

# Instruction Manual



## AEM Infinity V96.4 Update Notes



### **STOP!**

**THIS PRODUCT HAS LEGAL RESTRICTIONS.**  
**READ THIS BEFORE INSTALLING/USING!**

**WARNING!** THIS IS A RACE ONLY PRODUCT MANUFACTURED AND SOLD FOR INSTALLATION ON VEHICLES DESIGNED TO BE USED SOLELY FOR COMPETITION PURPOSES. ONCE THIS PART IS INSTALLED, THE VEHICLE MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR USE, ON A PUBLIC ROAD OR HIGHWAY. IF YOU INSTALL THIS PART ON YOUR VEHICLE AND USE THE VEHICLE ON A PUBLIC ROAD OR HIGHWAY, YOU WILL VIOLATE THE CLEAN AIR ACT AND MAY BE SUBJECT TO PERSONAL CIVIL OR CRIMINAL LIABILITY, INCLUDING FINES OF UP TO \$4,819 PER DAY.

IT IS THE RESPONSIBILITY OF THE INSTALLER AND/OR USER OF THIS PRODUCT TO ENSURE THAT IT IS USED IN COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS. IF THIS PRODUCT WAS PURCHASED IN ERROR, DO NOT INSTALL AND/OR USE IT. THE PURCHASER MUST ARRANGE TO RETURN THE PRODUCT FOR A FULL REFUND.

THIS POLICY ONLY APPLIES TO INSTALLERS AND/OR USERS WHO ARE LOCATED IN THE UNITED STATES; HOWEVER CUSTOMERS WHO RESIDE IN OTHER COUNTRIES SHOULD ACT IN ACCORDANCE WITH THEIR LOCAL LAWS AND REGULATIONS.

**WARNING:** This installation is not for the tuning novice! Use this system with **EXTREME** caution! The AEM Infinity Programmable EMS allows for total flexibility in engine tuning. Misuse or improper tuning of this product can destroy your engine! If you are not well versed in engine dynamics and the tuning of engine management systems **DO NOT** attempt the installation. Refer the installation to an AEM-trained tuning shop or call 800-423-0046 for technical assistance.

**NOTE:** All supplied AEM calibrations, Wizards and other tuning information are offered as potential starting points only. IT IS THE RESPONSIBILITY OF THE ENGINE TUNER TO ULTIMATELY CONFIRM IF THE CALIBRATION IS SAFE FOR ITS INTENDED USE. AEM holds no responsibility for any engine damage that results from the misuse or mistuning of this product!

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Document Build 1/20/2021

## **NEW FOR SERIES 7 (v96.5 edit test SB):**

### **Bug Fixes:**

- Fixed a problem that sometimes caused freezes or lockups when battery voltage dropped very low during cranking.
- Improved start up wait time after engine stall, from 1.5 seconds to 0.3 seconds. The ECU will be ready to restart the engine more quickly in the event of an engine stall.
- Fixed a bug that in some cases caused inconsistent USB log writing to flash storage devices
- Fixed bug in MILOutput function, previous version was ignoring ErrorAirTemp
- Update Stepper Idle park routine, fix previous bugs that may have prevented stepper parking if idle position was near 0% or 100% open
- Update wizard 'Set Throttle Range' page, update sensor 'padding' to 5% beyond the measured values during normal operation. Fix minor bug in previous padding calculation, update should result in better accuracy for 0% and 100% setpoints.

### **Compatibility with old layouts:**

- The following name changes were made. These will cause layout errors in older/existing layouts if not updated:

(Old name / New name)

OilTempCal / OilTempCal [C]

ModeSwitch\_input / ModeSwitch\_Input

BoostControlFreq [Hz] / LS1\_Freq [Hz]

### **v96.4 Models/Tuning Changes:**

- Updated MAP and Fuel Pressure sensor processing rate. This faster update rate reduces aliasing problems.
- Added an initial crank pulse option for the following timing patterns only: Any even spaced crank tooth pattern with single cam pulse. any crank missing-1 and crank missing-2 patterns with a single cam.
- Added a new cam ignore function that allows the user to ignore noisy cam signals above certain conditions. Applicable to the following timing patterns only: Any even spaced crank tooth pattern with single cam pulse. any crank missing-1 and crank missing-2 patterns with a single cam.
- New diagnostic channel that measures the number of crank edges per cam edge. This is useful for diagnosing various timing pattern sensor problems.
- New tables BoostTargetTable3 and BoostTargetTable4, additional flexibility for adjusting boost target
- New function 'IdleLearn', long-term trim for base idle position
- New function 'Throttle High Timer', allows changes to LambdaTarget, Boost Target, Ignition Timing during sustained throttle
- Change internal vs external lambda naming & setup - 'Lambda1' can be assigned to use Onboard sensor, or external 0-5V sensor inputs Lambda3/Lambda4., or CAN data received from X-Series wideband products. Whether assigned to onboard or external signals, Lambda1 and Lambda2 will always display the lambda values that are being used for feedback and LeanProtect functions.
- FuelPump function activates when any crankshaft signal is detected, to begin building fuel pressure before SyncState turns on
- New y-axis options 'throttle' for the following tables: CrankVE\_Table, FI\_Timing, IgnTrimAirTemp, IgnTrimCoolantTemp
- New option 'Oil Pressure Protection Minimum Engine Running Time', to prevent OilPressProtect function from activating immediately after starting the engine
- Add digital inputs for Gear Position table
- New options to trim idle position when Gear=0 (Neutral)
- New tables 'CrkMissThr' and 'CrkExtraThr', allows user to define plausibility ratios for min/max crankshaft acceleration that is not considered a sensor error

- New option 'Lambda Feedback Max Throttle Rate', to allow disabling lambda feedback if throttle position changes quickly
- MIL and EngineProtect warning functions can latch and remain on when triggered
- The following channels have been added to the AEMNet message list:
  - ECUEngineInput08Voltage
  - ECUEngineInput09Voltage
  - ECUEngineInput10Voltage
  - ECUEngineInput11Voltage
  - ECUEngineInput12Voltage
  - ECUEngineInput13Voltage
  - ECUEngineInput14Voltage
  - ECUEngineInput15Voltage
  - ECUEngineInput16Voltage
  - ECUEngineInput17Voltage
  - ECUEngineInput18Voltage
  - ECUEngineInput19Voltage
  - ECUEngineInput20Voltage
  - ECUEngineInput21Voltage
  - ECUEngineInput22Voltage
  - ECUEngineInput23Voltage

#### **v2.96 Setup Wizard Changes:**

- Expanded the list of available channels useable as inputs to lowside tuning tables. The following channels have been added:

ClutchSwitch  
 EngineProtectOut  
 KnockFB\_Cyl1  
 LambdaTrim\_Knock [Lambda]  
 LaunchRampTime [ms]  
 MILOutput  
 TC\_SlipMeasured [MPH]  
 TC\_SlipTarget [MPH]  
 GroundSpeed [MPH]

#### **NEW FOR SERIES 5 AND SERIES 3:**

##### **Bug Fixes:**

- Fixed a problem that sometimes caused freezes or lockups when battery voltage dropped very low during cranking.
- Improved start up wait time after engine stall, from 1.5 seconds to 0.3 seconds. The ECU will be ready to restart the engine more quickly in the event of an engine stall.

