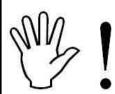
Instruction Manual



P/N 30-3905 07-09 Porsche 997.1 Turbo M/T, 05-08 Porsche 997.1 Carrera M/T Plug & Play Adapter Harness



STOP!

THIS PRODUCT HAS LEGAL RESTRICTIONS. READ THIS BEFORE INSTALLING/USING!

WARNING! THIS IS A RACE ONLY PRODUCT MANUFACTURED AND SOLD FOR INSTALLATION ON VEHICLES DESIGNED TO BE USED SOLELY FOR COMPETITION PURPOSES. ONCE THIS PART IS INSTALLED, THE VEHICLE MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR USE, ON A PUBLIC ROAD OR HIGHWAY. IF YOU INSTALL THIS PART ON YOUR VEHICLE AND USE THE VEHICLE ON A PUBLIC ROAD OR HIGHWAY, YOU WILL VIOLATE THE CLEAN AIR ACT AND MAY BE SUBJECT TO PERSONAL CIVIL OR CRIMINAL LIABILITY, INCLUDING FINES OF UP TO \$4,819 PER DAY.

IT IS THE RESPONSIBILITY OF THE INSTALLER AND/OR USER OF THIS PRODUCT TO ENSURE THAT IT IS USED IN COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS. IF THIS PRODUCT WAS PURCHASED IN ERROR, DO NOT INSTALL AND/OR USE IT. THE PURCHASER MUST ARRANGE TO RETURN THE PRODUCT FOR A FULL REFUND.

THIS POLICY ONLY APPLIES TO INSTALLERS AND/OR USERS WHO ARE LOCATED IN THE UNITED STATES; HOWEVER CUSTOMERS WHO RESIDE IN OTHER COUNTRIES SHOULD ACT IN ACCORDANCE WITH THEIR LOCAL LAWS AND REGULATIONS.

WARNING!

Improper installation and/or adjustment of this product can result in major engine/vehicle damage. For technical assistance visit our dealer locator to find a professional installer/tuner near you.

Note: AEM holds no responsibility for any engine damage or personal injury that results from the misuse of this product, including but not limited to injury or death.

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OVERVIEW

The 30-3905 AEM Infinity Adapter Kit was designed for the 2007-2009 Porsche 997.1 Turbo with manual transmission and 2005-2008 Porsche 997.1 Carrera with manual transmission. This is a true standalone system that eliminates the use of the factory Porsche DME (ECU). The use of this adapter makes the kit "plug and play" so no cutting or splicing wires is necessary. The base configuration files available for the Infinity EMS are starting points only and will need to be modified for every specific application. Included in these instructions are descriptions of important differences between using the factory Porsche DME and using the AEM Infinity ECU.

The available AEM Infinity EMS part numbers for this adapter kit are:

30-7109 INFINITY 708

NOTE: The Porsche Infinity 708 EMS has 6 ignition coil outputs and 10 injector outputs.

GETTING STARTED

Refer to the **10-7100 for EMS 30-7100 Infinity Quick Start Guide** for additional information on getting the engine started with the Infinity EMS. Porsche 997.1 Turbo base sessions are located in C: \Documents\AEM\Infinity Tuner\Sessions\Base Sessions

DOWNLOADABLE FILES

Files can be downloaded from www.aeminfinity.com. An experienced tuner must be available to configure and manipulate the data before driving can commence. The Quick Start Guide and Full Manual describe the steps for logging in and registering at www.aeminfinity.com. These documents are available for download in the Support section of the AEM Electronics website: http://www.aemelectronics.com/products/support/instructions

Downloadable files for 2007-2009 Porsche 997.1 Turbo, 2005-2008 Porsche 997.1 Carrera

• 7109-XXXX Infinity 708 Porsche 997.1 (XXXX = serial number)

NOTE: The Flash Enable connector (described in the following pages) MUST be "jumped" in order to connect to the Infinity and load the initial firmware file. Subsequent firmware upgrades will not require this step.

- Ignition key OFF
- Insert zip-tied jumper shunt connector into Flash Enable connector
- Ignition key ON (RUN position)
- Infinity Tuner | Target | Upgrade Firmware... | Upload downloaded .pakgrp file
- Disconnect Flash Enable jumper connector
- Infinity Tuner | File | Import Calibration Data | Select appropriate base session file

INFINITY CONNECTORS

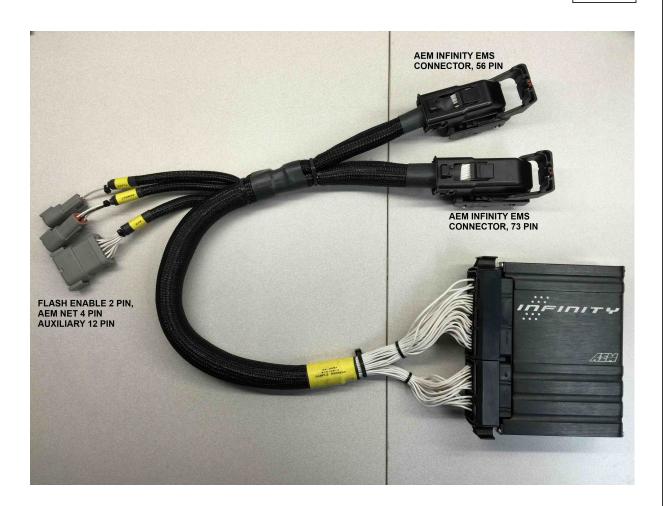
The AEM Infinity EMS uses the MX123 Sealed Connection System from Molex. AEM strongly recommends that users become familiar with the proper tools and procedures for working with these high density connectors before attempting any modifications. The entire Molex MX123 User Manual can be downloaded direct from Molex at:

http://www.molex.com/mx_upload/family//MX123UserManual.pdf



INFINITY ADAPTER HARNESS

Included with the 997.1 kit is a harness and adapter interface. These are used to make the connection between the AEM Infinity EMS and the Porsche wiring harness plug and play. This is depicted below with the 73-pin and 56-pin connectors and the Porsche 997.1 header. There are also a few other integrated connectors within this harness described below.





The gray Deutsch 2P DTM "Flash Enable" connector is used for secondary hardware flashing. The included shunt connector jumps the 2 wires together. Once initially flashed, the EMS is normally upgraded in the software, not using this connector.

The gray Deutsch 4P DTM connector is used for "AEMNet". AEMNet is an open architecture based on CAN 2.0 which provides the ability for multiple enabled devices, such as dashboards, data loggers, etc., to easily communicate with one another through two twisted cables (CAN+/CAN-).

The gray Deutsch 12P DTM "Auxiliary" connector is used to adapt many common ancillary inputs and outputs easily. Included in the kit are a DTM 12P mating connector, 12 DTM terminals, and a DTM 12P wedgelock. If used, these components will need to be terminated by the installer or end user with 16–22awg wire (not included). Note: the pin numbering is molded into the connector.

Below is a description of each of the available input/output found in the Porsche 997.1 specific "Auxiliary" connector.

Deutsch Pin	Destination Pin	Pin Descriptio n	Default Pin Function	Notes
1	A1-31	Sensor Ground	Isolated sensor ground	This is not the same as a power ground or chassis ground.
2	A1-29	+5V Ref	5 volt sensor reference supply	When measured with a voltmeter, it is normal to not measure exactly 5V.
3	A1-31	+12V From Relay	12 volt power supply from relay	This 12V is coming through the vehicle's main relay and should only be used for low current electronics.
4	C1-37	Analog 9	Fuel Pressure	This wire goes directly to the signal wire of the pressure sensor.
5	C1-36	Analog 8	MAP	This should be wired directly to the MAP sensor's signal pin. Note: The OEM Porsche boost pressure sensor connection must be removed if adding an external MAP sensor.
6	C1-1	Lowside 4	Not Assigned	This can be used as a switched ground or to PWM a 12V solenoid.
7	C1-26	Digital 5	Not Assigned	This pin needs to be wired directly to the signal pin of the fuel composition sensor.
8	C1-44	Highside 0	Not Assigned	For a relay, this should be wired to terminal 86 (or 85). Supply chassis ground to the opposite terminal 85 (or 86). If directly driving a low current component, wire this to the 12V terminal. 4 amps max current.
9	C2-15	Analog Temp 4	Charge Out Temp	This analog input can be used for temperature sensors only.
10	C1-40	Analog 12	Mode Switch	This analog input can be used for other functions such as launch boost target, 2 step, and start enable.
11	C1-33	Lowside 1	Boost Control	Boost control solenoids can be normally open (NO) or normally closed (NC). This will change the duty cycle strategy but is also depends upon how the wastegate is plumbed with hoses.

12	C2-37	Digital 6	Not Assigned	This wire should be routed to the signal output of the component. If used with a simple ON/OFF
				switch, route the opposite terminal to an Infinity sensor ground.

AIRFLOW METERING

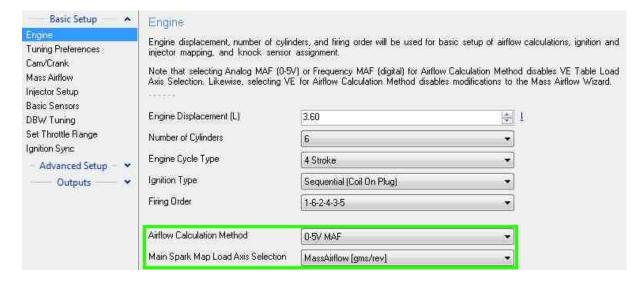
The Porsche 997.1 Turbo is equipped with two MAF (Mass Air Flow) sensors and one pre-throttle body charge pressure sensor. The Porsche 997.1 Carrera is equipped with one MAF (Mass Air Flow) sensor and one pre-throttle body Baro pressure sensor. The Infinity supports both combinations of factory MAF and pressure sensors. Users can also add a MAP (Manifold Absolute Pressure) sensor and use the speed density airflow algorithm instead.

Note: If adding an external MAP sensor, users must disconnect the electrical connection from the OEM Porsche boost pressure sensor to the Infinity.

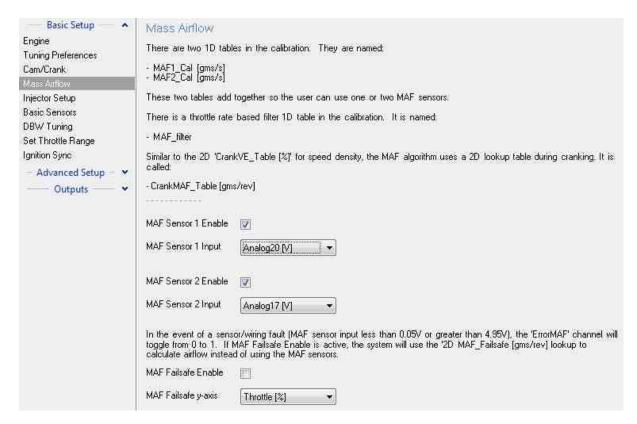
Mass Airflow Setup

Setup Wizard

To enable MAF on the Infinity, use the setup wizard's "Engine" tab to select "0-5V MAF" or "Frequency MAF" as the airflow calculation method. Users can choose a number of options for the main spark map load axis. The example below shows "MassAirflow [gms/rev]" as the main spark load axis. The 997.1 base calibrations will have this pre-configured for use on a stock 997.1 Turbo and Carrera models.



Enable the MAF sensors and choose input options in the setup wizard's "Mass Airflow" tab. The MAF failsafe option can also be enabled here. The 997.1 base calibrations will have this pre-configured for use on a stock 997.1 Turbo and Carrera models.



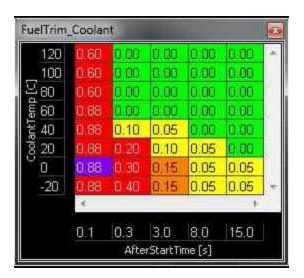
Note: Users have the option of using either MAP [kPa] or Mass Airflow [gms/rev] (and in some cases, Throttle [%]) for options requiring an engine load. This includes ignition timing tables, lowside tables, lean protect tables, wall wetting tables, fuel trim tables, ignition trim tables, injector timing tables, staged fuel tables, VVC target tables, lambda target tables, nitrous activation, lambda feedback enable activation, decel fuel cut activation, etc. It is up to the user to determine which load reference to use in all cases.

