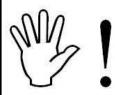
# Instruction Manual



# Infinity-8/10&812 Mini Harness User Manual 30-3702/03



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#### **WARNING!**

Improper installation and/or adjustment of this product can result in major engine/vehicle damage. For technical assistance visit our dealer locator to find a professional installer/tuner near you.

Note: AEM holds no responsibility for any engine damage or personal injury that results from the misuse of this product, including but not limited to injury or death.

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#### Introduction

Some harness user manuals contain active hyperlinks that point to specific sections or even launch additional documents such as wiring diagrams. Recommend viewing this document electronically to take advantage of all features.

Several universal wiring harness options are available for Infinity products. They range in complexity from simple plug and pin kits to complete engine harness assemblies that include power distribution centers. Custom wiring harness projects should only be undertaken by experienced harness builders. If in doubt, please contact AEM for recommendations.

#### 30-3805 Universal V8 harness system for Infinity Series 7

The Infinity Universal V8 Harness system consists of a universal core harness and optional application specific extensions. It was designed with flexibility in mind. The harness system includes many features and it can be used in many different applications.

#### 30-3809 Universal V8 harness system for Infinity Series 5

The Infinity Universal V8 Harness system consists of a universal core harness and optional application specific extensions. It was designed with flexibility in mind. It includes throttle body and pedal interfaces for DBW applications. The harness system includes many features and it can be used in many different applications.

#### 30-3705 Universal Mini Harness for Infinity Series 5

This harness is intended to be used as a starting point by experienced harness builders. It saves time by including basic power distribution features that can be expanded to suit many application requirements. It allows the harness builder to populate the ECU connector with only the features needed by the application.

#### 30-3706 Mini Flying Lead Harness for Infinity Series 5

This harness is intended to be used as a starting point by experienced harness builders. It saves time by including flying leads that can be terminated by the harness builder at the sensor and actuator connectors.

#### 30-3707 Mini Flying Lead Harness for Infinity Series 3

This harness is intended to be used as a starting point by experienced harness builders. It saves time by including flying leads that can be terminated by the harness builder at the sensor and actuator connectors.

#### 30-3702 Infinity Series 7 Mini-harness

This harness is intended to be used as a starting point by experienced harness builders. It saves time by including basic power distribution features that can be expanded to suit many application requirements. It allows the harness builder to populate the ECU connector with only the features needed by the application. Includes 100 96" pre-terminated leads.

#### 30-3703 Infinity Series 7 Mini-harness

This harness is intended to be used as a starting point by experienced harness builders. It saves time by including basic power distribution features that can be expanded to suit many application requirements. It allows the harness builder to populate the ECU connector with only the features needed by the application.

#### 30-3701 Infinity Series 7 Plug & Pin Kit

Bare necessities to begin a custom wire harness design. Includes 73 and 56 pin Molex MX123 harness connectors, terminals and sealing plugs, main relay and relay socket.

#### 30-3704 Infinity Series 5 Plug & Pin Kit

Bare necessities to begin a custom wire harness design. Includes 80 pin Molex MX123 harness connector, terminals and sealing plugs, main relay and relay socket.

#### 30-3708 Infinity Series 3 Plug & Pin Kit

Bare necessities to begin a custom wire harness design. Includes 73 pin Molex MX123 harness connector, terminals and sealing plugs, main relay and relay socket.

Please read the entire User Manual prior to beginning any installation.

### **Kit Contents**

- Infinity Series 7 Mini-Harness
- 100 Molex MX64 terminals
- 30 Molex MX64 sealing plugs
- User Instructions
- 3702 kits include 100 96" pre-terminated leads for populating



### **ECU Connectors**

The Infinity ECUs use the MX123 Sealed Connection System from Molex. AEM strongly recommends that users become familiar with the proper tools and procedures before attempting any modifications or

additions to these connector housings. The entire Molex user manual can be downloaded direct from Molex at <a href="http://www.molex.com/mx\_upload/family//MX123UserManual.pdf">http://www.molex.com/mx\_upload/family//MX123UserManual.pdf</a>

#### **Harness Pinout**

# **Harness Installation Tips**

#### Wiring Conventions and EMI

Some wire harness assemblies come pre-wired with all connectors, fuses, and relays needed to operate an engine. Harnesses that include a PDC generally require extension/termination of the flying leads to their appropriate devices, and additional sensors and other devices can be wired into the harness as needed for the specific application. The following guidelines should be adhered to while completing the required wiring.