##### **Compatibility with old layouts:**

- The following name changes were made. These will cause layout errors in older/existing layouts if not updated:

(Old name / New name)

OilTempCal / OilTempCal [C]  
 ModeSwitch\_input / ModeSwitch\_Input  
 BoostControlFreq [Hz] / LS1\_Freq [Hz]

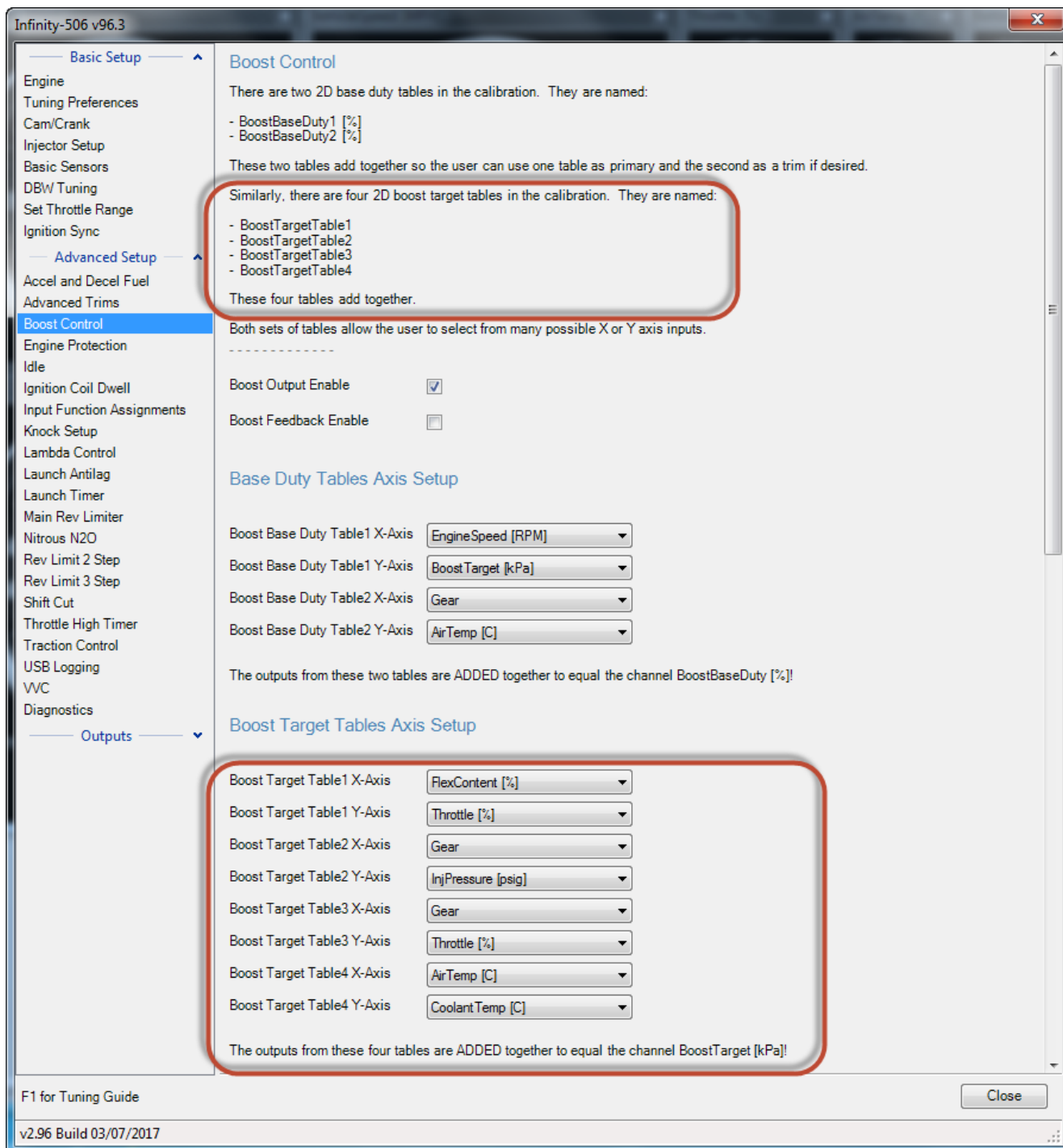
##### **v96.4 Models/Tuning Changes:**

- Updated MAP and Fuel Pressure sensor processing rate. This faster update rate reduces aliasing problems.
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- New diagnostic channel that measures the number of crank edges per cam edge. This is useful for diagnosing various timing pattern sensor problems.
- The following channels have been added to the AEMNet message list:
  - ECUAnalogInput08Voltage
  - ECUAnalogInput09Voltage
  - ECUAnalogInput10Voltage
  - ECUAnalogInput11Voltage
  - ECUAnalogInput12Voltage
  - ECUAnalogInput13Voltage
  - ECUAnalogInput14Voltage
  - ECUAnalogInput15Voltage
  - ECUAnalogInput16Voltage
  - ECUAnalogInput17Voltage
  - ECUAnalogInput18Voltage
  - ECUAnalogInput19Voltage
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  - ECUAnalogInput22Voltage
  - ECUAnalogInput23Voltage

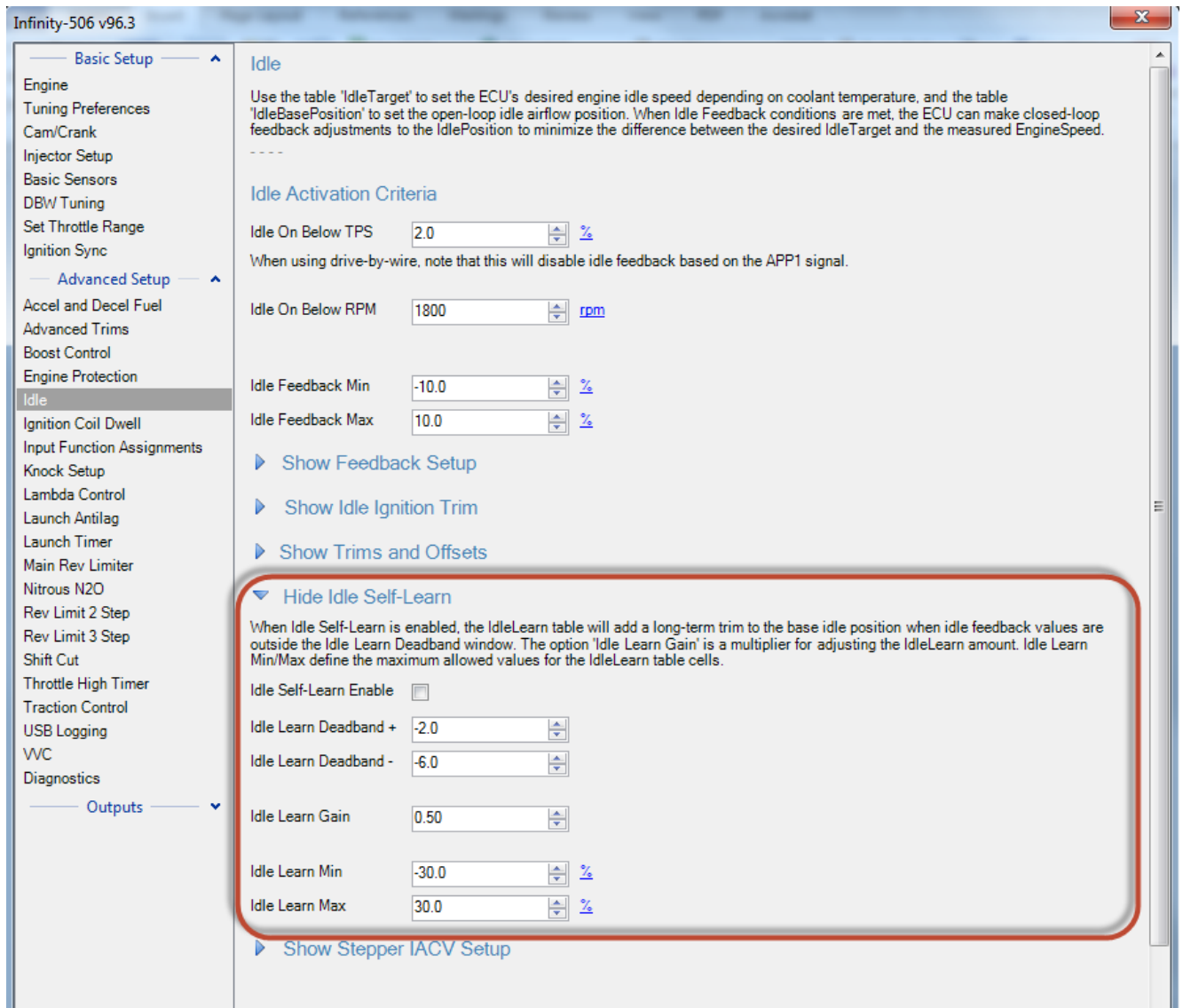
### Feature change summary:

See specific Setup Wizard pages for tuning instructions. The following screen shots will highlight the specific areas where changes were made.