Starting

Because there is little mass flow initially during cranking, the Infinity uses a look-up table during engine cranking (<400 RPM) to determine fuel requirements. This 2D Table is called "CrankMAF_Table [gms/rev]" and the Infinity will calculate mass airflow (grams/second) based on this grams/rev input. As shown in the example below, a "clear flood" function can be built into this table (>90% throttle shown).

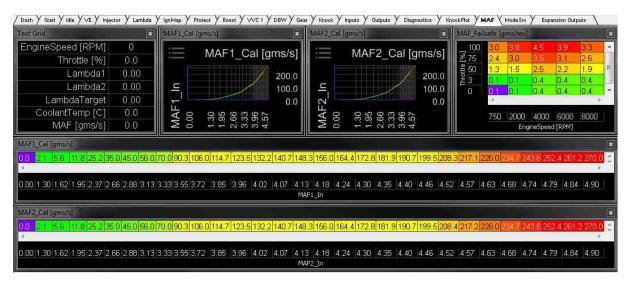


As the transition from engine cranking to engine running occurs (at 400 RPM), the Infinity switches from the "CrankMAF" look-up fueling method mentioned above to the MAF sensors. The smoothness of this transition can be maximized by using the 2D table "FuelTrim_Coolant" to add some initial fuel for a fraction of a second after the transition occurs, as shown below.



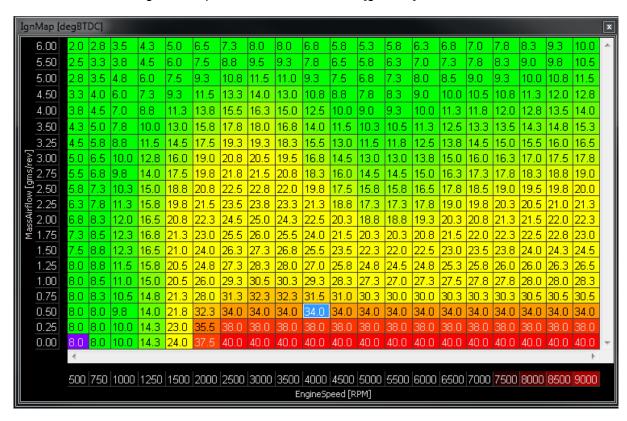
Fuel Tuning

Fuel tuning with MAF sensors uses the two 30-cell 2D tables below called "MAF1_Cal [gms/s]" and "MAF2_Cal [gms/s]". When two MAF sensors are enabled, these tables are added together to determine fuel requirements. The VE table is not used when MAF is enabled. The factory UEGO sensors are supported and the AEM adapter harness is wired to use them.



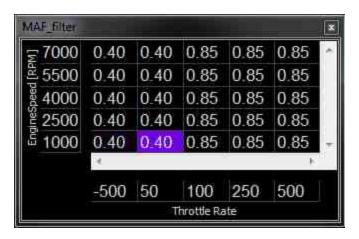
Tuning Ignition Timing

Unless users are using an external (non factory) MAP sensor plumbed into the intake manifold, it is recommended that users do not use "MAP [kPa]" as an engine load input into the Ignition table. This is because the OEM Porsche boost pressure sensor is located before the throttle blade and will not register manifold vacuum. The AEM 997.1 base calibrations are configured to use the OEM pressure sensors and the main ignition map load axis is "MassAirflow [gms/rev]" as shown below.



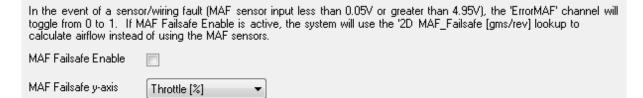
MAF Filter

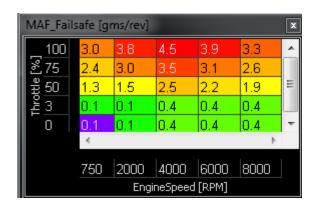
Tuning the MAF filter properly plays an important role for large transient throttle changes. If throttle angle is quickly increased to wide open from a low throttle angle, high manifold vacuum condition, air mass fills the intake manifold (nearly equalizing pressure to atmospheric) at a quicker rate than is consumed by the engine (this is more prominent at lower RPM). Without filtering, this would result in poor (over) fueling. The example below shows higher filtering during quick throttle open events to combat over fueling and a lower filter for throttle closing events to allow for maximum decel fuel cut response.



MAF Failsafe

In the event of a sensor/wiring fault (MAF sensor input less than 0.05V or greater than 4.95V), the "ErrorMAF" channel will toggle from 0 to 1. If the MAF Failsafe Enable is active (configurable in the wizard's "Mass Airflow" tab), the system will use the 2D "MAF_Failsafe [gms/rev]" look-up table to calculate airflow instead of using the MAF sensors. Users can also choose between Throttle [%] and MAP [kPa] as a load axis. Users can also enable the lean protect function in the setup wizard for further engine safety.





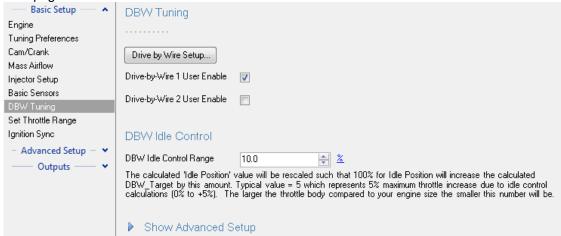
DRIVE-BY-WIRE THROTTLE CONTROL

The Porsche 997.1 uses a single throttle body controlled via drive-by-wire (DBW). It is important to note that throttle control is a critical system which needs to be correct. The basic terms of drive-by-wire are as follows: the 'gas pedal' inside the passenger cabin is called the Accelerator Pedal (DBW_APP1%), while the electronically controlled throttle in the engine bay is referenced as 'Throttle' (Throttle%, DBW1_TPSA%). Based on the measured Accelerator Pedal position, the ECU determines a desired DBW_Target position and moves the Throttle to that position.



As shown, there is a Drive By Wire Wizard which must be used to calibrate accelerator pedal and throttle position sensors. Although sensor calibration values from one vehicle may be close enough to work for another vehicle under some circumstances, it is absolutely necessary to run the Drive By Wire Wizard before running the engine for the first time. The wizard should be repeated if any components in the throttle control system are removed or replaced such as the throttle bodies, TPS sensors, electronic throttle control motor, or accelerator pedal.

Please ensure the vehicle's battery is fully charged (at least 12.6 Volts) before running the Drive By Wire Wizard, as low battery voltage can result in abnormal sensor measurements. If a battery charger is available, it is preferable to connect the battery charger in 5A, 10A, or 20A mode and perform the Drive By Wire Wizard while the battery voltage is near 13.5–14.0 Volts. When connected to the Infinity EMS with the engine OFF, go to Wizards | Drive By Wire Wizard. Follow the step-by-step instructions for each page.

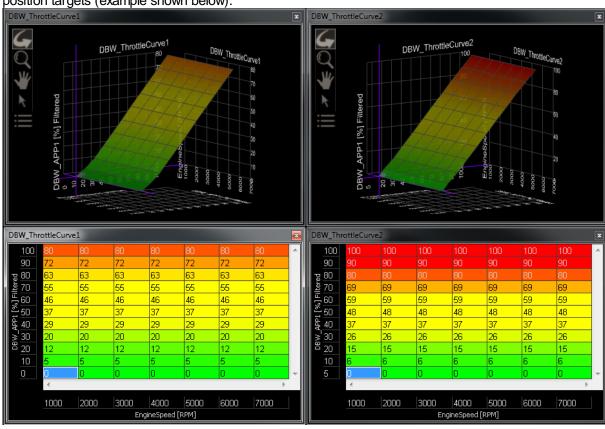




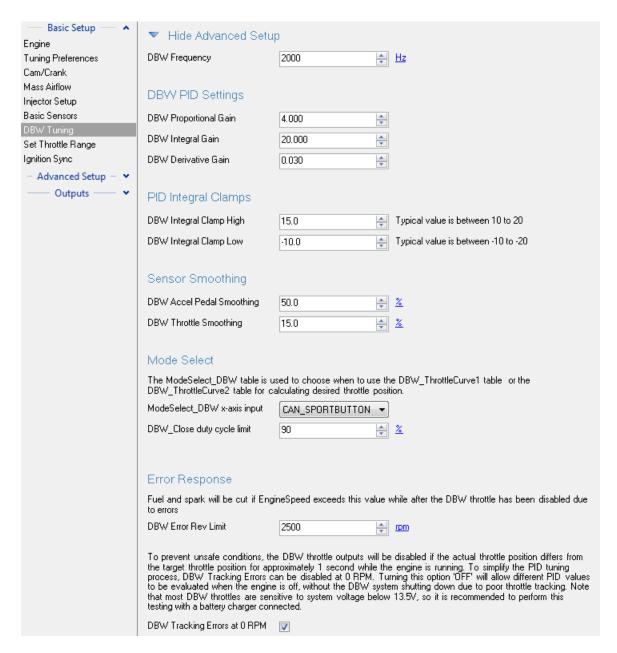
The Porsche 997.1 Turbo SPORT button (Sport Chrono package only) located in the center console (shown) still serves as a switch input to the ECU. This switch changes the accelerator-pedal to throttle-target relationship and adds a temporary (10 second) overboost function (from 1.0 bar to 1.2 bar) in the stock Porsche DME. These throttle curves are configurable in the Infinity Tuner software using the DBW_ThrottleCurve1 / DBW ThrottleCurve2 tables, which allow the tuner to define the DBW throttle target based

on Accelerator Pedal Position and Engine Speed. Instead of implementing overboost functionality into the sport button, Infinity uses the factory cruise control buttons over CAN instead to configure the MODE_SWITCH function to change boost targets. See the "Cruise Control" section of this manual for more information about MODE_SWITCH.

The 1D ModeSelect_DBW table is used to switch between the two different DBW_ThrottleCurve tables, depending on the status of the CAN_SPORTBUTTON signal. The CAN_SPORTBUTTON toggles between 0 and 1 (2 and 3 are not used) when depressing the SPORT button. States 0 and 1 are mapped to the DBW_ThrottleCurve1 and DBW_ThrottleCurve2 tables respectively. Both 2D tables use accelerator pedal position for the y-axis and RPM for the x-axis. The values that are entered in the table are throttle position targets (example shown below).



Note: There is also a DBW Tuning section in the Wizards | Setup Wizard | DBW Tuning... These settings can be used to fine tune DBW response.



There are a few integrated DBW fail safes incorporated into the Infinity system. The ECU constantly monitors the accelerator pedal sensor voltage and throttle position sensor voltages to ensure the signals are not excessively high or low due to damaged sensors, short circuits, or broken wires. The ECU also performs self-diagnostics to ensure the electronic throttle is following desired DBW_Target properly, that the DBW throttle control motor is not using excessive energy to move the throttle, and watching to see that all the redundant sensors are working together as expected. If any of these conditions are determined to be abnormal or unsafe, the ECU can shut the engine down to prevent unintended engine acceleration. This error will reset when the ignition key is cycled.

CRUISE CONTROL

Currently, a cruise control feature is not supported with the AEM Infinity. However, the multi-functional steering wheel buttons are transmitted over the Porsche CAN bus and are available for miscellaneous purposes described below. There are 5 buttons: Enable, Cancel, Set, Accelerate+, and Decelerate- (as shown).