A proper wiring job includes proper termination of the wire at the sensor. The wire terminal end must be moisture tight where it plugs into the sensor and it must have strong, electrically sound terminals. The preferred method of securing a wire to a terminal is to use a crimp terminal with NO solder. It is important to use the proper crimping tool for sound terminal construction. Plastic terminal plugs must have moisture tight seals. Inspect each plug to make sure the seals are in place. Di-electric grease can be added in the terminal slots to further aid in corrosion resistance.

If a splice into a wire must be made and no solder-less terminals are available, then you must properly solder the splice.

Noise can be a serious problem and can cause intermittent misfiring of the engine. Every precaution should be taken to prevent interference to the ECU's operation. Resistive plug leads are REQUIRED.

To eliminate or reduce the chance of EMI, wires that carry high current must run in twisted pairs. An example of this would be the power leads from a multiple spark ignition system. These ignition systems can carry up to 100 amps for a couple milliseconds at the time of discharge, which induces a strong magnetic field in close proximity of the wires.

The routing of the wire loom is critical to EFI system performance and safety. The following safety considerations should be made when installing the wire loom:

- Heat protection: the loom should be placed away from or insulated from sources of heat. The
  obvious item(s) that should be avoided are the exhaust manifolds, EGR delivery tubes, and
  turbochargers. If it is absolutely necessary to route a wire in close proximity to any of these
  items, then a suitable insulator must be used. Reflective foil insulators should be used on all
  harness lengths that are routed in close proximity to extreme sources of heat.
- Noise suppression: do not route wires near HT (High Tension) leads such as ignition wires from a distributor or a CNP (Coil Near Plug) ignition system. For coil-on-plug ignition systems this is not as critical.
- Shielding of important signal input wires such as Crank Sensor input, Cam Sensor input, and Knock Sensor input should be addressed when assembling a harness. VR (Variable Reluctance) sensors, also known as MAG sensors, are 2 wire sensors that generate a voltage as the frequency increases of the trigger wheel. These wires MUST be wired in a twisted pair

configuration with a shield. The shield should be terminated to chassis ground at ONE END of the lead while the other end is left unterminated. Failure to shield these wires with proper shield termination will result in noise on the signal and subsequent errors in the Infinity ECU. Hall Sensors (3 Wire) are not as susceptible to noise, but care should be taken into account when routing these wires.

- Moving component protection: route wires away from moving components such as fans, the blower belt, or the throttle linkage. Also, make sure the wires are not under any strain when the engine is at full deflection on the motor mounts. This may be hard to test, ensure that there is at least a few inches of slack in harnessing between engine-mounted and chassis-mounted components. The use of Zip Ties is an acceptable method of securing a harness from moving components.
- Never have the wires in exposed bundles throughout the engine compartment. All wires should be covered in a protective sheathing, at minimum, plastic corrugated loom to protect harness from abrasion. Ideally, a harness should be covered in a fire-resistant sheathing rated to a minimum of 125C, or 257F.
- When utilizing CAN Bus communication devices in the harness, it is important that the CAN
  Hi/Lo wires are twisted at a minimum of 1 twist per inch. When terminating these wires, ensure
  that there is a 120 ohm terminating resistor installed between the two CAN wires at each end of
  the CAN Bus. If a connected device has an internal CAN terminating resistor, no external
  resistor is needed.
- All additional controlled devices wired into the vehicle need to be wired with appropriately sized wiring. When considering wire size requirements, the following factors should be considered:
   Amperage of device, length of wire, heat source near wire and component. Both positive and ground circuits require equal attention to this detail and care should be taken to choose the appropriate wire gauge. Always use a larger wire gauge if unsure of power requirements of device.
- Ensure that ground loops are completed correctly in the vehicle including: engine to chassis, chassis to battery, ECU to chassis, etc.
- Ensure that when installing any additional +12v components, all power (+12v) leads should be
  fused with an appropriately sized fuse. Ensure that the fuse selected does not exceed the
  current carrying capacity of the wire used to control the component.
- Relays should be selected so that they are capable of carrying the load of the controlled device.
   Ensure that the relay has enough current carrying capacity and that the fuse in the circuit does not exceed the rating of relay. Failure to address this will result in the relay becoming the fuse, rather than the fuse in the circuit.