#### 1. Increased Boost Target Functionality



## 2. New Idle Learning Function



### 3. New Throttle High Timer Function

Infinity-506 v96.3

**Basic Setup**

Engine  
Tuning Preferences  
Cam/Crank  
Injector Setup  
Basic Sensors  
DBW Tuning  
Set Throttle Range  
Ignition Sync

**Advanced Setup**

Accel and Decel Fuel  
Advanced Trims  
Boost Control  
Engine Protection  
Idle  
Ignition Coil Dwell  
Input Function Assignments  
Knock Setup  
Lambda Control  
Launch Antilag  
Launch Timer  
Main Rev Limiter  
Nitrous N2O  
Rev Limit 2 Step  
Rev Limit 3 Step  
Shift Cut  
**Throttle High Timer**  
Traction Control  
USB Logging  
VVC  
Diagnostics

**Outputs**

#### Throttle High Timer

The ECU can modify the target lambda to increase the safety margin during sustained periods of full throttle. The timer 'ThrottleHighTime [ms]' will count up while Throttle is greater than the 'Timer On Above' setting, and count down while Throttle is less than the 'Timer Off Below' setting. The timer 'ThrottleHighTime [ms]' can also be referenced by boost control and ignition trim tables for additional means of increasing safety margin.

Throttle Timer On Above  %

Throttle Timer Off Below  %

LambdaTrim\_ThrottleHi is a table for modifying the ECU's LambdaTarget. Note that LambdaTarget is used for both open-loop and closed-loop fueling calculations, so this table should be used to define when the engine should run an extra rich AFR.

ThrottleHighTime [ms]	LambdaTrim_ThrottleHi [Lambda]
2000	0.0000
5000	0.0000
10000	0.0000
15000	0.0000
20000	0.0000
25000	0.0000
30000	0.0000

**Hide Advanced Setup**

The lambda trim can be disabled at low RPM to avoid interfering with engine stability at idle.

Throttle Timer Lambda Trim Minimum Engine Speed  rpm

Throttle Timer Time Out  s  
The timer will stop counting when it reaches this value.

Throttle Timer Decay Gain  %  
The timer will count down while Throttle is less than the 'Timer Off Below' setting. The option 'Throttle Timer Decay Gain' can be used to adjust how quickly the timer counts down. Setting this to 200% will make the timer count down twice as quickly as it counts up.

#### 4. Simplified Lambda/Wideband Input & Naming Setup with option for feedback from AEM X-Series CAN data

Infinity-506 v96.3

Basic Setup

- Engine
- Tuning Preferences
- Cam/Crank
- Injector Setup
- Basic Sensors
- DBW Tuning
- Set Throttle Range
- Ignition Sync

Advanced Setup

- Accel and Decel Fuel
- Advanced Trims
- Boost Control
- Engine Protection
- Idle
- Ignition Coil Dwell
- Input Function Assignments**
- Knock Setup
- Lambda Control
- Launch Antilag
- Launch Timer
- Main Rev Limiter
- Nitrous N2O
- Rev Limit 2 Step
- Rev Limit 3 Step
- Shift Cut
- Throttle High Tim
- Traction Control
- USB Logging
- VVC
- Diagnostics

Output

### Input Function Assignments

Use the selections below to configure hardware inputs.

Analogs 0-5V & Modes | Switches | Speed & Frequency | Temps | Axis

Function	Channel	Pin	Raw	Scaled
Barometric Pressure Sensor Setup	Analog10 [V]	C1-75	0.00	1.00
Coolant Pressure Sensor Setup	Analog11 [V]	C1-74	0.00	0.00
Charge Out Pressure Setup	Analog16 [V]	C1-71	0.00	0.00
Crankcase Pressure Sensor Setup	CCP_Mux		0.00	0.00
Exhaust Pressure Sensor Setup	Analog11 [V]	C1-74	0.00	101.00
Lambda 1 Input	X-Series 1 Lambda		0.00	none
Lambda 2 Input	X-Series 1 Lambda		0.00	none
Gear Position Input Setup	GearRatio		0.00	0.00
ModeSwitch Input Setup	Disabled		0.00	0.00
Traction Control SlipTargetTrim Input Setup	ModeSwitch		0.00	0.00

Pin Out...

### Lambda 1 Input

Select Lambda3 to use the 0-5V signal from external devices.  
Select X-Series 1 Lambda or X-Series 2 Lambda to use the digital CAN broadcast from AEM X-Series wideband devices.