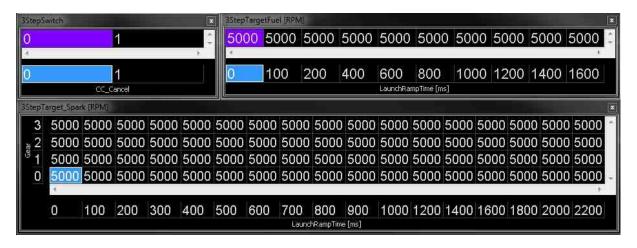
Note: Cruise enable (channel "CC_Enable") must be active (indicated by an illuminated green cruise light on the dash) for the below features to be functional. To



activate "CC_Enable", simply turn cruise control on (press the outer button on the cruise multifunction switch in once).

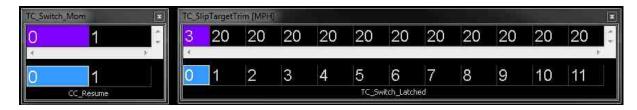
Cancel Button

The Cancel button (push down) now engages the 3-step rev limiter channel "CC_Cancel". A 3-step rev limiter is a simplified traction control based system that uses engine and vehicle speed or launch timer inputs to limit the RPM of the engine. To operate, first be sure the 3StepSwitch table is set to recognize the "momentary" Cancel button, as shown. Set the 3StepTargetFuel and/or the 3StepTargetSpark table's first (0 MPH) cell to the desired launch RPM. When the Cancel button is held down, the EMS will limit the engine's corresponding RPM. Once the car is launched and the EMS begins to register vehicle speed, the RPM limit can then be tailored to prevent wheel spin using these tables.



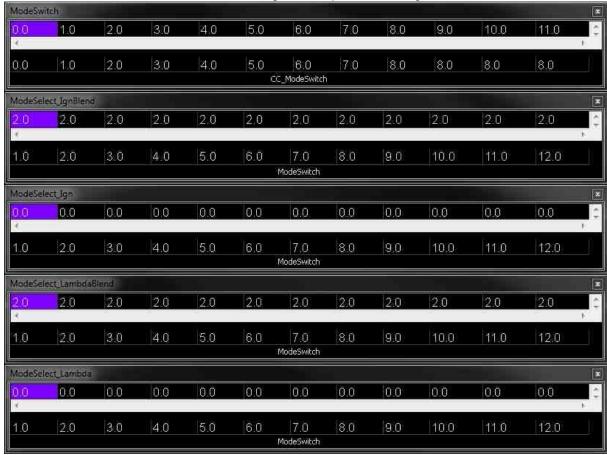
Resume Button

The Resume button (push up) is used as an AEM traction control switch. Note: The "PSM Off" button is functional. The Porsche PSM system is still active with the AEM Infinity system and can be disabled by pressing the "PSM Off" button. The latching Resume button changes the TC_SlipTargetTrim 1-axis lookup table (shown). Simultaneously, the low fuel light on the dash will blink to inform the driver the status of the programmable AEM traction control. Normally this table is used with a multiple position switch. However, because the Resume button is either OFF (0) or ON (1), only the first two cells of the table are used. Two possible traction scenarios, for example, could be ON/OFF or aggressive/nonaggressive. To use this feature, it must be enabled in Infinity Tuner: Wizard | Setup wizard | Traction Control | Traction Control Enable.



Accel/Decel Buttons

The steering wheel's Accelerate+ and Decelerate- (pull towards, push away) momentary buttons increment and decrement the map switching function "CC_ModeSwitch". This feature is extremely flexible as it can be used to switch VE tables, ignition maps, lambda targets, and boost levels.



Notes:

When the Accelerate+ or Decelerate- button is depressed (or when KeyOn occurs) the tachometer displays 1K, 2K, 3K, 4K, 5K, 6K, 7K, or 8K momentarily representing the currently selected value of ModeSwitch. Because of the Porsche 997.1 Turbo's tachometer range, 1–8 are the only valid values (9–12 are not used for this application but can be used if using an external 12 position switch).

In order for the current ModeSwitch mode to be recalled between key off/key on cycles, the "Key Off Commit" function must be enabled in the tuning preferences section of the wizard.

For safety precautions, the AEM base session files come standard with the VE tables, ignition maps, lambda targets, and boost tables all set the same because the Accelerate+ or Decelerate- button could be mistakenly bumped.

With the AEM Infinity, traction control and the rev limiter can be controlled using any combination of DBW, fuel cut, ignition cut, or ignition retard.

In order to use this feature, care must be taken into account when setting up the tables and tuning. Enter the number of the table into the corresponding mode selection table for each feature.

CAN BUS

The AEM Infinity EMS for the Porsche 997.1 supports the majority of the CAN features including: Tachometer, Oil Temperature Gauge, Oil Pressure Gauge, Coolant Temperature Gauge, A/C Request Button, Sport Button, Steering Angle, Steering Rate, Boost Pressure, Coolant Fan Control, Wheel Speed Sensors, Oil Pressure Warning, Reduced Engine Power Warning, MIL Warning, Cruise Light, and Fuel Consumption (MPG)



With key on engine off, the dash lights (cruise, check engine, ABS, high coolant temp, low fuel, notification present) will be in "test" mode and will all be illuminated. This light test function is associated with "SyncState" in the Infinity and will turn off when "Sync State" has a value of 1 (engine running). If at any time the system loses sync, the lights will illuminate in test mode.

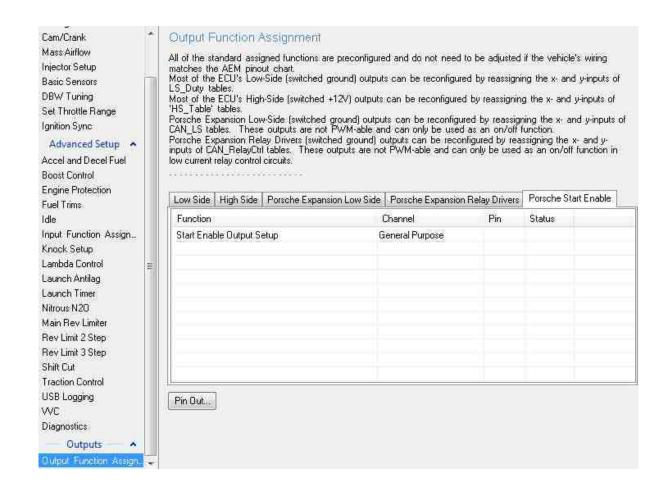
Rather than OBD2 diagnostics, the "Check Engine" light is now dedicated to the AEM "MILOutput" feature. The AEM MILOutput activates if any one of the following inputs are in an error state: air temp, baro pressure, coolant temp, exhaust back pressure, fuel pressure, UEGO #1, UEGO #2, MAF analog, MAF digital, MAP, oil pressure, or throttle position. If any of these sensors are not used, they should be turned OFF in the Wizard to avoid any false readings. To activate the MILOutput feature, go to the Wizard and check "Enable MIL Output" in Advanced Setup > Engine Protection.

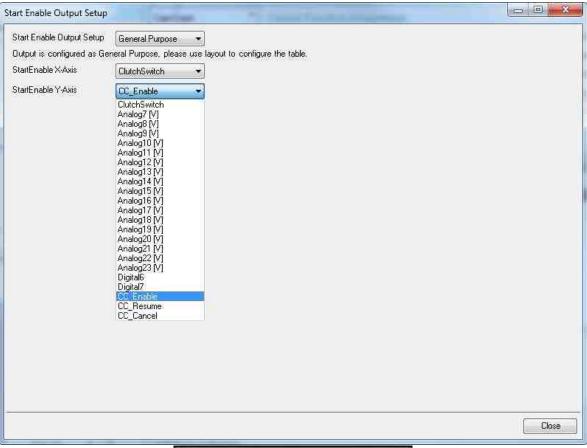
The following channels on the Porsche CAN bus are available for logging. The AEM traction control utilizes the CAN wheel speed sensors: CAN_FLWS [MPH], CAN_FRWS [MPH], CAN_RLWS [MPH], CAN_RRWS [MPH]. The following steering channels are only for data logging: CAN_SteeringAngle, CAN_SteeringRate.

The fuel level sender on the Porsche 997.1 turbo only actually measures the first 1/2 to 2/3 of a tank due to the saddle tank design to clear the front drive-train. The stock DME relays a fuel consumption rate via CAN to the factory dash. From here, the dash calculates fuel level and fuel mileage. The AEM Infinity does transmit this message on the CAN bus. The fuel consumption rate is calculated based on injector duty cycle, injector size, engine speed, etc. Because there are many user configurable variables, if the fuel mileage not accurate, users can trim the flow rate being transmitted by using the trim channel "CAN_FuelFlowScaler". A value of 0.0007 should be close on a stock car.

STARTING

The Porsche 997.1 uses the clutch switch to enable starting on the factory Porsche DME. The Infinity allows this functionality to be user configurable. By using the 2D table "StartEnable", users can configure a number of analog, digital, or CAN inputs to enable starting. The supplied base calibration is configured to allow factory like starting with the clutch switch OR by pressing the cruise control enable button (effectively bypassing the clutch switch). For added security, users can add a hidden switch to enable starting. Taking things a step further, users can fully disable the 2D Start Enable table and password protect it, preventing starting until the table is password unlocked and and enabled again.







Shown Above: Start Enable input setup in the setup wizard "Output Function Assignments" tab and the 2D "StartEnable" table.

VARIABLE TURBINE GEOMETRY TURBOCHARGERS

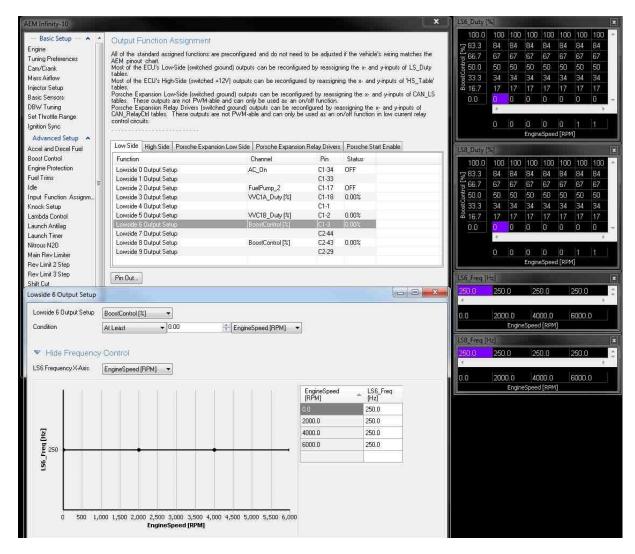
The Porsche 997.1 Turbo uses Variable Turbine Geometry (VTG) turbochargers from the factory. This technology allows faster spool on larger frame turbos and simplifies the system by eliminating wastegates. The AEM Infinity fully supports this style of boost control for users retaining factory VTG style turbochargers. Boost control tuning using VTG turbochargers does require a different method than a typical solenoid/wastegate setup.

Output Setup

The AEM 997.1 Turbo base calibration is configured for Lowside 6 (driver side turbo) and Lowside 8 (passenger side turbo) as the boost control outputs.

Important!

The output frequency to the VTG turbochargers MUST be 250 hZ and Duty Cycle MUST be between 20% and 80% at all times! Set "Boost Solenoid Min Duty" to 20% and "Boost Solenoid Max Duty" to 80% Duty cycle values less than 20% and greater than 80% are for diagnostic/calibration purposes only and will cause the vanes to close. A key off/key on event will reset the turbos if they enter diagnostic/calibration mode.

