input - see ECU pinout for hardware limitations			
WHT/YEL	Lowside 1 - switched ground output - see ECU pinout for hardware limitations			
WHT/RED	VR+ 3 - for mag frequency inputs - connect to signal positive			
WHT/BLU	VR- 3 - for mag frequency inputs - connect to signal negative			

## **Infinity Series 5 ECU Pinout**

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
C1-1	Lowside 4	Lowside switch, 1.7A max, NO internal flyback diode.  12V pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-2	Lowside 5	Lowside switch, 6A max with internal flyback diode. Inductive load should NOT have full time power.  12V pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-3*	Lowside 6 (*Infinity-	Lowside switch, 6A max with	See Setup Wizard Page "Output

Internal flyback diode. Inductive load should NOT have full time power. No pullup	Infinity Pin	Hardware Ref.	Hardware Specification	Notes
C1-3** Injector 7 (**Infinity-508 Only) C1-4** Lowside 7 (*Infinity-506 Only) C1-4** Lowside 7 (*Infinity-506 Only) C1-4** Injector 8 (**Infinity-508 Only) C1-5 C1-5 C1-5 C1-6 C1-6 C1-7 C1-7 C1-7 C1-7 C1-8 C1-8 C1-8 C1-18 C1-19 C1-19 C1-19 C1-19 C1-19 C1-10		506 Only)	Inductive load should NOT	
C1-4* Lowside 7 ("Infinity-506 Only) 1.7A max.  Lowside 7 ("Infinity-506 Only) 1.7A max.  Lowside switch, 6A max, NO internal flyback diode. No pullup  C1-4** Injector 8 (**Infinity-508 Only) 1.7A max.  C1-5  UEGO 1 Heat  Bosch UEGO controller  C1-6  UEGO 1 IA  C1-7  UEGO 1 IA  C1-7  UEGO 1 IP  C1-8  UEGO 1 IP  C1-9  UEGO 1 VM  C1-9  UEGO 1 VM  C1-9  UEGO 1 VM  C1-10  Battery Perm Power  Dedicated power management CPU  Dedicated power management CPU  C1-11  C1-11  C1-12  C1-12  C1-13  C1-12  C1-13  C1-13  C1-14  C1-15  C1-15  C1-16  C1-16  C1-17  C1-17  C1-18  C1-18  C1-19  C1-19  C1-19  C1-10  C1-10  C1-10  C1-10  C1-10  C1-10  C1-10  C1-10  C1-11  C1-11  C1-11  C1-12  C1-12  C1-12  C1-13  C1-13  C1-13  C1-13  C1-14  C1-15  C1-15  C1-16  C1-16  C1-17  C1-18  C1-18  C1-19  C1-19  C1-19  C1-19  C1-10  C1			No pullup	
(*Infinity-506 Only) internal flyback diode. No pullup  C1-4** Injector 8 (**Infinity-508 Only) For use with high impedance (10-15 ohms) injectors only, 1.7A max.  C1-5 UEGO 1 Heat Bosch UEGO controller Lowside switch for UEGO heater control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply.  C1-6 UEGO 1 IA Trim Current signal. Connect to pin 2 of Bosch UEGO sensor  C1-7 UEGO 1 IP Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor  C1-8 UEGO 1 UN Nerror Voltage signal. Connect to pin 1 of Bosch UEGO sensor  C1-9 UEGO 1 VM Virtual Ground signal. Connect to pin 1 of Bosch UEGO sensor.  C1-10 Battery Perm Power Dedicated power management CPU Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).  C1-11 Coil 4 25 mA max source current Only Connect to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire. Do NOT connect to ronnect directly to roil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-3**		(10-15 ohms) injectors only,	Available on P/N 30-7108 only
C1-4**    Injector 8	C1-4*		internal flyback diode.	Function Assignment" for setup
(**Infinity-508 Only)       (10-15 ohms) injectors only, 1.7A max.         C1-5       UEGO 1 Heat       Bosch UEGO controller       Lowside switch for UEGO heater control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply.         C1-6       UEGO 1 IA       Trim Current signal. Connect to pin 2 of Bosch UEGO sensor         C1-7       UEGO 1 IP       Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor         C1-8       UEGO 1 UN       Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor         C1-9       UEGO 1 VM       Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor.         C1-10       Battery Perm Power management CPU       Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).         C1-11       Coil 4       25 mA max source current       0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.         C1-13       Coil 2       25 mA max source current       0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.			No pullup	
control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply.  C1-6 UEGO 1 IA Trim Current signal. Connect to pin 2 of Bosch UEGO sensor  C1-7 UEGO 1 IP Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor  C1-8 UEGO 1 UN Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor  C1-9 UEGO 1 VM Virtual Ground signal. Connect to pin 1 of Bosch UEGO sensor  C1-10 Battery Perm Power Dedicated power management CPU Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).  C1-11 Coil 4 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-4**		(10-15 ohms) injectors only,	Available on P/N 30-7108 only