Live Data

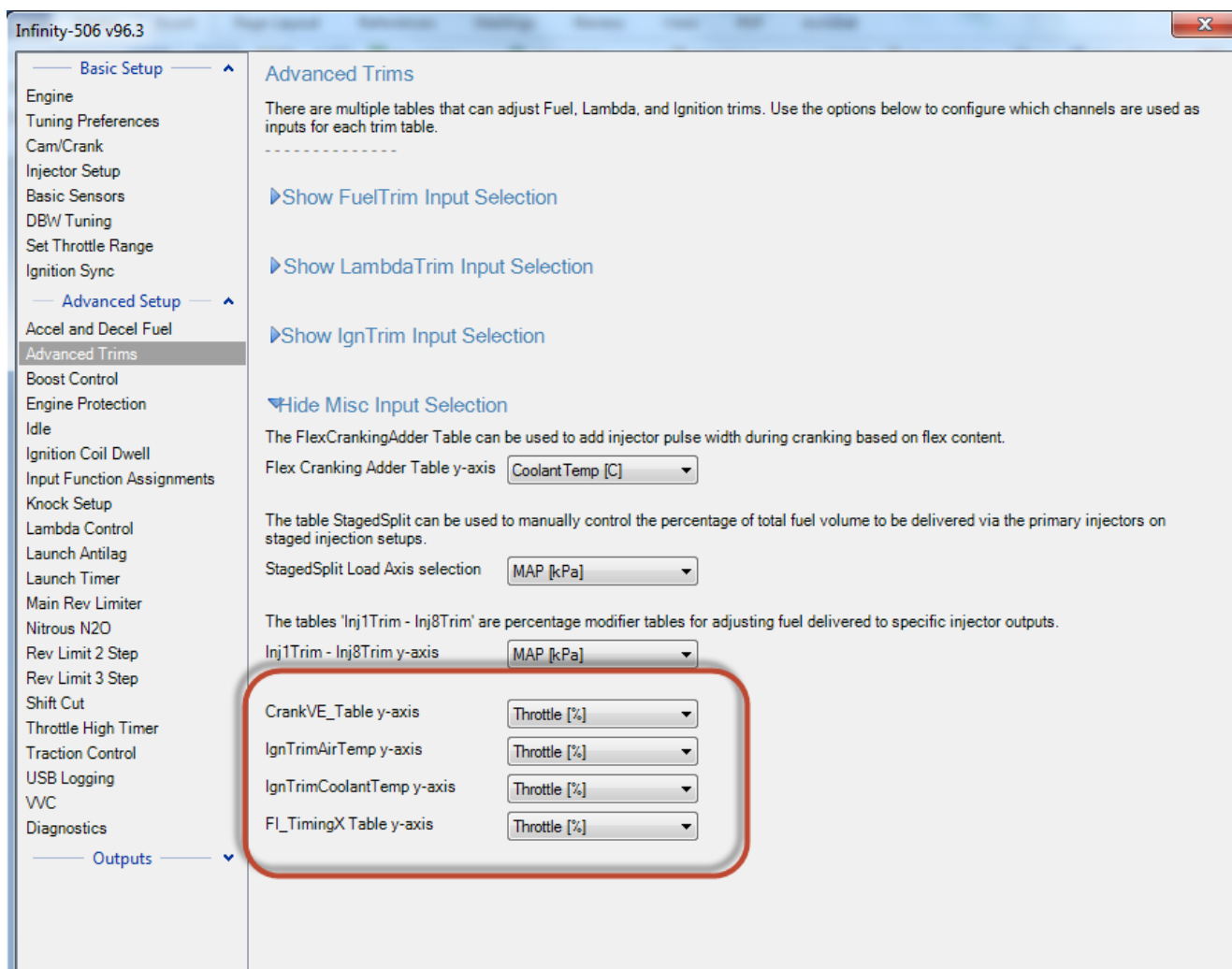
Raw	Scaled
<b>0.00</b>	<b>N/A</b>

Lambda 1 Input: X-Series 1 Lambda

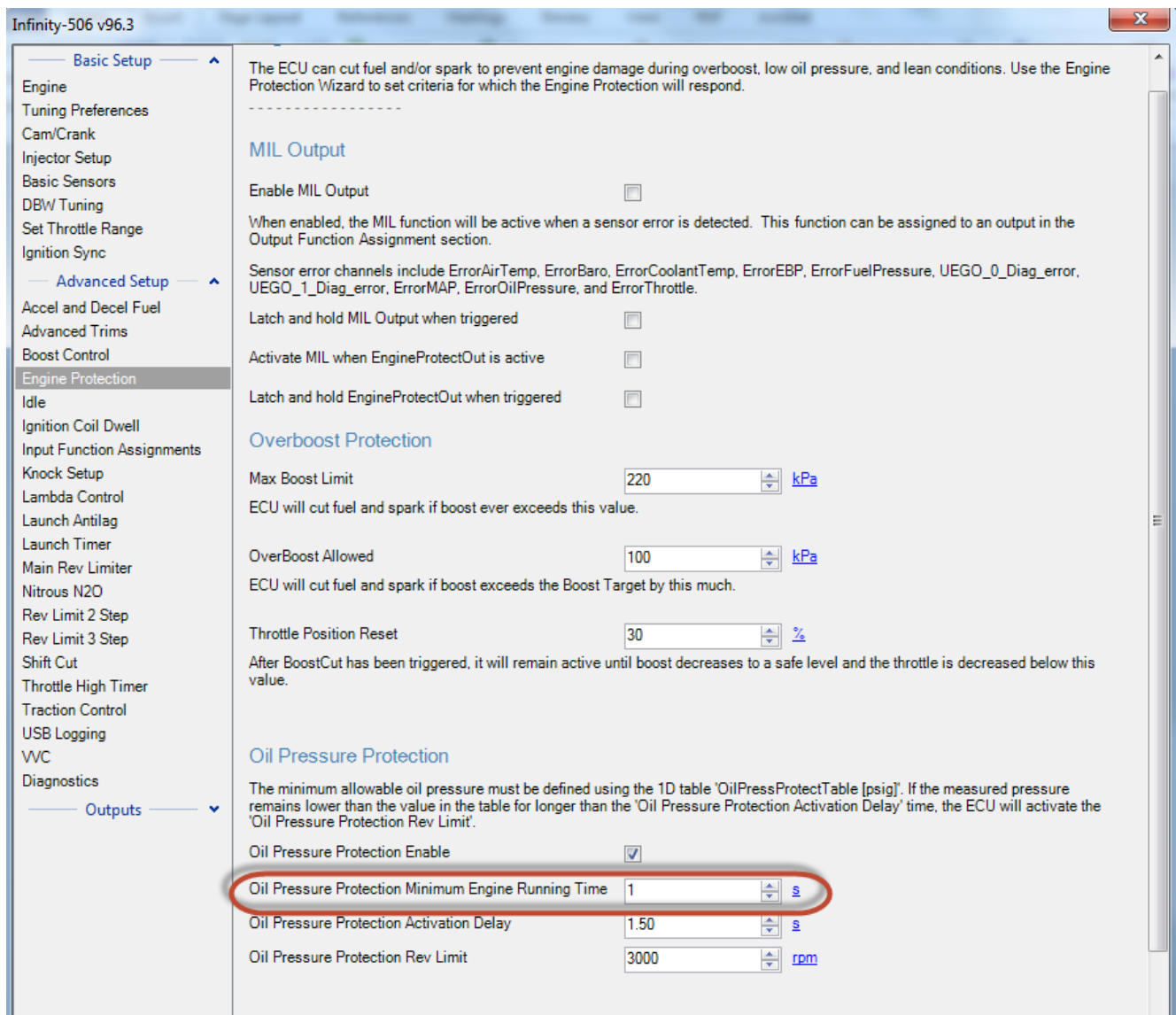
A calibration table is not necessary when working with X-Series CAN data.  
The ECU will receive the exact message that was broadcast by the device without any voltage offset or scaling errors.



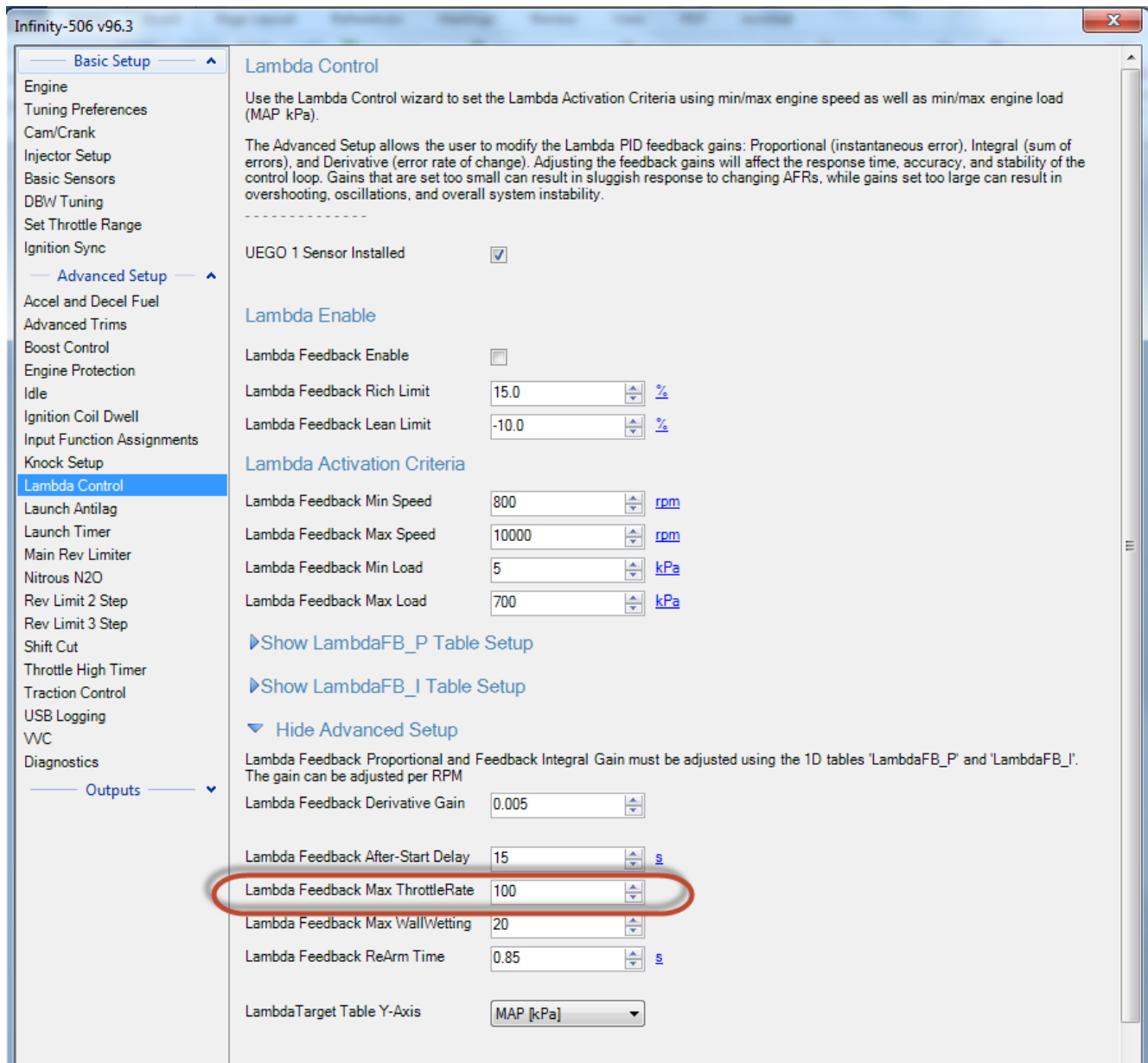
## 5. Throttle as Input for Additional Tables for Alpha-N use



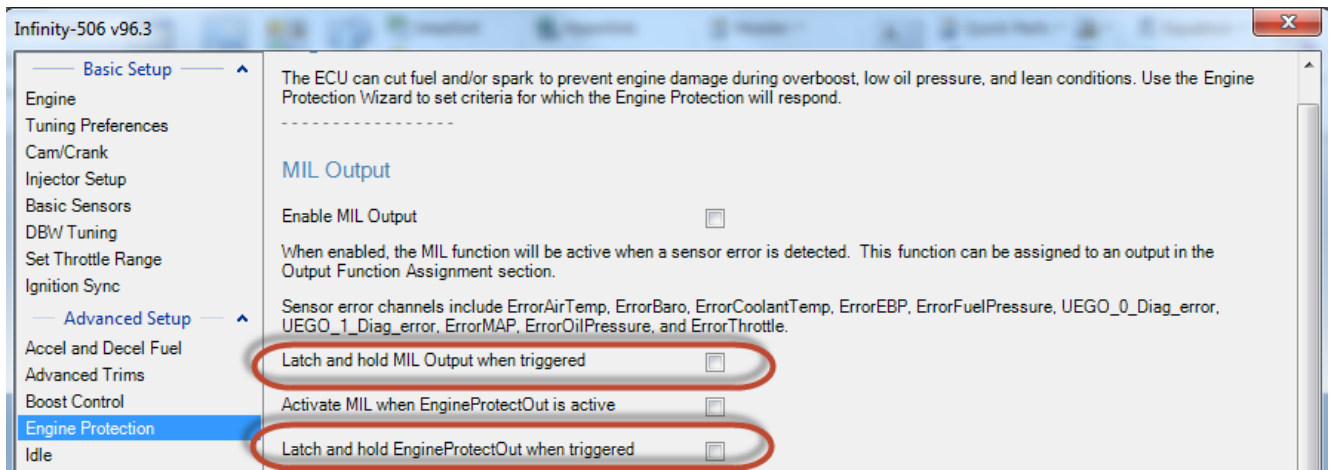
## 6. New Oil Pressure Protection Minimum Engine Running Time option