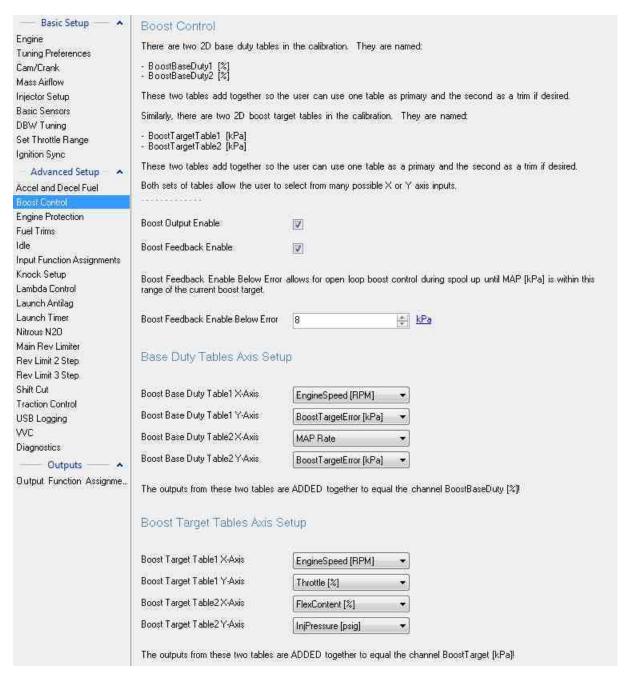


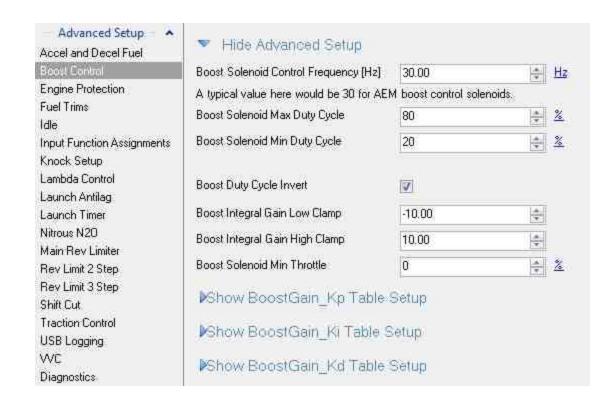
Boost Control Setup/Options

Users can change all boost control options in the setup wizard's "Boost Control" tab (shown below)

Important!

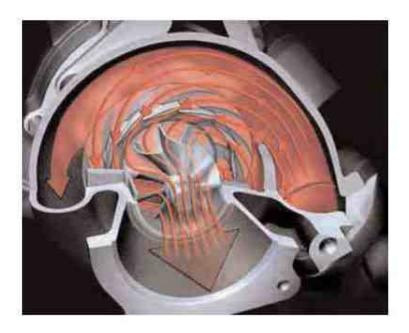
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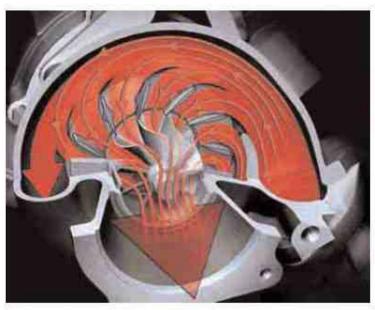




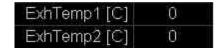
Tuning

Porsche Variable Turbine Geometry works by varying the angle of 11 vanes that direct exhaust flow through the turbine wheel. This adjustment allows users to fully control the vane gap and exhaust angle into the turbine wheel. Closing this gap will increase exhaust velocity and the exhaust angle onto the turbine wheel. This is great for spooling a turbo quickly at lower RPM but as exhaust mass flow increases, the vanes must open in a similar manner to prevent excessive back pressure. Decreasing the vane gap is how boost is controlled/limited. Turbo exhaust temperature is available to monitor/log using the OEM Porsche turbo temperature sensors. These channels are called "ExhTemp1 [C]" and "ExhTemp2 [C]" (shown below).





Shown Above: Vanes Closed (top) and vanes open (bottom)

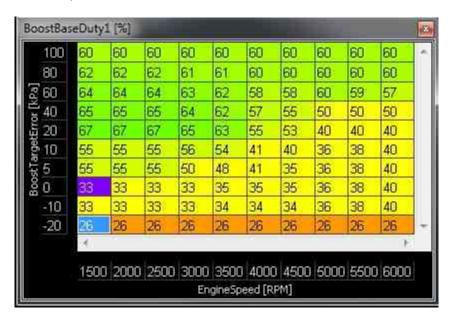


Important!

It is recommended that users leave boost control in open loop during spool up for ultimate spool control. The point at which boost control enters closed loop control can be adjusted by changing the "Boost Feedback Enable Below Error" option in the wizard's "Boost Control" tab.

Because duty cycle values less than 20% and greater than 80% are used for diagnostic purposes, the useful range for vane control is 20% to 80%. 20% duty cycle is the fully "closed" or minimum vane gap position (low flow). 80% duty cycle is the fully "open" or maximum vane gap position (high flow).

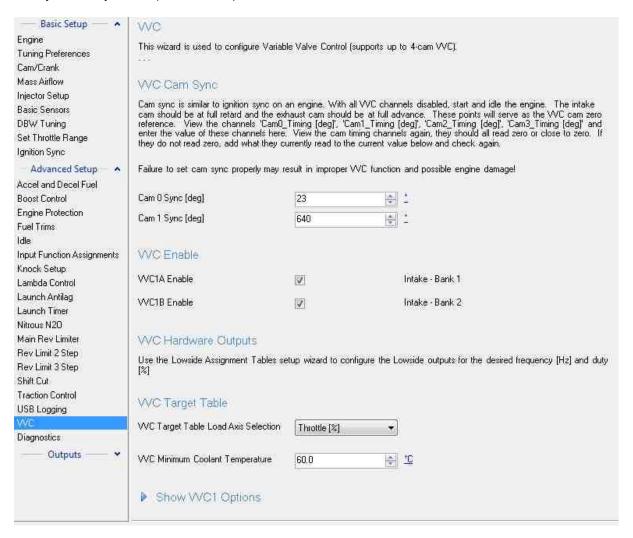
To help prevent over-boost spikes, users can begin decreasing the vane gap in anticipation of hitting boost target (example shown below in the BoostBaseDuty1 table). Users will need to spend time on a dynamometer to fully tune turbo response to their liking. The AEM supplied base calibration is tuned to decrease spool time and provide maximum control on a stock-ish 997.1 Turbo at stock-like boost levels.

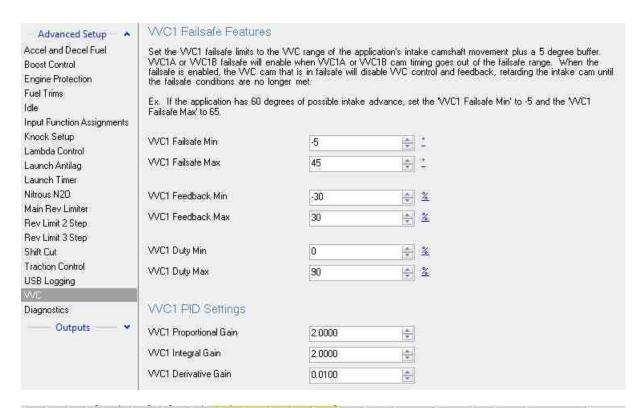


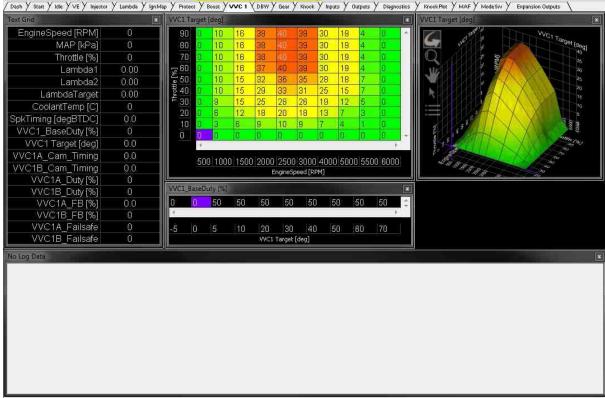
VARIOCAM PLUS

The AEM Infinity fully supports the Porsche 997.1 Variocam Plus system. This includes both a user configurable low/high cam profile and 40 degrees of infinitely variable advance on both intake camshafts.

Variocam Plus VVC can be configured in the setup wizard's "VVC" tab and tuned using the "VVC1" Infinity Tuner layout tab (shown below).

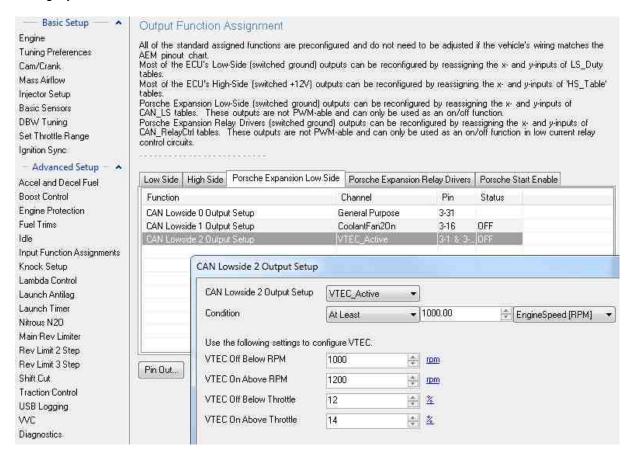






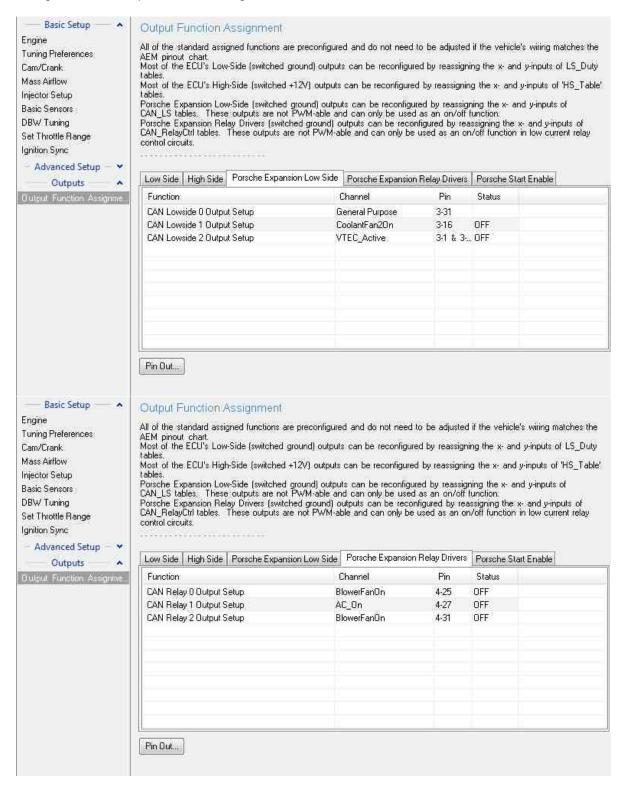
Variocam Plus Lo/Hi cam control can be configured in the "CAN Lowside 2 Output Setup" of the "Output Function Assignment" wizard tab. Select "VTEC_Active" as the main input. Because the Porsche 997.1 Turbo's small cam lobes are significantly smaller than the large cam lobes, the default settings

activate the "hi" lobe at just 1200RPM and 14% throttle. Users can configure this to best suit their driving style.



EXPANSION OUTPUTS

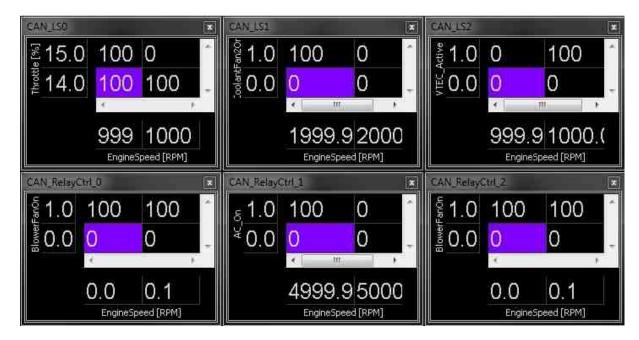
The AEM Adapter Interface includes three additional lowside outputs (ONOFF 6A Max, not PWM-able) and three additional lowside relay drivers (500mA Max, not PWM-able). These outputs can be reconfigured in the Output Function Assignments wizard tab.