C1-7 UEGO 1 IP  C1-8 UEGO 1 UN  C1-9 UEGO 1 VM  C1-9 UEGO 1 VM  C1-10 Battery Perm Power  C1-11 Coil 4  C1-12 Coil 3  C1-12 Coil 3  C1-13 Coil 2  C1-13 Coil 2  C1-14 UEGO 1 UN  C1-15 Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor  Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor  Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor  Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor.  Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).  C1-10 O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2  C1-14 Coil 2  C1-15 Coil 2  C1-15 Coil 2  C1-16 Coil 2  C1-17 Coil 2  C1-18 Coil 2  C1-19 Coil 3  C1-19 Coil 3  C1-19 Coil 4  C1-19 Coil 4  C1-19 Coil 5  C1-19 Coil 6  C1-19 Coil 7  C1-19 Coil 8  C1-19 Coil 8  C1-19 Coil 9  C1-10 Coil 9	C1-5	UEGO 1 Heat	Bosch UEGO controller	control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V
C1-8 UEGO 1 UN  C1-9 UEGO 1 VM  C1-10 Battery Perm Power Dedicated power management CPU  C1-11 Coil 4  C1-12 Coil 3  C1-12 Coil 3  C1-13 Coil 2  Dedicated power max source current Dedicated power max source current Description Switch input is triggered (See C1-48).  C1-13 Coil 2  Dedicated power management CPU  Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).  C1-14 Coil 4  C1-15 Coil 3  C1-16 Coil 3  C1-17 Coil 3  C1-17 Coil 3  C1-18 Coil 3  C1-19 Coil 3  C1-19 Coil 3  C1-10 Coil 4  C1-10 Co	C1-6	UEGO 1 IA		
C1-9 UEGO 1 VM Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor.  C1-10 Battery Perm Power Dedicated power management CPU Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).  C1-11 Coil 4 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-12 Coil 3 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-7	UEGO 1 IP		
C1-10 Battery Perm Power Dedicated power management CPU Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-48).  C1-11 Coil 4 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-12 Coil 3 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2 25 mA max source current O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2 Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-8	UEGO 1 UN		
C1-11 Coil 4 25 mA max source current 0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-12 Coil 3 25 mA max source current 0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-12 Coil 3 25 mA max source current 0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2 25 mA max source current 0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-9	UEGO 1 VM		
C1-12 Coil 3  25 mA max source current  O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2  25 mA max source current  O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2  25 mA max source current  O-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-10	Battery Perm Power		powered before the ignition switch
Connect directly to coil primary.  Must use an ignitor OR CDI that accepts a FALLING edge fire signal.  C1-13 Coil 2  25 mA max source current  0-5V Falling edge fire. DO NOT connect directly to coil primary.  Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-11	Coil 4	25 mA max source current	connect directly to coil primary.  Must use an ignitor OR CDI that
connect directly to coil primary.  Must use an ignitor OR CDI that accepts a FALLING edge fire signal.	C1-12	Coil 3	25 mA max source current	connect directly to coil primary.  Must use an ignitor OR CDI that
C1-14 Coil 1 25 mA max source current 0-5V Falling edge fire. DO NOT	C1-13	Coil 2	25 mA max source current	connect directly to coil primary.  Must use an ignitor OR CDI that
	C1-14	Coil 1	25 mA max source current	0-5V Falling edge fire. DO NOT

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
			connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-15	Coil 6	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-16	Coil 5	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-17	Crankshaft Position Sensor VR+	Differential Variable Reluctance Zero Cross Detection	See Setup Wizard page Cam/Crank for options.
C1-18	Crankshaft Position Sensor VR-		See Setup Wizard page Cam/Crank for options.
C1-19	Camshaft Position Sensor 1 VR-	Differential Variable Reluctance Zero Cross Detection	See Setup Wizard page Cam/Crank for options.
C1-20	Camshaft Position Sensor 1 VR+		See Setup Wizard page Cam/Crank for options.
C1-21	Lowside 2	Lowside switch, 1.7A max, NO internal flyback diode.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-22	Lowside 3	Lowside switch, 6A max with internal flyback diode. Inductive load should NOT have full time power.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-23	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C1-24	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C1-25	Crankshaft Position Sensor Hall	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page Cam/Crank for options.
C1-26	Camshaft Position Sensor 1 Hall	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page Cam/Crank for options.
C1-27	Digital 2	10K pullup to 12V. Will work	See Setup Wizard page Cam/Crank