## 7. Additional Lambda Feedback Conditions



## 8. MIL and Engine Protect warning functions can latch and remain on when triggered



## 9. Initial Crank Pulse

Units: Injection volume vs Coolant Temp and Throttle

Description: This pulse is calculated based on a desired initial pulse volume (cc's). The model also includes some logic to prevent a second priming pulse in the event that the engine does not start on the first attempt or stalls after it has been running. The next prime pulse will be allowed after the ECU has been powered off.

*This feature is available for the following timing patterns only: Any even spaced crank tooth pattern with single cam pulse any crank missing-1 and crank missing-2 patterns with a single cam.*

CrankPrimePulse [cc]								
Throttle [%]	80.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
	60.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0
	40.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0
	20.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0
	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0
CoolantTemp [F]								
	32.0	50.0	68.0	104.0	140.0	176.0	212.0	

## 10. Cam Ignore - Used to ignore noisy, poor cam sensor signals above certain conditions. *This feature is available for the following timing patterns only: Any even spaced crank tooth pattern with single cam pulse any crank missing-1 and crank missing-2 patterns with a single cam.*

CamIgnoreAboveRPM:

The ECU will ignore cam errors above this RPM. Default: 2000 RPM

(note, both the RPM and AfterStart conditions must be met for the ECU to ignore cam errors)



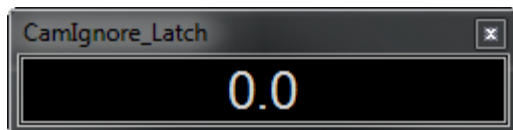
CamIgnoreAfterStart [s]:

The ECU will ignore cam errors after the engine has been running for this much time. Default: 3 seconds (note, both the RPM and AfterStart conditions must be met for the ECU to ignore cam errors)



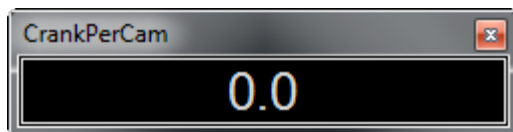
CamIgnore\_Latch:

If this is '1', the ECU will continue to ignore cam errors after the conditions for CamIgnore have been met once. Default: 0 (off)



#### 11. CrankPerCam - Channel added for use with timing pattern diagnostics.

The value should be 24 for the common 12-tooth-crank pattern or 70 for a 36-1 crank trigger or 68 for a 36-2 crank trigger. When an extra crank edge occurs, the value will be higher than normal. If an extra cam edge occurs, the value will be lower than normal.



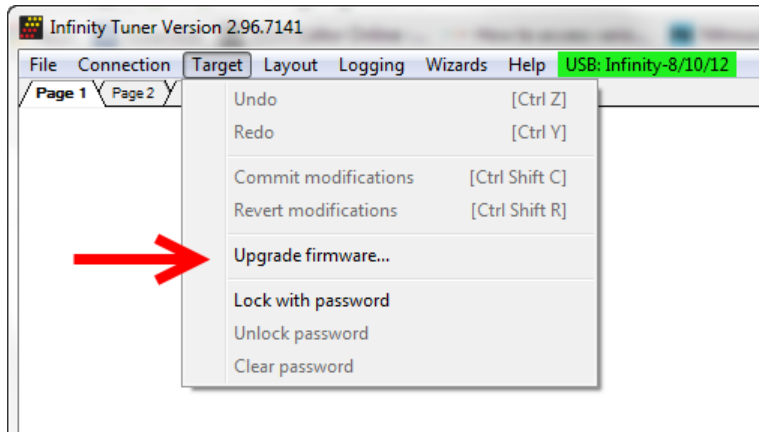
***BEFORE beginning the update process, be sure to have a saved copy of your tuned session file (if needed). If a power failure occurs during the update process, this is the only way to ensure that the calibration data is not lost. A power failure at certain critical points in this process could render the ECU inoperative, requiring return and repair at AEM. Ensure the PC has a full battery charge and/or is connected to AC power. This process can take UP TO 4 MINUTES to complete, especially if the peripheral microcontroller is updated at the same time.***

***If the firmware version on the ECU is older than the version supported by your current version of Infinity Tuner, a firmware upgrade will be required when you connect. Otherwise, follow the procedure outlined below.***

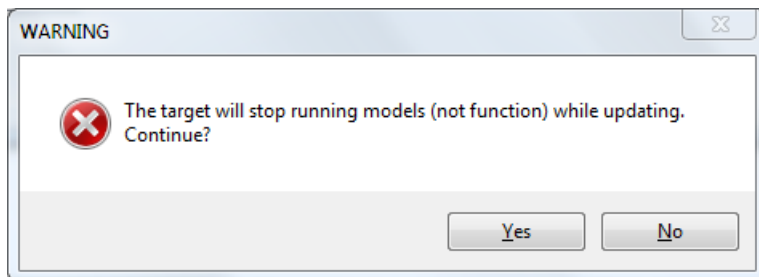
**Note:** The firmware update utility is periodically revised and may not match the descriptions below. In the event of a conflict, please follow the instructions provided in the dialog windows themselves or supplemental instructions provided by AEM.

- 1) Connect to Infinity Tuner.

- a. Plug the USB cable from the ECU into your computer USB port and key ignition ON.
  - b. Open Infinity Tuner.
- 2) Click the ECU drop-down list and select "Upgrade firmware..."

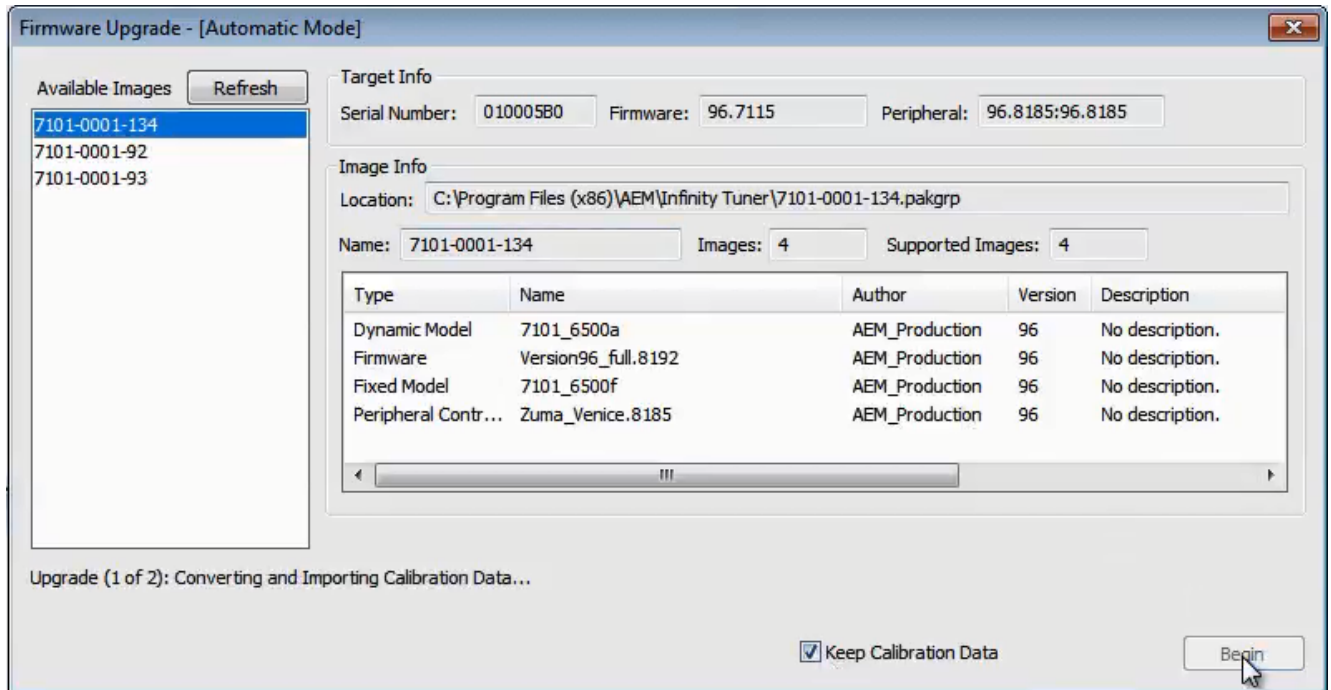


- 3) The ECU should not be running an engine at this time. Select "Yes" when the warning message appears.