Although reconfigurable, the AEM base calibration has these expansion outputs setup as follows:

Porsche 997.1 Turbo

Output	Pin	Function
CAN_LS0	AEM Adapter, Porsche Header Side, Connector 3, Pin 31	Electronic Bypass Valve Direct Control
CAN_LS1	AEM Adapter, Porsche Header Side, Connector 3, Pin 16	Turbocharger Electronic Water Pump Direct Control
CAN_LS2	AEM Adapter, Porsche Header Side, Connector 3, Pin 1 and Pin 26	Variocam Plus Lo/Hi Cam Direct Control
CAN_RelayCtrl_0	AEM Adapter, Porsche Header Side, Connector 4, Pin 25	Engine Compartment Blower Fan Relay Control
CAN_RelayCtrl_1	AEM Adapter, Porsche Header Side, Connector 4, Pin 27	A/C Compressor Relay Control
CAN_Relay_Ctrl_2	AEM Adapter, Porsche Header Side, Connector 4, Pin 31	Engine Compartment Blower Fan Relay Control



Porsche 997.1 Non Turbo

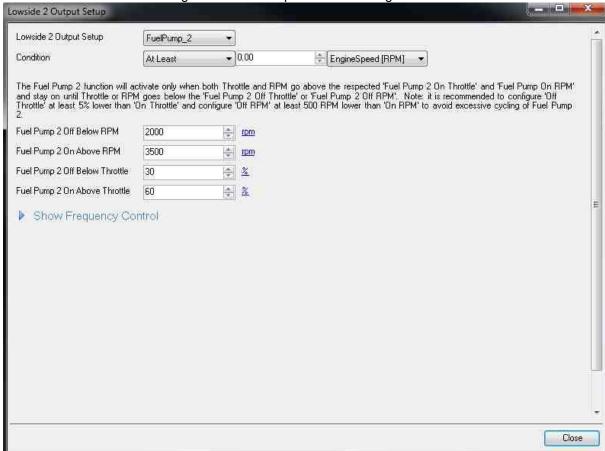
Output	Pin	Function
CAN_LS0	AEM Adapter, Porsche Header	Available
	Side, Connector 3, Pin 31	
CAN_LS1	AEM Adapter, Porsche Header	Intake Flap 1 (on equipped
	Side, Connector 3, Pin 16	models)
CAN_LS2	AEM Adapter, Porsche Header	Variocam Plus Lo/Hi Cam Direct
	Side, Connector 3, Pin 1 and Pin	Control
	26	
CAN_RelayCtrl_0	AEM Adapter, Porsche Header	Engine Compartment Blower Fan
•	Side, Connector 4, Pin 25	Relay Control

CAN_RelayCtrl_1	AEM Adapter, Porsche Header Side, Connector 4, Pin 27	A/C Compressor Relay Control
CAN_Relay_Ctrl_2	AEM Adapter, Porsche Header Side, Connector 4, Pin 31	Available



FUEL PUMPS

The Porsche 997.1 Turbo is equipped with two fuel pumps. Fuel pump 1 will prime at key on (Lowside 0) and run when the engine is running. Fuel pump 2 (Lowside 2) is user configurable and will activate only when both throttle and RPM go above the "Fuel Pump 2 On Throttle" and "Fuel Pump 2 On RPM" and remain active until throttle or RPM dip below the "Fuel Pump 2 Off Throttle" or "Fuel Pump 2 Off RPM" conditions. This is configurable in the Output Function Assignments tab of the wizard.



INFINITY EMS INSTALLATION

The following installation instructions are shown on a Porsche 997.1 Turbo coupe. Installation on a Porsche 997.1 Turbo convertible will vary.

Step 1

Open the hood and disconnect the battery.

Lower the rear seats and locate the factory sub-woofer

Carefully pull out the two plastic subwoofer port trim pieces.



Step 2

Remove the two rear seat brackets



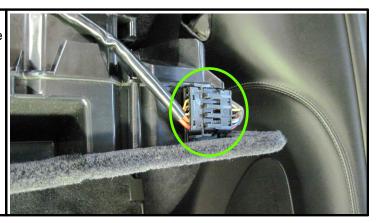
Step 3

Remove the two bolts below the subwoofer ports.



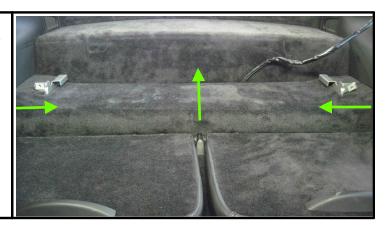
Step 4

Slide the subwoofer assembly forward, un-clip the power connector and remove the subwoofer.



Step 5

Pull the center of the carpet pad up while pulling the ends inward to remove the carpet pad, exposing the ECU shelves.



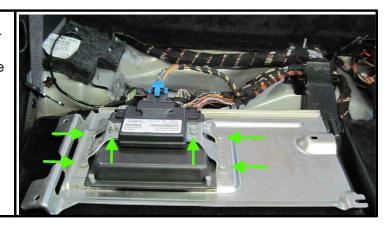
Step 6

Remove the five 10mm nuts fastening the ECU shelves to the car and flip them over, exposing the DME.



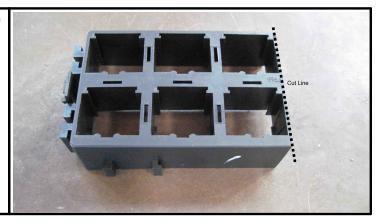
Step 7

Remove the four bolts and two nuts fastening the DME and 4WD controller to the shelf. Remove the five electrical connectors to the DME and remove the DME and 4WD controller brackets as they will not be re-used.



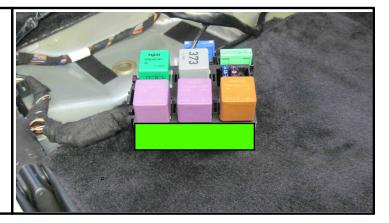
Step 8

To make room for the AEM Infinity, the relay carrier on the driver's side of the vehicle must be modified as half of the holder is unused. Remove the relays/fuses and cut the holder directly in half. Replacement relay holders can be purchased from Porsche for ~\$30 and the Porsche part number is 996.610.111.00.



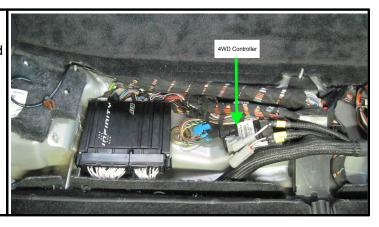
Step 9

Re-install the relays/fuses in the shown orientation and add a piece of the supplied velcro as shown.



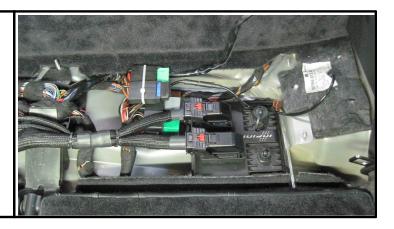
Step 10

Plug in both ends of the Infinity adapter in and affix the adapter and 4WD controller to the vehicle with the supplied velcro.



Step 11

Install the Infinity and relay holder as shown using the supplied velcro.



Step 12

The finished install should look similar to this. Route USB/Logging/AUX/AEM Net cables/wires as desired. Re-install the aluminum shelf, carpet, and subwoofer in reverse order from removal.



PINOUTS

Porsche Pinouts

Р	in	2007-2009 Porsche 997.1 Turbo	2005-2008 Porsche 997.1 Carrera	Adapter Pin	Infinity Pin	Hardware Reference	Function	Hardware Specification	Notes
1	1	DME Relay, Terminal 15	DME Relay, Terminal 15	A2-98, A2-106	C1-65	+12V Ignition Switch	lgnition Switch	10K Pulldown	Full time battery power must be available at C1-10 before this input is triggered.
	2	DME Relay, Terminal 30	DME Relay, Terminal 30	A2-99, A2-100	C1-10	+12V R8C CPU	+12V Perm Power	Dedicated Power CPU	Full time battery power
	3	W-Wire	W-Wire	A2-114					
	4	Ground, Electronics	Ground, Electronics	A2-94, A2-95, A2-96, A2-97, A2-115, A2-116, A2-117	C1-30, C1-55, C1-60, C1-73, C2-3, C2-39, C2-40	GND	Power Ground	Power Ground	Battery ground
	5	Ground, Fuel Injectors	Ground, Fuel Injectors	A2-94, A2-95, A2-96, A2-97, A2-115, A2-116, A2-117	C1-30, C1-55, C1-60, C1-73, C2-3, C2-39, C2-40	GND	Power Ground	Power Ground	Battery ground
	6	Ground, Output Stages	Ground, Output Stages	A2-94, A2-95, A2-96, A2-97, A2-115, A2-116, A2-117	C1-30, C1-55, C1-60, C1-73, C2-3, C2-39, C2-40	GND	Power Ground	Power Ground	Battery ground
	7	Throttle Motor Actuator + Open	Throttle Motor Actuator + Open	A1-121	C1-54	Harness_HBr idge0_1	HBridge0_1	5.0A max Throttle Control Hbridge Drive	+12V to open
	8	DME Relay, Terminal 87	DME Relay, Terminal 87	A1-3, A1- 4, A1-5	C1-61, C1-64	+12V	+12V	12 Volt Power From Relay	Relay must be controlled by +12V relay control signal from pin C1-29
	9	Throttle Motor Actuator - Close	Throttle Motor Actuator - Close	A1-120	C1-53	Harness_HBr idge0_0	HBridge0_0	5.0A max Throttle Control Hbridge Drive	+12V to close
2	1	O2 Sensor Heater B2S2	O2 Sensor Heater B2S2						
	2	O2 Sensor Pump Current	O2 Sensor Pump Current Regulator B1S1	A2-82	C1-5	UEGO 1 IA	UEGO 1 IA	UEGO 1 IA	O2 sensor 1 pump current regulator
	3								
	4								
	5		O2 Sensor Pump Current Regulator B1S1	A2-83	C1-6	UEGO 1 IP	UEGO 1 IP	UEGO 1 IP	O2 sensor 1 pump current regulator
	6	O2 Sensor Pump Current Regulator B2S1	O2 Sensor Pump Current Regulator B2S1	A2-86	C2-48	UEGO 2 IA	UEGO 2 IA	UEGO 2 IA	O2 sensor 2 pump current regulator