#### **Determining ECU Location**

- It is recommended that the ECU be placed in an environment that does not expose it to temperatures above 85° Celsius (160F).
- In cases where the Infinity is to be used in place of the stock ECU, the location that the stock ECU occupied is suitable.
- On applications where the ECU is to be located in a different position than stock, the interior of the vehicle is best.

- The Infinity should be located in a place that reduces the length of extension wires from the PDC while maintaining an environmentally sound location.
- The ECU location must permit the PDC to be mounted in a serviceable location.

#### **Power Distribution Center**

PDCs included in the harness assemblies generally include all relays and fuses necessary for proper function and should be mounted in a location which permits serviceability. Ideally the PDC should be located in the passenger compartment, or if necessary within the engine compartment as far away from heat sources as can be achieved. Some PDCs contain flying lead bundles which must be wired to the battery, fuel pump and radiator fan(s), switched ignition and possibly other interfaces. Routing of this flying lead bundle should also be taken into account when determining the mounting location of the PDC.

#### Flying lead bundle

Wires are ink stamped with descriptions as follows:

BATT GND	Connect directly to battery negative	
BATT PWR	Connect directly to battery positive	
Sensor GND	Connect to low reference (GND) of 5V analog sensors	
SWT PWR	Ignition switch input.	
5V REF	Connect to high reference (5V PWR) of 5V analog sensors	
ACC PWR	Option for powering accessory relays	
INJ PWR	Fused 12V power for injectors	
IGN PWR	Fused 12V power for coils	