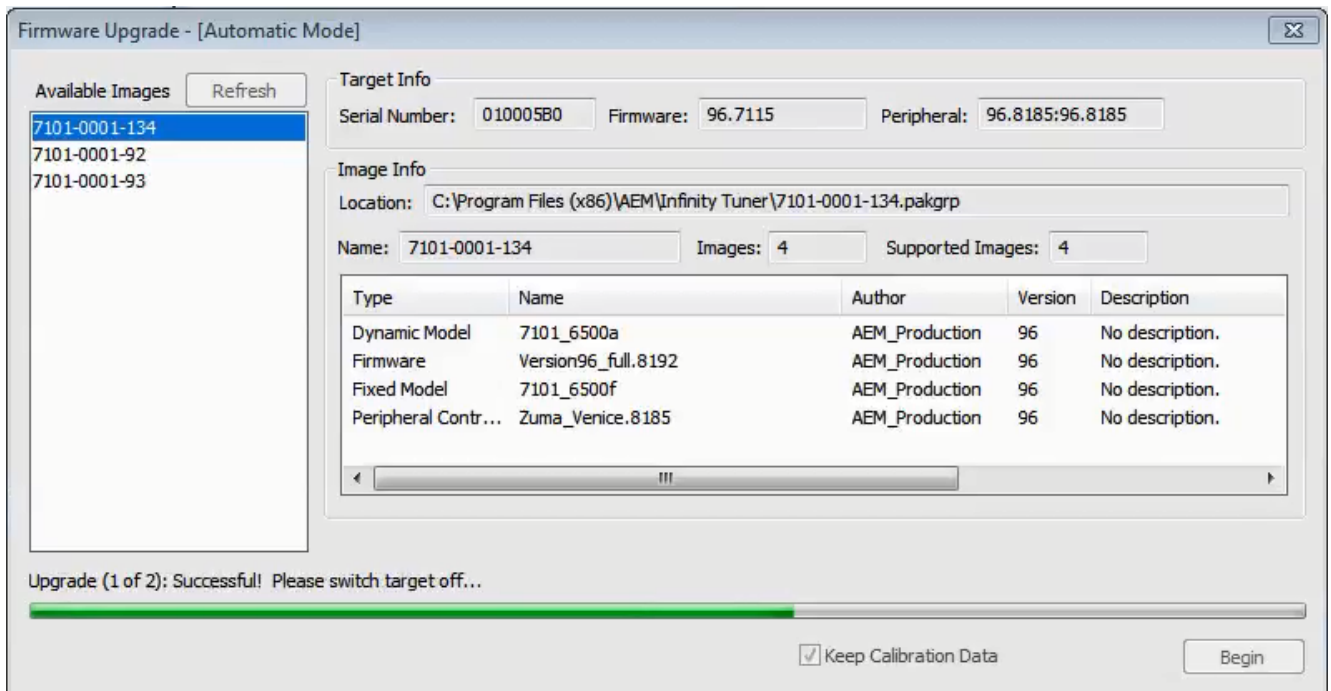


Begin the Firmware Upgrade process.

- a. Select the desired Configuration "Image" on the left.
  - i. If no images are present check C:\Program Files (x86)\AEM\Infinity Tuner\ and verify .pakgrp file is there. If not, visit <http://www.aeminfinity.com>, log in, and download appropriate file.
- b. Ensure "Keep Calibration Data" check-box is marked to save current calibration.
- c. Click the "Begin" button to start the upgrade process.

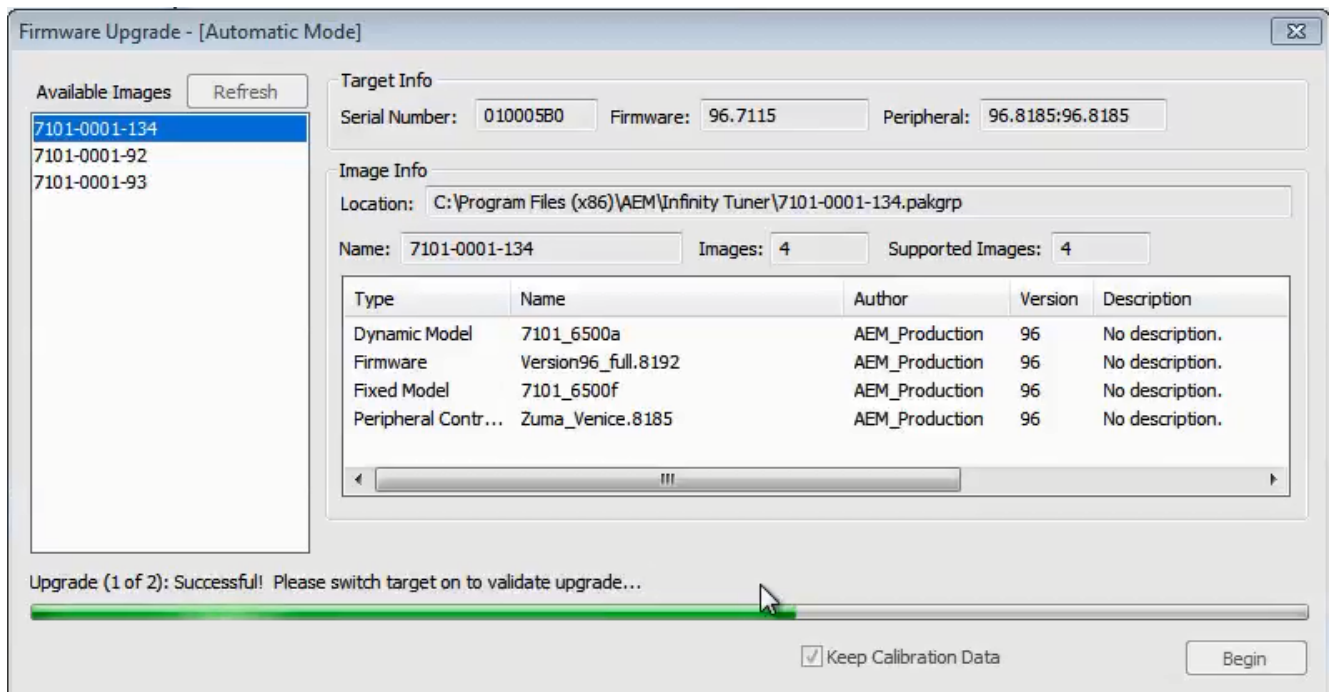


4) Follow the message at the bottom, and turn the ignition switch OFF when instructed to do so.