		-							
	7	O2 Sensor Heater B1S2	O2 Sensor Heater B1S2						
l	8	O2 Sensor	O2 Sensor						
		Ground B2S2							
	9	O2 Sensor	O2 Sensor	A2-84	C1-8	UEGO 1 VM	UEGO 1 VM	UEGO 1 VM	O2 sensor 1 ground
	40	Ground B1S1	Ground B1S1	40.00	00.45	11500 01/04	11500 0 1/14	11500 0 \ / / /	00
	10	O2 Sensor Ground B2S1	O2 Sensor Ground B2S1	A2-88	C2-45	UEGO 2 VM	UEGO 2 VM	UEGO 2 VM	O2 sensor 2 ground
	11	O2 Sensor	O2 Sensor						
		Ground B1S2	Ground B1S2						
	12								
İ	13	O2 Sensor	O2 Sensor	A2-118	C2-49	UEGO 2	UEGO 2	UEGO 2 Heat	O2 sensor 2 heater
	Н	Heater B2S1	Heater B2S1			Heat	Heat		
	14	O2 Sensor Signal B2S2	O2 Sensor Signal B2S2						
	15	O2 Sensor	O2 Sensor	A2-85	C1-7	UEGO 1 UN	UEGO 1 UN	UEGO 1 UN	O2 sensor 1 signal
	10	Signal B1S1	Signal B1S1	712 00	017	0200 101	0200 1011	0200 1011	OZ SCHOOL I SIGNAL
l	16	O2 Sensor	O2 Sensor	A2-89	C2-46	UEGO 2 UN	UEGO 2 UN	UEGO 2 UN	O2 sensor 2 signal
	Ш	Signal B2S1	Signal B2S1						
	17	O2 Sensor	O2 Sensor Signal B1S2						
	18	Signal B1S2	Signal B152						
	19	O2 Sensor	O2 Sensor	A2-119	C1-4	UEGO 1	UEGO 1	UEGO 1 Heat	O2 sensor 1 heater
	19	Heater B1S1	Heater B1S1	AZ-119	C1-4	Heat	Heat	DEGO I Heat	Oz sensor i neater
İ	20								
l	21	Engine	Engine	A2-90	C2-16	Analog Temp	Airbox	2.49K pullup to 5V	Main input to blower
		Compartment	Compartment	7.200	02 .0	5	Temperature	· · ·	fan control
	Ш	Temp Sensor	Temp Sensor				-		
	22	5v Supply Mass		A2-91	C1-42	Sensor +5V	Sensor +5V	Regulated, fused +5V	Analog sensor power
		Airflow Sensor	Airflow Sensor					supply for sensor power	
i	23								
l	24	O2 Sensor	O2 Sensor	A2-87	C2-47	UEGO 2 IP	UEGO 2 IP	UEGO 2 IP	O2 sensor 2 pump
		Pump Current	Pump Current	712 07	02 41	0200211	0200211	0200211	current regulator
	Ш	Regulator B2S1	Regulator B2S1						
3	1	Valve Lift	Valve Lift			CAN Lowside		On/Off only lowside	Not PWM-able, see
		Control B1	Control B1			2	Control B1	switch, 6A max	setup wizard for configuration
i	2	Fuel Injector	Fuel Injector	A1-65	C1-57	Injector 5	Injector 5	Saturated or peak and	
		Cylinder 5	Cylinder 5			,	,	hold, 3A max	,
	Ц							continuous	
	3	Valve, Tank	Valve, Tank						
	4	Vent Acutation	Vent Acutation	A1-63	C2-43	Lowside 8	VTG Turbo	Lowside switch, 4A	Lowside switch, 4A
	-	Charge Air	Charge Air	711 00	02 40		Boost Control		max with internal
		Pressure	Pressure				B2	flyback diode.	flyback diode.
		Positioner B2	Positioner B2					Inductive load should	Inductive load should
								NOT have full time power	NOT have full time power
i	5	Oil Temperature	Oil Temperature	A1-48	C1-68	Analog Temp	Oil	2.49K pullup to 5V	See setup wizard for
		Sensor	Sensor			3	Temperature	1. 1.	configuration
	6								
	7	5v Supply	5v Supply	A1-28	C1-41	Sensor +5V	Sensor +5V	Regulated, fused +5V	Analog sensor power
		Charge Air	Charge Air					supply for sensor	
		Pressure & Oil Pressure	Pressure & Oil Pressure					power	
	Ll	Sensor	Sensor						
	8	Signal, Throttle	Signal, Throttle	A1-49	C2-21	Analog 16	Throttle	100k pullup to 5V	Do not connect
		Position Sensor					Position 2		signals referenced to
		2	2						+12V as this can
									permanently damage the ECU. Monitor
	Ш								DBW1_TPSB [%]

_								
9	Ground, Mass Airflow Sensor	Ground, Mass Airflow Sensor	A1-12	C1-19	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
10	5v Supply Throttle Actuation	5v Supply Throttle Actuation	A1-13	C2-24	Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	Analog sensor power
11	Triggering of Secondary Air Pump Relay (Terminal 85)	Triggering of Secondary Air Pump Relay (Terminal 85)		-			1	1
12	Signal, Camshaft Position Sensor B1	Signal, Camshaft Position Sensor B1	A1-9	C1-22	Digital 1	Camshaft Position Senor B1	10K pullup to 12V	See setup wizard for options
13								
14	Acutation Charge Air Pressure Positioner B1 (VTG)	Sport Exhaust Valve (if equipped)	A1-64	C1-3	Lowside 6	VTG Turbo Boost Control B1 (Turbo), Sport Exhaus Control (Carrera)	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power	Lowside switch, 4A max with internal flyback diode. Inductive load shoul NOT have full time power
15	Fuel Injector Cylinder 3	Fuel Injector Cylinder 3	A1-26	C1-59	Injector 3	Injector 3	Saturated or peak and hold, 3A max continuous	Injector 3
16	Turbo Water Pump	Intake Flap 1			CAN Lowside 1	Turbocharger Cooling Water Pump (Turbo), Intake Flap 1 (Carrera)		Not PWM-able, see setup wizard for configuration
17	Ground, Sensors	Ground, Sensors	A1-50	C1-20	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
18	Signal, Camshaft Position Sensor 2	Signal, Camshaft Position Sensor 2	A1-8	C1-23	Digital 1	Camshaft Position Senor B1	10K pullup to 12V	See setup wizard for options
19	Alternator Feedback	Alternator Feedback	A1-1					
20	Exhaust Gas Temperature Sensor B2				Exhaust Temp 2	Exhaust Temp 2	N/A	This is transmitted v CAN from the adapte to the Infinity
21								
22	Engine Coolant Temperature Sensor	Engine Coolant Temperature Sensor	A-51	C1-66	Analog Temp 1	Coolant Temperature	2.49K pullup to 5V	See setup wizard for configuration
23	Signal, Mass Airflow B1	Signal, Mass Airflow B1	A-52	C2-33	Analog 20	Mass Airflow Sensor B1	100k pullup to 5V	Do not connect signals referenced t +12V as this can permanently damag the ECU.
		Signal, Throttle Position Sensor 1	A1-53	C1-35	Analog 7	Throttle Position 1	100k pullup to 5V	Do not connect signals referenced t +12V as this can permanently damag the ECU. Monitor DBW1_TPSA [%]
25	Ground, Throttle Position Sensors 1&2	Ground, Throttle Position Sensors 1&2	A1-50	C1-20	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
26	Valve Lift Control B2	Valve Lift Control B2			CAN Lowside 2	Control B2	On/Off only lowside switch, 6A max	Not PWM-able, see setup wizard for configuration
27	Fuel Injector Cylinder 4	Fuel Injector Cylinder 4	A1-25	C1-58	Injector 4	Injector 4	Saturated or peak and hold, 3A max	Injector 4

							continuous	
				L				
28	Fuel Injector Cylinder 6	Fuel Injector Cylinder 6	A1-27	C1-56	Injector 6	Injector 6	Saturated or peak and hold, 3A max continuous	Injector 6
29								
30								
				_			0 /0"	N . 514/14
31	Bypass Valve				CAN Lowside 0	Bypass Valve	On/Off only lowside switch, 6A max	Not PWM-able, set setup wizard for configuration
32	Ground, Shielded	Ground, Shielded	A1-50	C1-20	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
33								
34	Intake Air Temperature Sensor	Intake Air Temperature Sensor	A1-70	C1-67	Analog Temp 2	Intake Air Temperature	2.49K pullup to 5V	See setup wizard for configuration
35								
36	Input, Knock Sensor 2	Input, Knock Sensor 2	A1-61	C1-28	Knock 2	Knock 2	Dedicated knock signal processor	See setup wizard for configuration
37	Ground, Knock	Ground, Knock	A1-11	C2-30	Sensor	Sensor	Dedicated analog	Dedicated analog
	Sensor 2	Sensor 2			Ground	Ground	ground	ground
38								
39	Charge Air Pressure Sensor	Charge Air Pressure Sensor	A1-68	C1-36	Analog 8	MAP sensor	100k pullup to 5V	Sensor is pre-throttl blade and will not respond like a manifold referenced sensor.
40	Fuel Injector Cylinder 2	Fuel Injector Cylinder 2	A1-65	C1-62	Injector 2	Injector 2	Saturated or peak and hold, 3A max continuous	Injector 2
41	Fuel Injector Cylinder 1	Fuel Injector Cylinder 1	A1-7	C1-63	Injector 1	Injector 1	Saturated or peak and hold, 3A max continuous	Injector 1
42	Signal, Mass Airflow B2	-1	A2-109	C2-12	Analog 17	Mass Airflow Sensor B2	100k pullup to 5V	Do not connect signals referenced +12V as this can permanently damag the ECU.
43								
44								
45	Crank VR+	Crank VR+	A1-46	C1-45	VR0+	Crank VR+	Differential variable reluctance zero cross detection	See setup wizard for configuration
46	Crank VR-	Crank VR-	A1-47	C1-46	VR0-	Crank VR-	Differential variable reluctance zero cross detection	See setup wizard for configuration
47								
48								
49	Input, Knock Sensor 1	Input, Knock Sensor 1	A1-62	C1-27	Knock 1	Knock 1	Dedicated knock signal processor	See setup wizard for configuration
50	Ground, Knock Sensor 1	Ground, Knock Sensor 1	A1-11	C2-30	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
51								
52	Exhaust Gas Temperature Sensor 1				Exhaust Temp 1	Exhaust Temp 1	N/A	This is transmitted CAN from the adapt to the Infinity
1		Interlock Clutch Switch			Clutch Switch	Clutch Switch	N/A	This is transmitted to CAN from the adapt to the Infinity
2								
- 1								

4	Triggering of Fuel Pump 2 Relay	Triggering of Fuel Pump 2 Relay	A1-22	C1-17	Lowside 2	Fuel Pump 2 Control	Lowside switch, 4A max, NO internal flyback diode	See setup wizard for configuration
5		Switch Tailgate						
6		Sport Exhaust Flap						
7	Ground, Pedal Sensor 1	Ground, Pedal Sensor 1	A1-58	C2-31	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
8	Signal, APP Sensor 1	Signal, APP Sensor 1	A1-21	C2-13	Analog 18	Accelerator Position 1	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU. Monitor DBW APP1 [%]
9	5v Supply, Pedal Sensor 1	5v Supply, Pedal Sensor 1	A1-20	C2-23	Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	Analog sensor power
10	Fuel Pump 1 Relay Control	Fuel Pump 1 Relay Control	A1-2	C1-34	Lowside 0	Fuel Pump 1 Control	Lowside switch, 4A max, NO internal flyback diode	See setup wizard for configuration
11								
12	Ground, Pedal Sensor 2	Ground, Pedal Sensor 2	A1-14	C2-32	Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
13	Signal, APP Sensor 2	Signal, APP Sensor 2	A1-15	C2-14	Analog 19	Accelerator Position 2	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU. Monitor DBW APP2 [%]
Ц	5v Supply, Pedal Sensor 2	5v Supply, Pedal Sensor 2	A1-19	C2-22	Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	Analog sensor power
15								
16	Crash Signal	Crash Signal						
17	Speed Signal Output	LED Sport Exhaust Button						
18								
19								
20								
21								
22								
23								
24		Oil Pressure Switch						
25	Engine Compartment Fan Hi Relay Control	Engine Compartment Fan Relay Control		1	CAN Relay Control 0	CAN Relay Control 0	Lowside relay driver, 500mA max	See setup wizard for configuration
26	DME Relay Control	DME Relay Control	A1-55	C1-29	+12V Relay Control	+12V Relay Control	0.7A max ground sink for external relay control	Will activate at key or and at key off according to the configuration settings
27	A/C Compressor Relay Control	A/C Compressor Relay Control			CAN Relay Control 1	CAN Relay Control 1	Lowside relay driver, 500mA max	See setup wizard for configuration
28	Checkback Signal Charge Air Pressure 1		A1-57	C1-24	Digital 3	Turbo B1 Position Feedback Signal	10K pullup to 12V. Will work with ground or floating switches.	This duty cycle reflects turbo vane actual position and under normal conditions, should