# **Infinity Series 7 ECU Pinout**

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-1	Lowside 4	Lowside switch, 4A max, NO internal flyback diode.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-2	Lowside 5	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power.	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-3	Lowside 6	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power.	See Setup Wizard Page "Output Function Assignment" for setup options.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-4	UEGO 1 Heat	Bosch UEGO controller	Lowside switch for UEGO heater control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply.
C1-5	UEGO 1 IA		Trim Current signal. Connect to pin 2 of Bosch UEGO sensor
C1-6	UEGO 1 IP		Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor
C1-7	UEGO 1 UN		Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor
C1-8	UEGO 1 VM		Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor.
C1-9	Flash Enable	10K pulldown	Not usually needed for automatic firmware updates through Infinity Tuner. If connection errors occur during update, connect 12 volts to this pin before proceeding with upgrade. Disconnect the 12 volts signal after the update.
C1-10	Battery Perm Power	Dedicated power management CPU	Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-65).
C1-11	Coil 4	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-12	Coil 3	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-13	Coil 2	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-14	Coil 1	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-15	Coil 6	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-16	Coil 5	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-17	Lowside 2	Lowside switch, 4A max, NO internal flyback diode.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-18	Lowside 3	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power.	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-19	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C1-20	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C1-21	Crankshaft Position Sensor Hall	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page Cam/Crank for options.
C1-22	Camshaft Position Sensor 1 Hall	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page Cam/Crank for options.
C1-23	Digital 2	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page Cam/Crank for options.
C1-24	Digital 3	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-25	Digital 4	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-26	Digital 5	10K pullup to 12V. Will work with ground or floating switches.	See Setup Wizard page "Input Function Assignments" for setup options.
C1-27	Knock Sensor 1	Dedicated knock signal processor	See Setup Wizard page Knock Setup for options.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-28	Knock Sensor 2	Dedicated knock signal processor	See Setup Wizard page Knock Setup for options.
C1-29	EFI Main Relay Switched Ground Output	0.7A max ground sink for external relay control	Will activate at key on and at key off according to the configuration settings.
C1-30	Battery Ground	Battery Ground	Connect directly to battery ground
C1-31	CANL A	Dedicated High Speed CAN Transceiver	Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information.
C1-32	CANH A	Dedicated High Speed CAN Transceiver	Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information.
C1-33	Lowside 1	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power.  No pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C1-34	Lowside 0	Lowside switch, 4A max, NO	See Setup Wizard Page "Output
	20.00.00	internal flyback diode.  No pullup	Function Assignment" for setup options.
C1-35	Analog 7	12 bit A/D, 100K pullup to 5V	Default primary Throttle Position input.  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard Set Throttle Range page for automatic min/max calibration.
C1-36	Analog 8	12 bit A/D, 100K pullup to 5V	Default Manifold Pressure Input.  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-37	Analog 9	12 bit A/D, 100K pullup to 5V	Default Fuel Pressure Input.  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C1-38	Analog 10	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.
C1-39	Analog 11	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.
C1-40	Analog 12	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.
C1-41	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C1-42	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C1-43	Highside 1	0.7A max, High Side Solid State Relay	See Setup Wizard page "Output Function Assignment" for configuration options.
C1-44	Highside 0	0.7A max, High Side Solid State Relay	See Setup Wizard page "Output Function Assignment" for configuration options.
C1-45	Crankshaft Position Sensor VR+	Differential Variable Reluctance Zero Cross Detection	See Setup Wizard page Cam/Crank for options.
C1-46	Crankshaft Position Sensor VR-		See Setup Wizard page Cam/Crank for options.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-47	Camshaft Position Sensor 1 VR-	Differential Variable Reluctance Zero Cross	See Setup Wizard page Cam/Crank for options.
C1-48	Camshaft Position Sensor 1 VR+	Detection	See Setup Wizard page Cam/Crank for options.
C1-49	VR+ 2	Differential Variable Reluctance Zero Cross Detection	See the Setup Wizard "Input Function Assignments" page for options.
C1-50	VR- 2		
C1-51	VR- 3	Differential Variable Reluctance Zero Cross	See the Setup Wizard "Input Function Assignments" page for options.
C1-52	VR+ 3	Detection	
C1-53	DBW1 Motor -	5.0A max Throttle Control Hbridge Drive	+12V to close.
C1-54	DBW1 Motor +	5.0A max Throttle Control Hbridge Drive	+12V to open.
C1-55	Battery Ground	Power Ground	Connect directly to battery ground
C1-56	Injector 6	Saturated or peak and hold, 3A max continuous	Injector 6
C1-57	Injector 5	Saturated or peak and hold, 3A max continuous	Injector 5
C1-58	Injector 4	Saturated or peak and hold, 3A max continuous	Injector 4
C1-59	Injector 3	Saturated or peak and hold, 3A max continuous	Injector 3
C1-60	Battery Ground	Power Ground	Connect directly to battery ground
C1-61	Main Relay Power Input	12 volt power from relay	12 volt power from relay. Relay must be controlled by EFI Main Relay Switched Ground Output, pin C1-29 above.
C1-62	Injector 2	Saturated or peak and hold, 3A max continuous	Injector 2
C1-63	Injector 1	Saturated or peak and hold, 3A max continuous	Injector 1
C1-64	Main Relay Power Input	12 volt power from relay	12 volt power from relay. Relay must be controlled by +12V Relay Control signal pin C1-29 above.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C1-65	Ignition Switch	10K pulldown	Full time battery power must be available at C1-10 before this input is triggered.
C1-66	Analog Temp 1	12 bit A/D, 2.49K pullup to 5V	Default Coolant Temperature Input.
C1-67	Analog Temp 2	12 bit A/D, 2.49K pullup to 5V	Default Air Temperature Input.
C1-68	Analog Temp 3	12 bit A/D, 2.49K pullup to 5V	Normally used for Oil Temp input. See the Setup Wizard "Input Function Assignments" page for options.
C1-69	Stepper 2A	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-70	Stepper 1A	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-71	Stepper 2B	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-72	Stepper 1B	Automotive, Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-73	Battery Ground	Battery Ground	Connect directly to battery ground
C2-1	DBW2 Motor +	5.0A max Throttle Control Hbridge Drive	+12V to open.
C2-2	DBW2 Motor -	5.0A max Throttle Control Hbridge Drive	+12V to close.
C2-3	Battery Ground	Battery Ground	Connect directly to battery ground
C2-4	Injector 7	Saturated or peak and hold, 3A max continuous	Injector 7
C2-5	Injector 8	Saturated or peak and hold, 3A max continuous	Injector 8
C2-6	Injector 9	Saturated or peak and hold, 3A max continuous	Injector 9.
C2-7	Injector 10	Saturated or peak and hold, 3A max continuous	Injector 10.
C2-8	Battery Ground	Power Ground	Connect directly to battery ground.