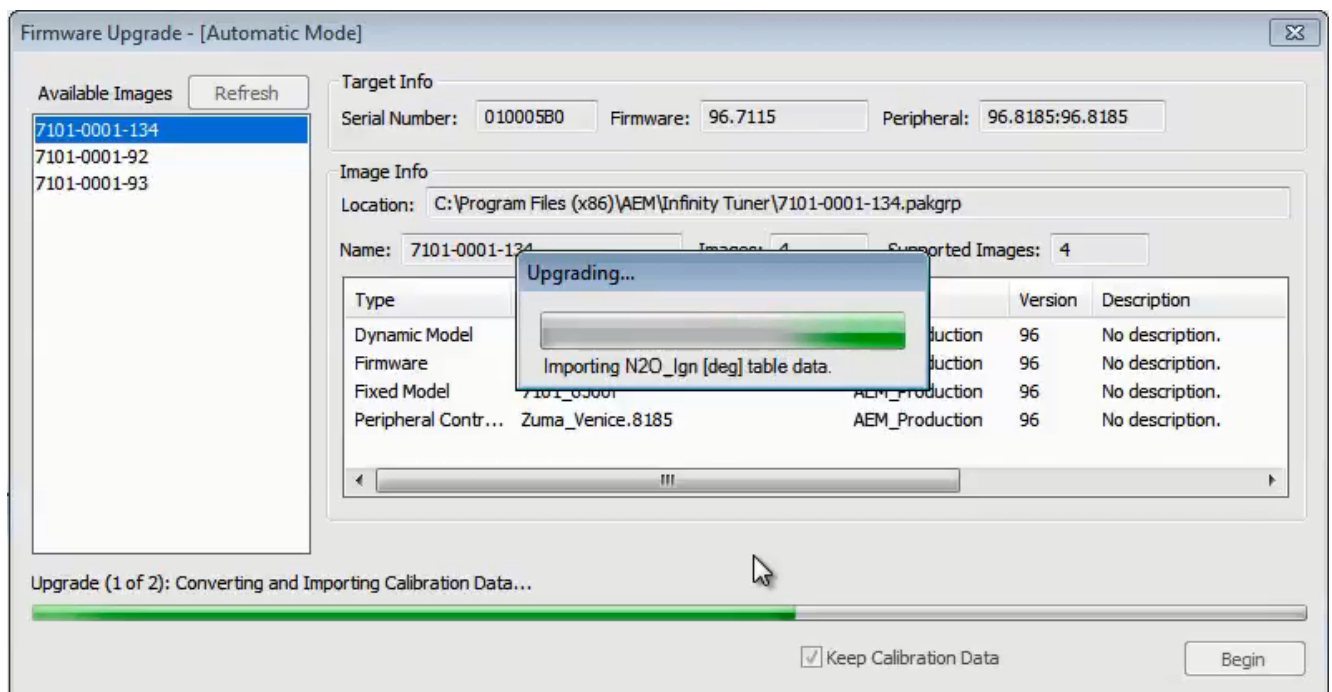


5) Follow the message at the bottom, and turn the ignition switch back ON when instructed to do so.

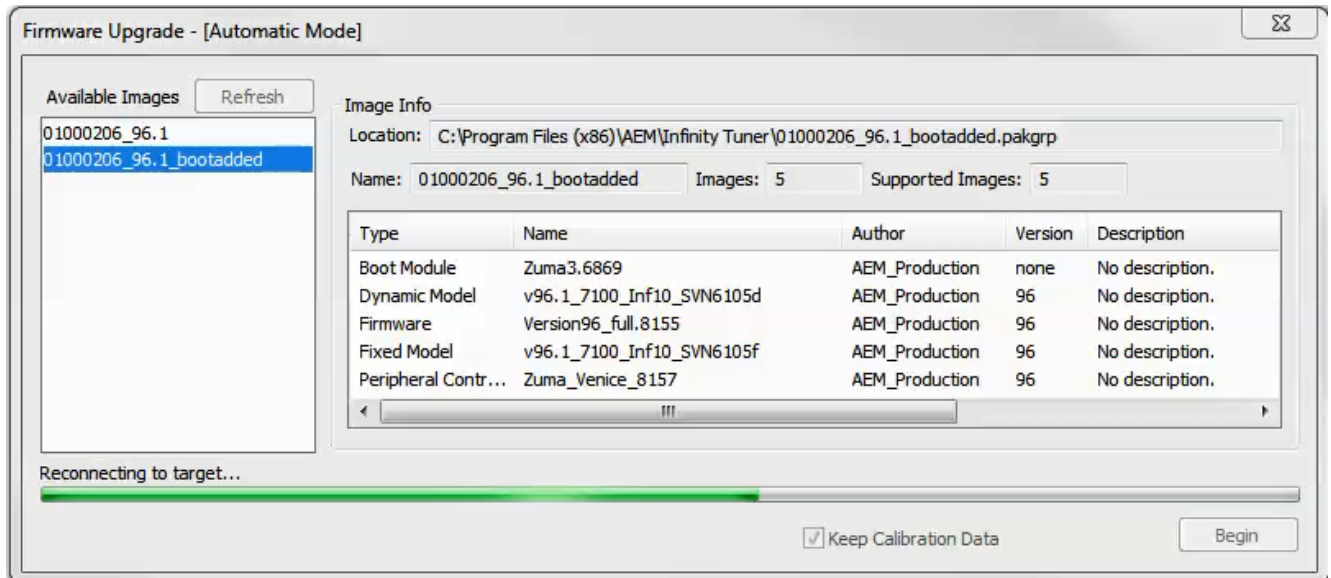




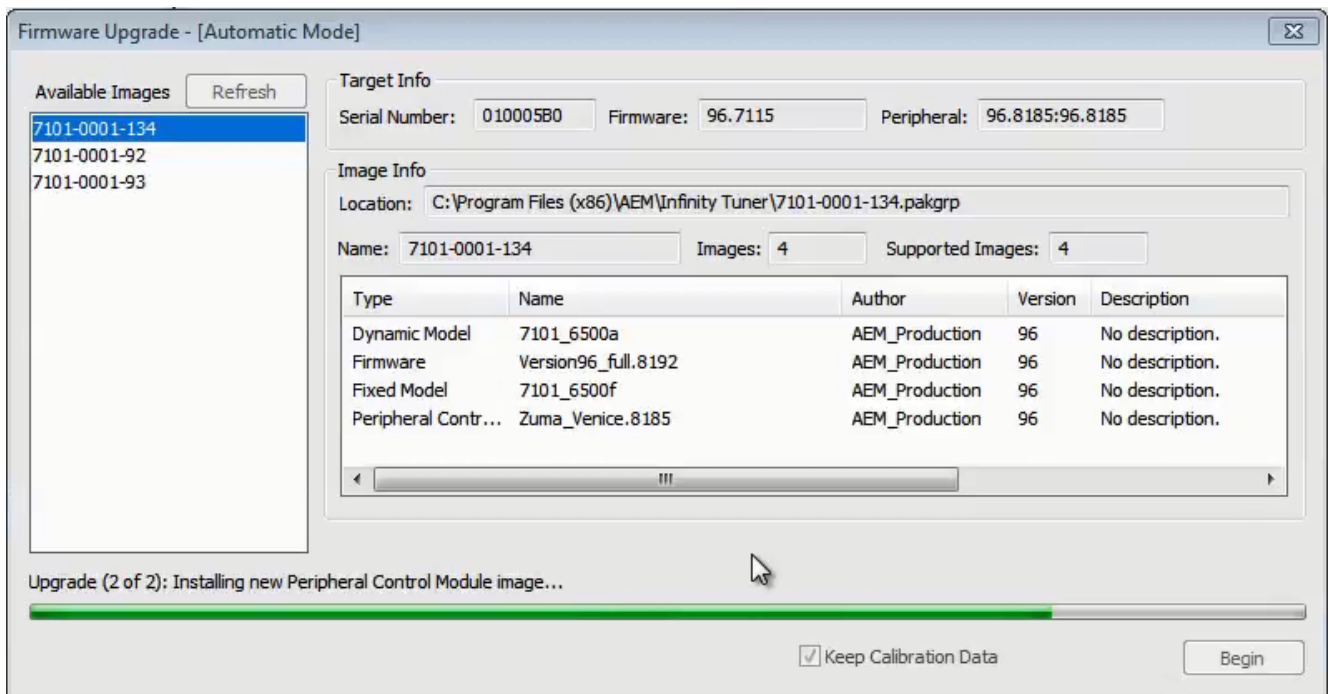
If Keep Calibration Data is checked, the system will upgrade and load all usable calibration data as shown below.