									reflect the control
									signal duty cycle.
	29								
	3∩	EVAP Canister	Tank Leakage						
	30	Shutoff Valve	Heating Element						
	31	Engine				CAN Relay	CAN Relay	Lowside relay driver,	See setup wizard for
		Compartment Fan Lo Relay				Control 2	Control 3	500mA max	configuration
		Control							
	32								
	33	Start Enable	Start Enable (Release)			Start Enable	Start Enable	Lowside relay driver, 500mA max	See setup wizard for configuration
	34	Checkback		A1-56	C1-25	Digital 4	Turbo B2	10K pullup to 12V.	This duty cycle
		Signal Charge			0.20	g	Position	Will work with ground	reflects turbo vane
		Air Pressure 2					Feedback	or floating switches.	actual position and
							Signal		under normal
									conditions, should
									reflect the control signal duty cycle.
	35	Oil Pressure	Oil Pressure	A1-18	C2-18	Analog 13	Oil Pressure	100k pullup to 5V	See setup wizard for configuration
	36	Sensor CAN Hi	Sensor CAN Hi	A1-72	C2-41	CAN B +	CAN B +	Dedocated high	Porsche CAN bus
	00	0/11111	0/114111	71172	02 41	O/ IIV B	ONIVE	speed CAN tranceiver	
	37	CAN Lo	CAN Lo	A1-73	C2-42	CAN B -	CAN B -	Dedocated high	Porsche CAN bus
								speed CAN tranceiver	
	38								
	39								
	40								
5	1	Ignition Coil 6	Ignition Coil 6	A1-81	C1-15	Ignition Coil 6	Ignition Coil 6	25 mA max source	0-5V Falling edge fire.
J	ll							current	DO NOT connect
	ll								directly to coil
	ll								primary. Must use an ignitor OR CDI that
	ll								accepts a FALLING
	ll								edge fire signal.
İ	2	Ignition Coil 4	Ignition Coil 4	A1-79	C1-11	Ignition Coil 4	Ignition Coil 4	25 mA max source	0-5V Falling edge fire.
	ll							current	DO NOT connect
	ll								directly to coil
	ll								primary. Must use an
	ll								ignitor OR CDI that accepts a FALLING
	ll								edge fire signal.
İ	3	Ignition Coil 2	Ignition Coil 2	A2-112	C1-13	Ignition Coil 2	Ignition Coil 2	25 mA max source	0-5V Falling edge fire.
	ll	Ü	ŭ			J		current	DO NOT connect
	ll								directly to coil
	ll								primary. Must use an
	ll								ignitor OR CDI that
	ll								accepts a FALLING edge fire signal.
1	4	Ignition Coil 5	Ignition Coil 5	A1-80	C1-16	Ignition Cail 5	Ignition Coil 5	25 mA max source	0-5V Falling edge fire.
		ignition con c	igrittion con c	711 00	01.10	igriition con c	igriition con c	current	DO NOT connect
									directly to coil
									primary. Must use an
									ignitor OR CDI that
									accepts a FALLING
	ıl								edge fire signal.

5	Ground	Ground	A2-94, A2-95, A2-96, A2-97, A2-115, A2-116, A2-117	C1-30, C1-55, C1-60, C1-73, C2-3, C2-39, C2-40	GND	Power Ground	Power Ground	Battery ground
6	Ignition Coil 1	Ignition Coil 1	A1-111	C1-14	Ignition Coil 1	Ignition Coil 1	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
7	Camshaft Adjustment, Bank 1	Camshaft Adjustment, Bank 1	A1-23	C1-18	Lowside 3	VVC1A	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power
8	Camshaft Adjustment, Bank 2	Camshaft Adjustment, Bank 2	A1-24	C1-2	Lowside 5	VVC1B	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power
9	Ignition Coil 3	Ignition Coil 3	A2-113	C1-12	Ignition Coil 3	Ignition Coil 3	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.

Infinity Pinouts

Infinity Pin	Porsche Pin	Adapter Pin	12P AUX Pin	Hardware Reference	Function	Hardware Specification	Notes
C1-1			AUX 6	Lowside 4	Available	Lowside switch, 1.7A max, NO internal flyback diode.	Available, see setup wizard for configuration
C1-2	5-8	A1-24		Lowside 5	VVC1B	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power
C1-3	3-14	A1-64		Lowside 6	VTG Turbo Boost Control B1	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power
C1-4	2-19	A2-119		UEGO 1 Heat	UEGO 1 Heat	UEGO 1 Heat	O2 sensor 1 heater
C1-5	2-2	A2-82		UEGO 1 IA	UEGO 1 IA	UEGO 1 IA	O2 sensor 1 pump current regulator
C1-6	2-5	A2-83		UEGO 1 IP	UEGO 1 IP	UEGO 1 IP	O2 sensor 1 pump current regulator
C1-7	2-15	A2-85		UEGO 1 UN	UEGO 1 UN	UEGO 1 UN	O2 sensor 1 signal
C1-8	2-9	A2-84		UEGO 1 VM	UEGO 1 VM	UEGO 1 VM	O2 sensor 1 ground
C1-9			FLASH 1	Flash Enable	Flash Enable	Flash Enable	+12V Flash Enable
C1-10	1-2	A2-99, A2- 100		+12V R8C CPU	+12V Perm Power	Dedicated Power CPU	Full time battery power

C1-11	5-2	A1-79		Ignition Coil 4	Ignition Coil 4	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-12	5-9	A2-113		Ignition Coil 3	Ignition Coil 3	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-13	5-3	A2-112	1	Ignition Coil 2	Ignition Coil 2	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-14	5-6	A1-111		Ignition Coil 1	Ignition Coil 1	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-15	5-1	A1-81		Ignition Coil 6	Ignition Coil 6	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-16	5-4	A1-80		Ů	Ignition Coil 5	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C1-17	4-4	A1-22		Lowside 2	Fuel Pump 2 Control	Lowside switch, 4A max, NO internal flyback diode	See setup wizard for configuration
C1-18	5-7	A1-23		Lowside 3	VVC1A	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power	Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power
C1-19	3-9	A1-12		Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
C1-20	3-17, 3-25, 3-32	A1-50			Sensor Ground	Dedicated analog ground	Dedicated analog ground
C1-21				Digital 0		10K pullup to 12V	See setup wizard for options
C1-22	3-12	A1-9		Digital 1	Camshaft Position Senor B1	10K pullup to 12V	See setup wizard for options
C1-23	3-18	A1-8		Digital 2	Camshaft Position Senor B2	10K pullup to 12V	See setup wizard for options
C1-24	4-28	A1-57		Digital 3	Turbo B1 Position Feedback Signal	work with ground or floating switches.	under normal conditions, should reflect the control signal duty cycle.
C1-25	4-34	A1-56		Digital 4	Turbo B2 Position Feedback Signal	10K pullup to 12V. Will work with ground or floating switches.	under normal conditions, should reflect the control signal duty cycle.
C1-26			AUX 7	Digital 5	Available	10K pullup to 12V. Will work with ground or floating switches.	_
C1-27	3-49	A1-62		Knock 1	Knock 1	Dedicated knock signal processor	See setup wizard for configuration
C1-28	3-36	A1-61		Knock 2	Knock 2	Dedicated knock signal processor	See setup wizard for configuration
C1-29	4-26	A1-55		+12V Relay Control	+12V Relay Control	0.7A max ground sink for external relay control	Will activate at key on and at key off according to the configuration settings.

C1-30	1-4, 1-5, 1-6,	A2-94, A2-		GND	Power Ground	Power Ground	Battery ground
	5-5	95, A2-96, A2-97, A2- 115, A2-116, A2-117					, ,
C1-31			AEM NET 2		Dedicated High Speed CAN Transceiver	AEM Net CAN L	Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information.
C1-32		1	AEM NET 1	AEM Net CAN H	Dedicated High Speed CAN Transceiver	AEM Net CAN H	Recommend twisted pair (one twist per 2") with terminating resistor. Contact AEM for additional information.
C1-33		1	AUX 11	Lowside 1	Boost Control	Lowside switch, 1.7A max with internal flyback diode. Inductive load should NOT have full time power.	Available, see setup wizard for configuration
C1-34	4-10	A1-2		Lowside 0	Fuel Pump 1 Control	Lowside switch, 4A max, NO internal flyback diode	See setup wizard for configuration
C1-35	3-24	A1-53		Analog 7	Throttle Position 1	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU. Monitor DBW1_TPSA [%]
C1-36	3-39	A1-68	AUX 5	Analog 8	MAP sensor	100k pullup to 5V	Sensor is pre-throttle blade and will not respond like a manifold referenced sensor.
C1-37			AUX 4	Analog 9	Fuel Pressure	100K pullup to 5V	Available, see setup wizard for configuration
C1-38				Analog 10	Baro Sensor	100K pullup to 5V	Available, see setup wizard for configuration
C1-39				Analog 11	Shift Switch	100K pullup to 5V	Available, see setup wizard for configuration
C1-40			AUX 10	Analog 12	ModeSwitch	100K pullup to 5V	Available, see setup wizard for configuration
C1-41	3-7	A1-28		Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	
C1-42	2-22	A2-91		Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	ů .
C1-43				Highside 1	Highside Switch	0.7A max, High Side Solid State Relay	Available, see setup wizard for configuration
C1-44			AUX 8	Highside 0	Highside Switch	0.7A max, High Side Solid State Relay	Available, see setup wizard for configuration
C1-45	3-45	A1-46		VR0+	Crank VR+	Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-46	3-46	A1-47		VRO-	Crank VR-	Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-47				VR1-		Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-48				VR1+		Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-49				VR2+	Non Driven Left Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-50				VR2-	Non Driven Left Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration

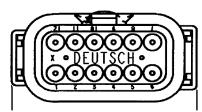
C1-51				VR3-	Driven Left Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-52			1	VR3+	Driven Left Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C1-53	1-9	A1-120		Harness_HBrid ge0_0	HBridge0_0	5.0A max Throttle Control Hbridge Drive	+12V to close
C1-54	1-7	A1-121		Harness_HBrid ge0_1	HBridge0_1	5.0A max Throttle Control Hbridge Drive	+12V to open
C1-55	1-4, 1-5, 1-6, 5-5	A2-94, A2- 95, A2-96, A2-97, A2- 115, A2-116, A2-117		GND	Power Ground	Power Ground	Battery ground
C1-56	3-28	A1-27		Injector 6	Injector 6	Saturated or peak and hold, 3A max continuous	Injector 6
C1-57	3-2	A1-65		Injector 5	Injector 5	Saturated or peak and hold, 3A max continuous	Injector 5
C1-58	3-27	A1-25		Injector 4	Injector 4	Saturated or peak and hold, 3A max continuous	Injector 4
C1-59	3-15	A1-26	1	Injector 3	Injector 3	Saturated or peak and hold, 3A max continuous	Injector 3
C1-60	1-4, 1-5, 1-6, 5-5	A2-94, A2- 95, A2-96, A2-97, A2- 115, A2-116, A2-117		GND	Power Ground	Power Ground	Battery ground
C1-61	1-8	A1-3, A1-4, A1-5		+12V	+12V	12 Volt Power From Relay	Relay must be controlled by +12V relay control signal from pin C1-29
C1-62	3-40	A1-65		Injector 2	Injector 2	Saturated or peak and hold, 3A max continuous	Injector 2
C1-63	3-41	A1-7		Injector 1	Injector 1	Saturated or peak and hold, 3A max continuous	Injector 1
C1-64	1-8	A1-3, A1-4, A1-5		+12V	+12V	12 Volt Power From Relay	Relay must be controlled by +12V relay control signal from pin C1-29
C1-65	1-1	A2-98, A2- 106		+12V Ignition Switch	Ignition Switch	10K Pulldown	Full time battery power must be available at C1-10 before this input is triggered.
C1-66	3-22	A-51		Analog Temp 1	Coolant Temperature	2.49K pullup to 5V	See setup wizard for configuration
C1-67	3-34	A1-70		Analog Temp 2	Intake Air Temperature	2.49K pullup to 5V	See setup wizard for configuration
C1-68	3-5	A1-48		Analog Temp 3	Temperature	2.49K pullup to 5V	See setup wizard for configuration
C1-69				Stepper 2A	Stepper 2A		Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-70				Stepper 1A	Stepper 1A		Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-71				Stepper 2B	Stepper 2B	Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.