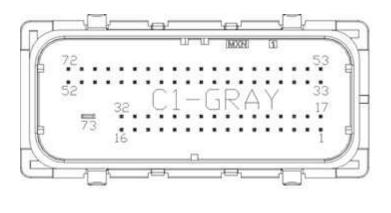
Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C2-9	Main Relay Power Input	12 volt power from relay	12 volt power from relay. Relay must be controlled by +12V Relay Control signal, pin C1-29 above.
C2-10	Injector 11	Saturated or peak and hold, 3A max continuous	Not used
C2-11	Injector 12	Saturated or peak and hold, 3A max continuous	Not used
C2-12	Analog 17	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. Normally used as A/C Analog Request input. See the Setup Wizard "Input Function Assignments" page for options.
C2-13	Analog 18	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. Normally used as DBW APP1. See the Setup Wizard "Input Function Assignments" page for options.
C2-14	Analog 19	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. Normally used as DBW APP2. See the Setup Wizard "Input Function Assignments" page for options.
C2-15	Analog Temp 4	12 bit A/D, 2.49K pullup to 5V	Normally used as Charge Out Temperature input. See the Setup Wizard "Input Function Assignments" page for options.
C2-16	Analog Temp 5	12 bit A/D, 2.49K pullup to 5V	Normally used as Airbox Temperature input. See the Setup Wizard "Input Function Assignments" page for options.
C2-17	Analog Temp 6	12 bit A/D, 2.49K pullup to 5V	Normally used as Fuel Temperature input. See the Setup Wizard "Input Function Assignments" page for options.

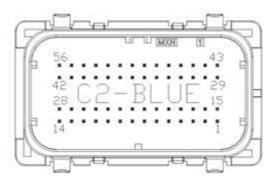
Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C2-18	Analog 13	12 bit A/D, 100K pullup to 5V	Default Oil Pressure sensor input.  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C2-19	Analog 14	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.
C2-20	Analog 15	12 bit A/D, 100K pullup to 5V	Default Exhaust Backpressure Sensor Input  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.
C2-21	Analog 16	12 bit A/D, 100K pullup to 5V	Default DBW1_TPSB input.  0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C2-22	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C2-23	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C2-24	+5V Sensor Power	Regulated, fused +5V supply for sensor power	Analog sensor power
C2-25	VR+ 5	Differential Variable Reluctance Zero Cross	See the Setup Wizard "Input Function Assignments" page for options.
C2-26	VR- 5	Detection	
C2-27	VR- 4	Differential Variable Reluctance Zero Cross Detection	See the Setup Wizard "Input Function Assignments" page for options.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C2-28	VR+ 4		
C2-29	Lowside 9	Lowside switch, 4A max with internal flyback diode, 2.2K 12V pullup. Inductive load should NOT have full time power.  12V pullup	See Setup Wizard Page "Output Function Assignment" for setup options.
C2-30	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C2-31	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C2-32	Analog Sensor Ground	Dedicated analog ground	Analog 0-5V sensor ground
C2-33	Analog 20	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU.
C2-34	Analog 21	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. Normally used as 3 Step Enable Switch input. See the Setup Wizard "Input Function Assignments" page for options.
C2-35	Analog 22	12 bit A/D, 100K pullup to 5V	0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C2-36	Analog 23	12 bit A/D, 100K pullup to 5V	Default Charge Out Pressure Sensor Input
			0-5V analog signal. Use +5V Out pins as power supply and Sensor Ground pins as the low reference. Do not connect signals referenced to +12V as this can permanently damage the ECU. See the Setup Wizard "Input Function Assignments" page for options.
C2-37	Digital 6	No pullup. Accepts 12V switch inputs	Input can be assigned to different pins. See Setup Wizard page Input Function Assignments for input mapping options.
C2-38	Digital 7	No pullup. Accepts 12V switch inputs	See ClutchSwitch 1-axis table for setup options. Input can be assigned to different pins. See Setup Wizard page Input Function Assignments for input mapping options.
C2-39	Battery Ground	Battery Ground	Connect directly to battery ground
C2-40	Battery Ground	Battery Ground	Connect directly to battery ground
C2-41	CanH B	Dedicated High Speed CAN Transceiver	Not used
C2-42	CanL B	Dedicated High Speed CAN Transceiver	Not used
C2-43	Lowside 8	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power.	See Setup Wizard Page "Output Function Assignment" for setup options.
		12V pullup	
C2-44	Lowside 7	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power.	See Setup Wizard Page "Output Function Assignment" for setup options.
		No pullup	
C2-45	UEGO 2 VM	Bosch UEGO Controller	Virtual Ground signal. Connect to pin 5 of Bosch UEGO sensor.
C2-46	UEGO 2 UN		Nernst Voltage signal. Connect to pin 1 of Bosch UEGO sensor
C2-47	UEGO 2 IP		Pumping Current signal. Connect to pin 6 of Bosch UEGO sensor
C2-48	UEGO 2 IA		Trim Current signal. Connect to pin 2 of Bosch UEGO sensor