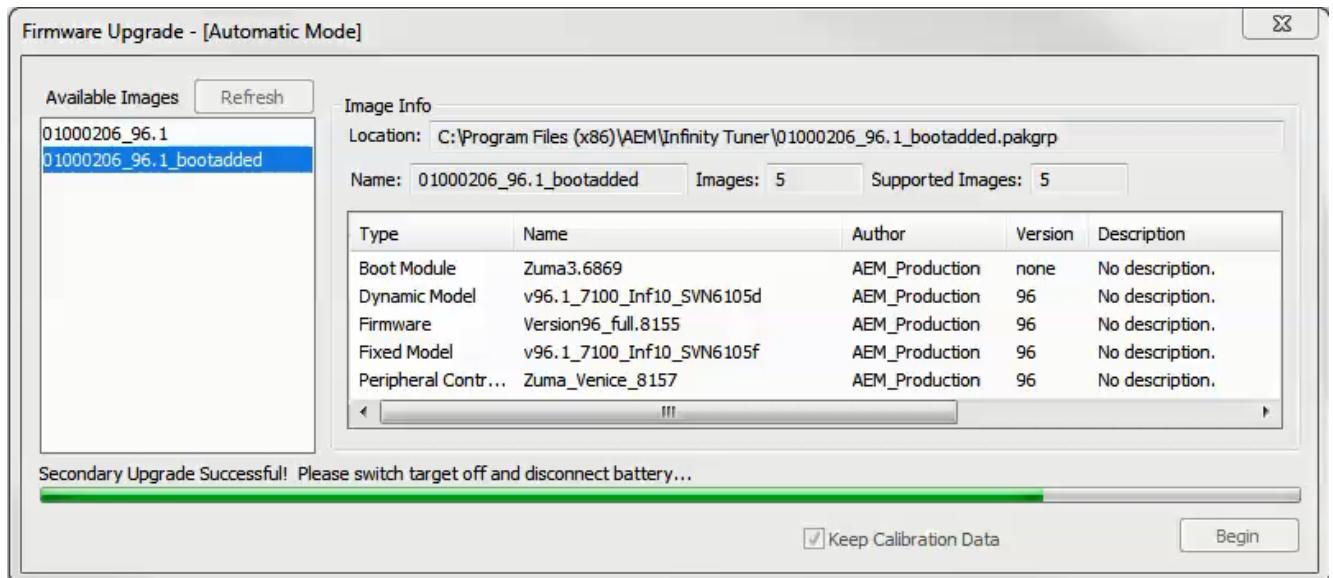




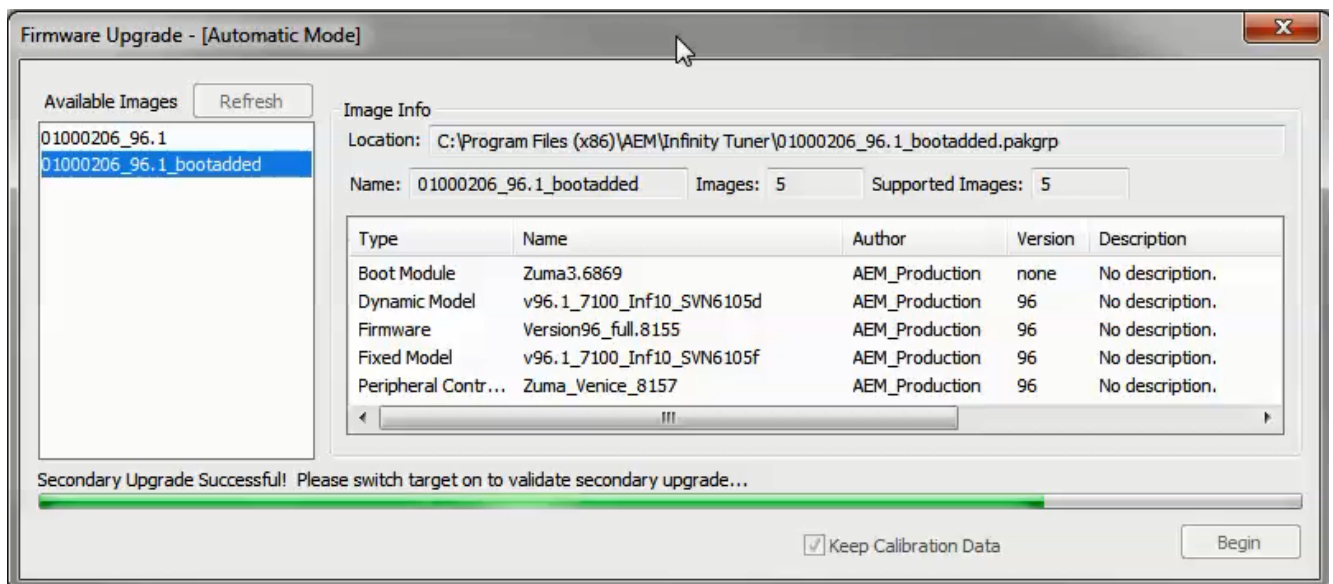
**Note:** at certain points in the process, the Infinity ECU will re-boot and attempt to connect with the PC. The time it takes to connect might vary for different PCs. If the process appears to hang at this stage, simply unplug and replug the USB comms connector. Often this will force the PC to re-enumerate the USB port and connect.



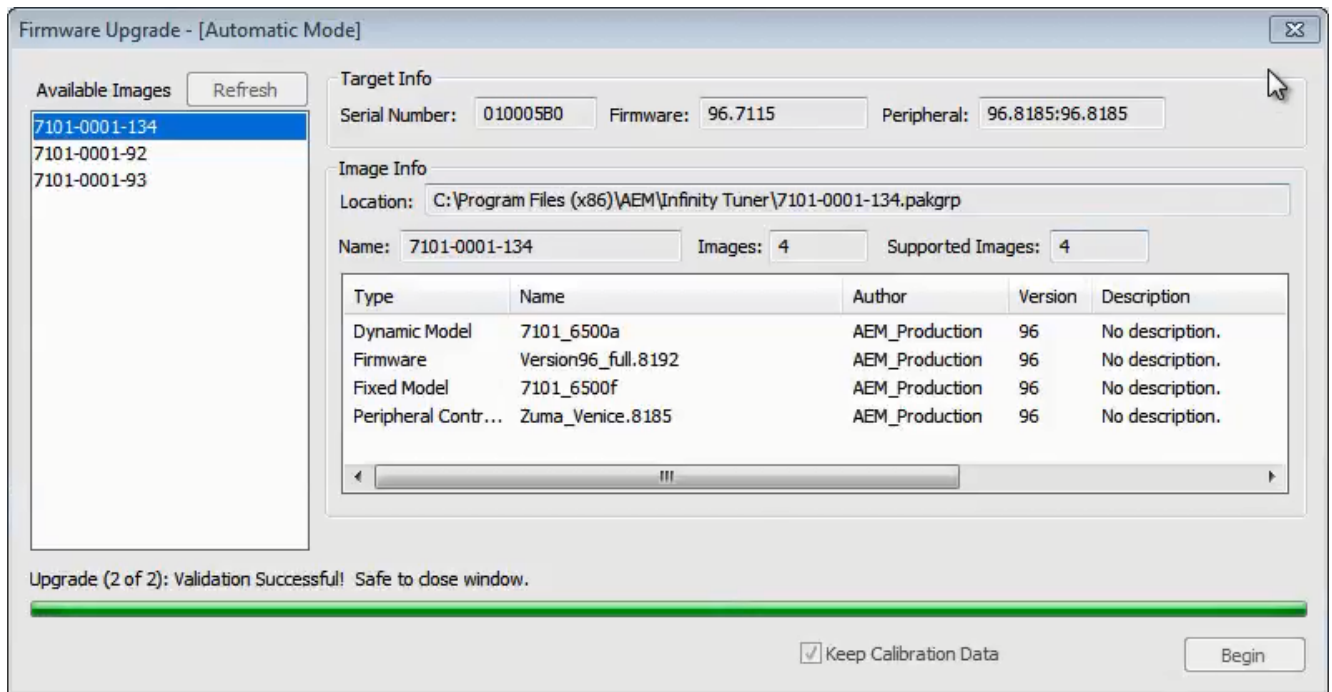
- When the "Peripheral Control Module image" is updated, a full power reset may be required meaning either the battery needs to be disconnected and re-connected or all harness connectors need to be removed from the ECU for at least 5 seconds, then re-connected.



7. When the message below is displayed, turn the ignition switch back on.



8. When the message at the bottom indicates that it's safe to close the window, click "X" button on the top right of the window.



Once the update is complete, it's good practice to cycle the ignition switch to reset the hardware. Once that is done, you can connect and begin monitoring data and/or tuning again. **For applications that use a stepper motor idle valve, it's important that a full power reset be done prior to starting the engine. Turn the key off and wait at least 20 seconds before starting. This will allow the stepper valve to park and reset.**

**A firmware update will erase the USB log channel list stored in the ECU memory. This channel list will need to be reset before USB logging will function correctly. Go to Logging>USB Logging – Channel Setup.** This dialog allows the user to select channels for USB logging. Manually select channels by left clicking on the check box or alternately by using the arrow keys to scroll through the list and the space bar key to select. Logging lists can be saved for later use by using the Save button. The Load button will load previously saved lists of channels. The Append button will append a different list of channels onto the existing list of selected channels. Note that the list of channels for logging is saved in ECU memory. Channels can't be selected offline. They can only be selected when connected to an ECU.