C1-72				Stepper 1B	Stepper 1B	Programmable Stepper Driver, up to 28V and ±1.4A	Be sure that each internal coil of the stepper motor are properly paired with the 1A/1B and 2A/2B ECU outputs. Supports Bi-Polar stepper motors only.
C1-73	1-4, 1-5, 1-6, 5-5	A2-94, A2- 95, A2-96, A2-97, A2- 115, A2-116, A2-117	1	GND	Power Ground	Power Ground	Battery ground
C2-1				Harness_HBrid ge1_0	Ů	5.0A max Throttle Control Hbridge Drive	+12V to close
C2-2				Harness_HBrid ge1_1	HBridge1_1	5.0A max Throttle Control Hbridge Drive	+12V to open
C2-3	1-4, 1-5, 1-6, 5-5	A2-94, A2- 95, A2-96, A2-97, A2- 115, A2-116, A2-117		GND	Power Ground	Power Ground	Battery ground
C2-4				Injector 7	Injector 7	Saturated or peak and hold, 3A max continuous	Injector 7
C2-5				Injector 8	Injector 8	Saturated or peak and hold, 3A max continuous	Injector 8
C2-6				Injector 9	Injector 9	Saturated or peak and hold, 3A max continuous	Injector 9
C2-7				Injector 10	Injector 10	Saturated or peak and hold, 3A max continuous	Injector 10
C2-8				GND	Power Ground	Power Ground	Battery ground
C2-9				+12V	+12V	12 Volt Power From Relay	Relay must be controlled by +12V relay control signal from pin C1-29
C2-10			-	Injector 11	Injector 11	Saturated or peak and hold, 3A max continuous	Injector 11
C2-11				Injector 12	Injector 12	Saturated or peak and hold, 3A max continuous	Injector 12
C2-12	3-42	A2-109		Analog 17	Mass Airflow Sensor B2	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU.
C2-13	4-8	A1-21	-1	Analog 18	Accelerator Position 1	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU. Monitor DBW_APP1 [%]
C2-14	4-13	A1-15		Analog 19	Accelerator Position 2	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU. Monitor DBW_APP2 [%]
C2-15			AUX 9	Analog Temp 4	Charge Out Temperature	2.49K pullup to 5V	Available, see setup wizard for configuration
C2-16	2-21	A2-90		Analog Temp 5	Temperature	2.49K pullup to 5V	Main input to blower fan control
C2-17				Analog Temp 6	Temperature	2.49K pullup to 5V	Available
C2-18	4-35	A1-18		Analog 13	Oil Pressure	100k pullup to 5V	See setup wizard for configuration
C2-19				Analog 14	Traction Control Mode/Sensitivi ty	100k pullup to 5V	See setup wizard for configuration
C2-20				Analog 15	Exhaust Back Pressure	100k pullup to 5V	See setup wizard for configuration

C2-21	3-8	A1-49		Analog 16	Throttle Position 2	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU. Monitor DBW1_TPSB [%]
C2-22	4-14	A1-19		Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	
C2-23	4-9	A1-20		Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	Analog sensor power
C2-24	3-10	A1-13		Sensor +5V	Sensor +5V	Regulated, fused +5V supply for sensor power	Analog sensor power
C2-25				VR5+	Driven Right Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C2-26				VR5-	Driven Right Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C2-27				VR4-	Non Driven Right Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C2-28				VR4+	Non Driven Right Wheel Speed Sensor	Differential variable reluctance zero cross detection	See setup wizard for configuration
C2-29				Lowside 9	Available	Lowside switch, 4A max with internal flyback diode, 2.2K 12V pullup. Inductive load should NOT have full time power	Available, see setup wizard for configuration
C2-30	3-37, 3-50	A1-11		Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
C2-31	4-7	A1-58		Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
C2-32	4-12	A1-14		Sensor Ground	Sensor Ground	Dedicated analog ground	Dedicated analog ground
C2-33	3-23	A-52		Analog 20	Mass Airflow Sensor B1	100k pullup to 5V	Do not connect signals referenced to +12V as this can permanently damage the ECU.
C2-34				Analog 21	3 Step Enable/TPS 2B	100k pullup to 5V	See setup wizard for configuration
C2-35				Analog 22	USB Log Switch	100k pullup to 5V	See setup wizard for configuration
C2-36				Analog 23	Charge Out Pressure	100k pullup to 5V	See setup wizard for configuration
C2-37			AUX 12	Digital 6	N2O Switch/Staged Switch/MAF/St art Enable	No Pullup	Available, see setup wizard for configuration
C2-38				Digital 7	N2O Switch/Staged Switch/MAF/St art Enable		Available, see setup wizard for configuration
C2-39	1-4, 1-5, 1-6, 5-5	A2-94, A2- 95, A2-96, A2-97, A2- 115, A2-116, A2-117		GND	Power Ground	Power Ground	Battery ground
C2-40	1-4, 1-5, 1-6, 5-5	A2-94, A2- 95, A2-96, A2-97, A2- 115, A2-116, A2-117		GND	Power Ground	Power Ground	Battery ground
C2-41	4-36	A1-72		CAN B +	CAN B +	Dedocated high speed CAN tranceiver	Porsche CAN bus communication
C2-42	4-37	A1-73		CAN B -	CAN B -	Dedocated high speed CAN tranceiver	Porsche CAN bus communication
C2-43	3-4	A1-63		Lowside 8	VTG Turbo Boost Control B2		Lowside switch, 4A max with internal flyback diode. Inductive load should NOT have full time power

C2-44				Lowside 7	Available	Lowside switch, 1.7A max with internal flyback diode. Inductive load should NOT have full time power.	Available, see setup wizard for configuration
C2-45	2-10	A2-88		UEGO 2 VM	UEGO 2 VM	UEGO 2 VM	O2 sensor 2 ground
C2-46	2-16	A2-89		UEGO 2 UN	UEGO 2 UN	UEGO 2 UN	O2 sensor 2 signal
C2-47	2-24	A2-87		UEGO 2 IP	UEGO 2 IP	UEGO 2 IP	O2 sensor 2 pump current regulator
C2-48	2-6	A2-86		UEGO 2 IA	UEGO 2 IA	UEGO 2 IA	O2 sensor 2 pump current regulator
C2-49	2-13	A2-118		UEGO 2 Heat	UEGO 2 Heat	UEGO 2 Heat	O2 sensor 2 heater
C2-50				+12V R8C CPU	+12V Perm Power	Dedicated Power CPU	Full time battery power
C2-51	1	1	1	Ignition Coil 7	Ignition Coil 7	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-52				Ignition Coil 8	Ignition Coil 8		0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-53				Ignition Coil 9	Ignition Coil 9	25 mA max source current	0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-54					Ignition Coil 10		0-5V Falling edge fire. DO NOT connect directly to coil primary. Must use an ignitor OR CDI that accepts a FALLING edge fire signal.
C2-55				Highside 2	Highside Switch	0.7A max, High Side Solid State Relay	Available, see setup wizard for configuration
C2-56				Highside 3	Highside Switch	0.7A max, High Side Solid State Relay	Available, see setup wizard for configuration

AUX Connector Pinouts





C1-32

C1-31

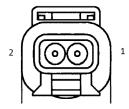
SP-2

SP-1

2

3

4



PIN

2

DESTINATION

C1-9

A2-100

PIN	DESTINATION	DESCRIPTION
1	A1-31	Sensor Ground
2	A1-29	+5V Ref
3	A1-3	+12V From Relay
4	C1-37	Analog 9
5	C1-36	Analog 8
6	C1-1	Lowside 4
7	C1-26	Digital 5
8	C1-44	Highside 0
9	C2-15	Analog Temp 4
10	C1-40	Analog 12
11	C1-33	Lowside 1
12	C2-37	Digital 6
	A - I	finity Adapter Connector

A = Infinity Adapter Connector SP = Splice

CAN A+

CAN A-

+12V Relay Power

Ground

A = Infinity Adapter Connector
C = Infinity ECU Connector

DESCRIPTION

Flash Enable

Permanent +12V Power

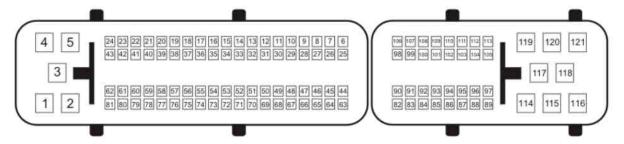
A = Infinity Adapter Connector

Porsche Pin Numbering

7	8	9		19	20	21	22	23	24	40	41	42	43	44	45	46	47	48	49	50	51	52	31	32	33	34	35	36	37	38	39	40	7	8	9]
		П		13	14	15	16	17	18	27	28	29	30	31	32	33	34	35	36	37	38	39	21	22	23	24	25	26	27	28	29	30]
4	5	6	1		2													1						4	5	6	1									
	l		ı			_					J										4												П			
L	<u> </u>	П																									П]								
1	2	3		7	8	9	10	11	12	14	15	16	17	18	19	20	21	22	23	24	25	26	11	12	13	14	15	16	17	18	19	20	1	2	3]
	1	П	1	1	2	3	4	5	6	1	2	3	4	5	6	7	8	9	10	11	12	13	1	2	3	4	5	6	7	8	9	10		1	П	1

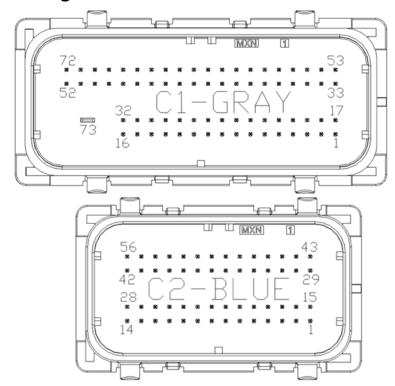
Porsche Connectors Viewed from Wire Side

Adapter Pin Numbering



Adapter Connectors Viewed from Wire Side

Infinity Pin Numbering



AEM Infinity Connectors Viewed from Wire Side

12 MONTH LIMITED WARRANTY

AEM Performance Electronics warrants to the consumer that all AEM ELECTRONICS products will be free from defects in material and workmanship for a period of twelve months from date of the original purchase. Products that fail within this 12-month warranty period will be repaired or replaced when determined by AEM that the product failed due to defects in material or workmanship. This warranty is limited to the repair or replacement, at AEM's discretion, of the AEM Electronics part. In no event shall this warranty exceed the original purchase price of the AEM ELECTRONICS part nor shall AEM ELECTRONICS be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product.

Warranty claims to AEM ELECTRONICS must be transportation prepaid and accompanied by dated proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. All implied warranties shall be limited in duration to the said 12-month warranty period. Improper use or installation, accident, abuse, unauthorized repairs or alterations voids this warranty.

AEM ELECTRONICS disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM ELECTRONICS.

Warranty returns will only be accepted by AEM ELECTRONICS when accompanied by a valid Return Merchandise Authorization (RMA) number. Product must be received by AEM ELECTRONICS within 30 days of the date the RMA is issued. UEGO oxygen sensors are considered wear items and are not covered under warranty.

Please note that before AEM ELECTRONICS can issue an RMA for any electronic product, it is first necessary for the installer or end user to contact the tech line at 1-800-423-0046 to discuss the problem. Most issues can be resolved over the phone. Under no circumstances should a system be returned, or an RMA requested before the above process transpires. AEM ELECTRONICS will not be responsible for products that are installed incorrectly, installed in a non-approved application, misused, or tampered with. Fuel Pumps installed with incorrect polarity (+&- wires crossed) will not be warranted. Proper fuel filtration before and after the fuel pump are essential to fuel pump life. Any pump returned with contamination will not be warranted.

Any AEM ELECTRONICS product, excluding discontinued products, can be returned for repair if it is out of the warranty period. There is a minimum charge for inspection and diagnosis of AEM ELECTRONICS parts which are out of warranty. Parts used in the repair of AEM ELECTRONICS electronic components will be extra. AEM ELECTRONICS will provide an estimate of repairs and must receive written or electronic authorization before repairs are made to the product.

Need additional help? Contact the AEM Performance Electronics tech department at 1-800-423-0046 or email us at tech@aemelectronics.com.