Infinity Pin	Hrdwr Ref.	Hardware Specification	Notes
C2-49	UEGO 2 HEAT		Lowside switch for UEGO heater control. Connect to pin 4 of Bosch UEGO sensor. NOTE that pin 3 of the Sensor is heater (+) and must be power by a fused/switched 12V supply.
C2-50	Battery Perm Power	Dedicated power management CPU	Full time battery power. MUST be powered before the ignition switch input is triggered (See C1-65).
C2-51	Coil 7	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-52	Coil 8	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-53	Coil 9	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-54	Coil 10	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-55	Highside 2	Highside switch, 0.7A max, Solid State Relay, NO internal flyback diode.	See Setup Wizard Page "Output Function Assignment" for setup options.
C2-56	Not used	Not used	Not used





# 12 Month Limited Warranty

AEM Performance Electronics warrants to the consumer that all AEM ELECTRONICS products will be free from defects in material and workmanship for a period of twelve months from date of the original purchase. Products that fail within this 12-month warranty period will be repaired or replaced when determined by AEM that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement, at AEM's discretion, of the AEM Electronics part. In no event shall this warranty exceed the original purchase price of the AEM ELECTRONICS part nor shall AEM ELECTRONICS be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product.

Warranty claims to AEM ELECTRONICS must be transportation prepaid and accompanied by dated proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. All implied warranties shall be limited in duration to the said 12-month warranty period. Improper use or installation, accident, abuse, unauthorized repairs or alterations voids this warranty.

AEM ELECTRONICS disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM ELECTRONICS.

Warranty returns will only be accepted by AEM ELECTRONICS when accompanied by a valid Return Merchandise Authorization (RMA) number. Product must be received by AEM ELECTRONICS within 30 days of the date the RMA is issued. UEGO oxygen sensors are considered wear items and are not covered under warranty.

Please note that before AEM ELECTRONICS can issue an RMA for any electronic product, it is first necessary for the installer or end user to contact the tech line at 1-800-423-0046 to discuss the problem. Most issues can be resolved over the phone. Under no circumstances should a system be returned, or an RMA requested before the above process transpires. AEM ELECTRONICS will not be responsible for products that are installed incorrectly, installed in a non-approved application, misused, or tampered with. Fuel Pumps installed with incorrect polarity (+&- wires crossed) will not be warranted. Proper fuel filtration before and after the fuel pump are essential to fuel pump life. Any pump returned with contamination will not be warranted.

Any AEM ELECTRONICS product, excluding discontinued products, can be returned for repair if it is out of the warranty period. There is a minimum charge for inspection and diagnosis of AEM ELECTRONICS parts which are out of warranty. Parts used in the repair of AEM ELECTRONICS electronic components will be extra. AEM ELECTRONICS will provide an estimate of repairs and must receive written or electronic authorization before repairs are made to the product.

Need additional help? Contact the AEM Performance Electronics tech department at 1-800-423-0046 or email us at tech@aemelectronics.com.