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
		with ground or floating switches.	for options.
C1-28	Dig3 [Hz] / Dig3 Duty	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-29	Dig4 [Hz] / Dig4 Duty	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-29	RS232 Rx	RS232 Line Driver/Receiver	Future expansion
C1-30	Digital 5	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-30	RS232 Tx	RS232 Line Driver/Receiver	Future expansion
C1-31*	Dig6 [Hz] / Dig6_Duty (*Infinity-506 Only)	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-31**	Coil 7 (**Infinity-508 Only)	25 mA max source current	Available on P/N 30-7108 only. 0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-32*	Digital 7 (*Infinity-506 Only)	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-32**	Coil 8 (**Infinity-508 Only)	25 mA max source current	Available on P/N 30-7108 only. 0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-33	Battery Ground	Battery Ground	Connect directly to battery ground
C1-34	CANL A	Dedicated High Speed CAN Transceiver	Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information.
C1-35	CANH A	Dedicated High Speed CAN Transceiver	Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information.
C1-36	CanL B	Dedicated High Speed CAN Transceiver	Not used, reserved for future expansion.

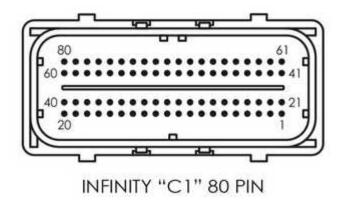
Infinity Pin	Hardware Ref.	Hardware Specification	Notes
C1-37	CanH B	Dedicated High Speed CAN Transceiver	Not used, reserved for future expansion.
C1-38	Analog Temp 1	12 bit A/D, 2.49K pullup to 5V	Default Coolant Temperature Input
C1-39	Analog Temp 2	12 bit A/D, 2.49K pullup to 5V	Default Air Temperature Input
C1-40	Analog Temp 3	12 bit A/D, 2.49K pullup to 5V	Default Oil Temperature Input. See Setup Wizard page "Input Function Assignments" for setup options.
C1-41	Lowside 0	Lowside switch, 1.7A max, NO internal flyback diode.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-42	Lowside 1	Lowside switch, 6A max with internal flyback diode. Inductive load should NOT have full time power.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-43	Battery Ground	Battery Ground	Connect directly to battery ground
C1-44	Knock Sensor 1	Dedicated knock signal processor	See Setup Wizard page Knock Setup for options.
C1-45	Knock Sensor 2	Dedicated knock signal processor	See Setup Wizard page Knock Setup for options.
C1-46	Battery Ground	Battery Ground	Connect directly to battery ground
C1-47	EFI Main Relay Switched Ground Output	0.7A max ground sink for external relay control	Will activate at key on and at key off according to the configuration settings.
C1-48	Ignition Switch	10K pulldown	Full time battery power must be available at C1-10 before this input is triggered.
C1-49	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C1-50	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C1-51	Analog 7	12 bit A/D, 100K pullup to 5V	Default primary Throttle Position sensor inpur.
			0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
			+12V as this can permanently damage the ECU. See Setup Wizard Set Throttle Range page for automatic min/max calibration.  Monitor the Throttle [%] channel.  Also DB1_TPSA [%] for DBW applications.
C1-52	Analog 8	12 bit A/D, 100K pullup to 5V	Default Manifold Pressure Sensor input.
			0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C1-53	Analog 9	12 bit A/D, 100K pullup to 5V	Default Fuel Pressure Sensor Input.
			0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C1-54	VR+ 2	Differential Variable Reluctance Zero Cross Detection	See Setup Wizard page "Input Function Assignments" for setup options.
C1-55	VR- 2		
C1-56	VR- 3	Differential Variable Reluctance Zero Cross Detection	See Setup Wizard page "Input Function Assignments" for setup options.
C1-57	VR+ 3		
C1-58	Highside 0	2.6A max, High Side Solid State Relay	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-59	Stepper 1B	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-60	Stepper 2B	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-61	DBW1 Motor -	5.0A max Throttle Control Hbridge Drive	+12V to close

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
C1-62	DBW1 Motor +	5.0A max Throttle Control Hbridge Drive	+12V to open
C1-63	Main Relay Power Input	12 volt power from relay	12 volt power from relay. Relay must be controlled by +12V Relay Control signal, pin C1-47 above.
C1-64	Injector 6	Saturated (P/N 30-7108) or peak and hold, 3A max continuous (P/N 30-7106)	Injector 6
C1-65	Injector 5	Saturated (P/N 30-7108) or peak and hold, 3A max continuous (P/N 30-7106)	Injector 5
C1-66	Injector 4	Saturated (P/N 30-7108) or peak and hold, 3A max continuous (P/N 30-7106)	Injector 4
C1-67	Battery Ground	Battery Ground	Connect directly to battery ground
C1-68	Main Relay Power Input	12 volt power from relay	12 volt power from relay. Relay must be controlled by +12V Relay Control signal, pin C1-47 above.
C1-69	Analog 19	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard page "Input Function Assignments" for setup options.
C1-70	Analog 18	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard page "Input Function Assignments" for setup options.
C1-71	Analog 16	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard page "Input Function Assignments" for setup options.

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
C1-72	Flash Enable	10K pulldown	Not usually needed for automatic firmware updates through Infinity Tuner. If connection errors occur during update, connect 12 volts to this pin before proceeding with upgrade. Disconnect the 12 volts signal after the update.
C1-73	Analog 13	12 bit A/D, 100K pullup to 5V	Default Oil Pressure Sensor input.  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C1-74	Analog 11	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard page "Input Function Assignments" for setup options.
C1-75	Analog 10	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See Setup Wizard page "Input Function Assignments" for setup options.
C1-76	Injector 3	Saturated (P/N 30-7108) or peak and hold, 3A max continuous (P/N 30-7106)	Injector 3
C1-77	Injector 2	Saturated (P/N 30-7108) or peak and hold, 3A max continuous (P/N 30-7106)	Injector 2
C1-78	Injector 1	Saturated (P/N 30-7108) or peak and hold, 3A max continuous (P/N 30-7106)	Injector 1
C1-79	Stepper 2A	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-80	Stepper 1A	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU

Infinity Pin	Hardware Ref.	Hardware Specification	Notes
			outputs. Supports Bi-Polar stepper motors only.



### 12 Month Limited Warranty

AEM Performance Electronics warrants to the consumer that all AEM ELECTRONICS products will be free from defects in material and workmanship for a period of twelve months from date of the original purchase. Products that fail within this 12-month warranty period will be repaired or replaced when determined by AEM that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement, at AEM's discretion, of the AEM Electronics part. In no event shall this warranty exceed the original purchase price of the AEM ELECTRONICS part nor shall AEM ELECTRONICS be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product.

Warranty claims to AEM ELECTRONICS must be transportation prepaid and accompanied by dated proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. All implied warranties shall be limited in duration to the said 12-month warranty period. Improper use or installation, accident, abuse, unauthorized repairs or alterations voids this warranty.

AEM ELECTRONICS disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM ELECTRONICS.

Warranty returns will only be accepted by AEM ELECTRONICS when accompanied by a valid Return Merchandise Authorization (RMA) number. Product must be received by AEM ELECTRONICS within 30 days of the date the RMA is issued. UEGO oxygen sensors are considered wear items and are not covered under warranty.

Please note that before AEM ELECTRONICS can issue an RMA for any electronic product, it is first necessary for the installer or end user to contact the tech line at 1-800-423-0046 to discuss the problem. Most issues can be resolved over the phone. Under no circumstances should a system be returned, or an RMA requested before the above process transpires. AEM ELECTRONICS will not be responsible for products that are installed incorrectly, installed in a non-approved application, misused, or tampered with. Fuel Pumps installed with incorrect polarity (+&- wires crossed) will not be warranted. Proper fuel filtration before and after the fuel pump are essential to fuel pump life. Any pump returned with contamination will not be warranted.

Any AEM ELECTRONICS product, excluding discontinued products, can be returned for repair if it is out of the warranty period. There is a minimum charge for inspection and diagnosis of AEM ELECTRONICS parts which are out of warranty. Parts used in the repair of AEM ELECTRONICS electronic components will be extra. AEM ELECTRONICS will provide an estimate of repairs and must receive written or electronic authorization before repairs are made to the product.

Need additional help? Contact the AEM Performance Electronics tech department at 1-800-423-0046 or email us at tech@aemelectronics.com.